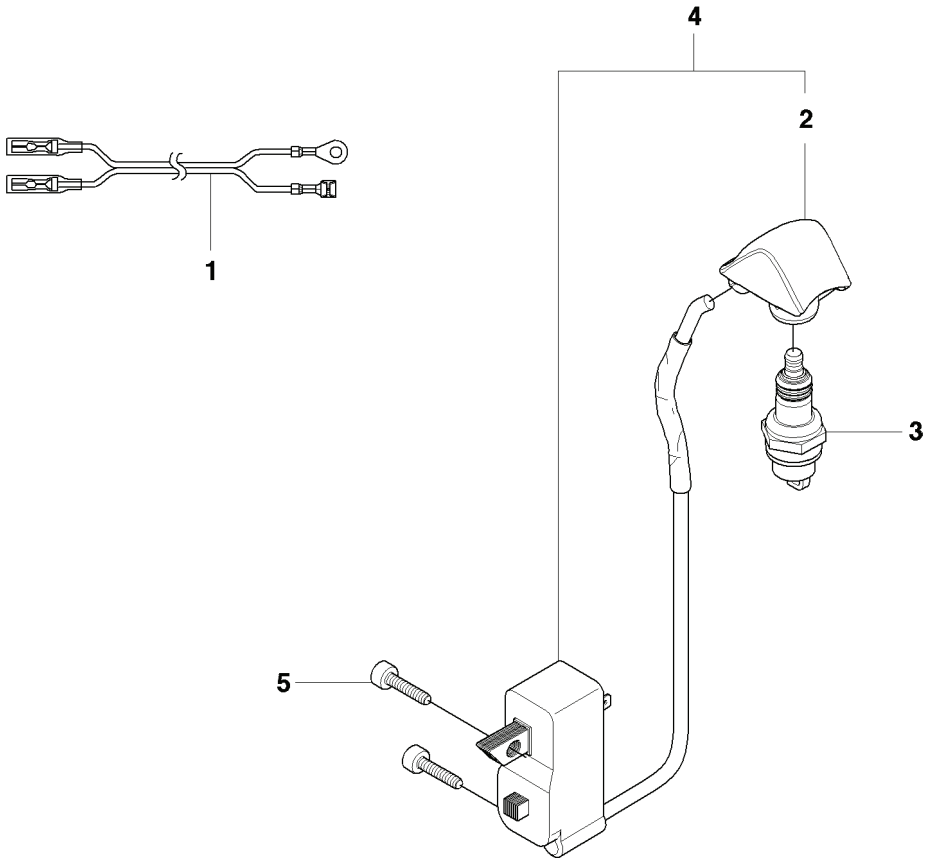
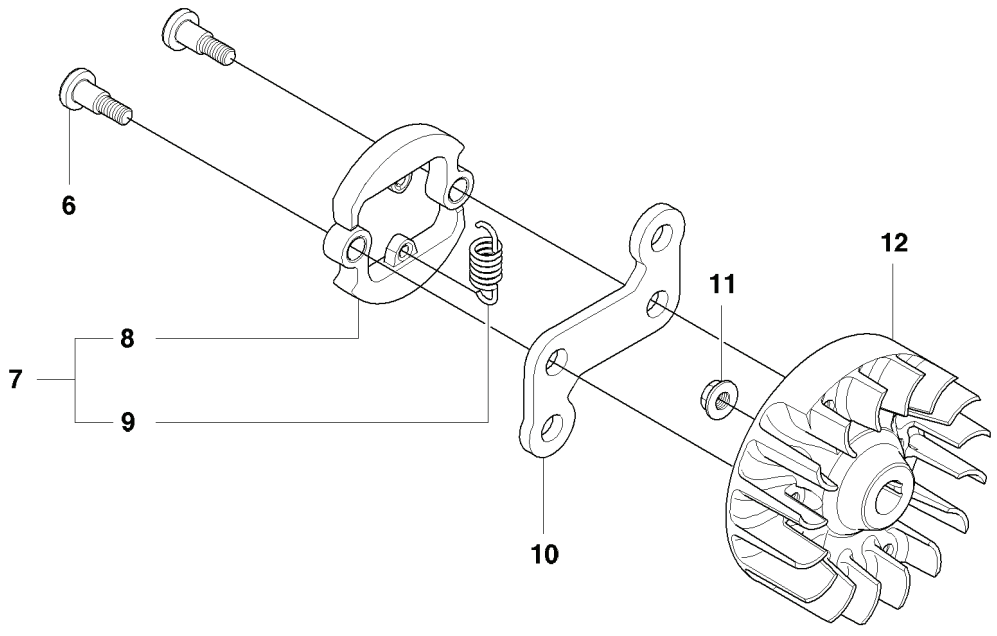
327 HDA65 X-SERIES, 20091400001-Curre

SPARE PARTS LIST

REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	576470601	KIT		1	
2	587113702	LABEL		1	
3	537091101	TUBE		1	
4	725237851	SCREW EHHM		1	
5	734115201	WASHER		1	
6	503217516	SCREW IHSCFT		1	
7	503940301	DISTANCE		1	
8	502197101	SQUARE NUT		1	
9	503871908	HANDLE		1	
10	537240001	CLUTCH DRUM ASSY		1	
11	735311200	CIRCLIP		1	
12	537234802	DRIVE SHAFT		1	

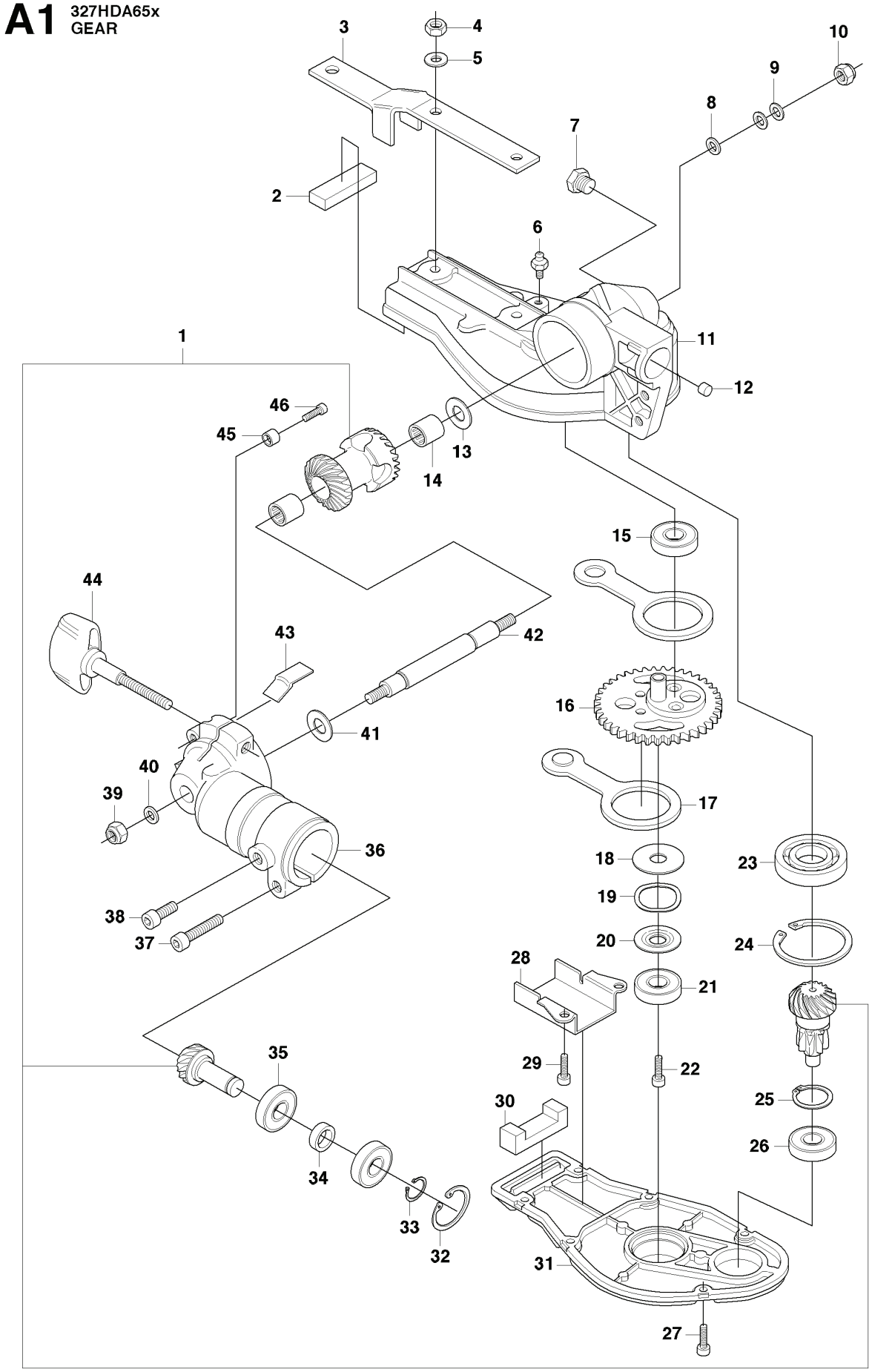
N 327HDA65x, HE3x, HE4x
IGNITION & CLUTCH





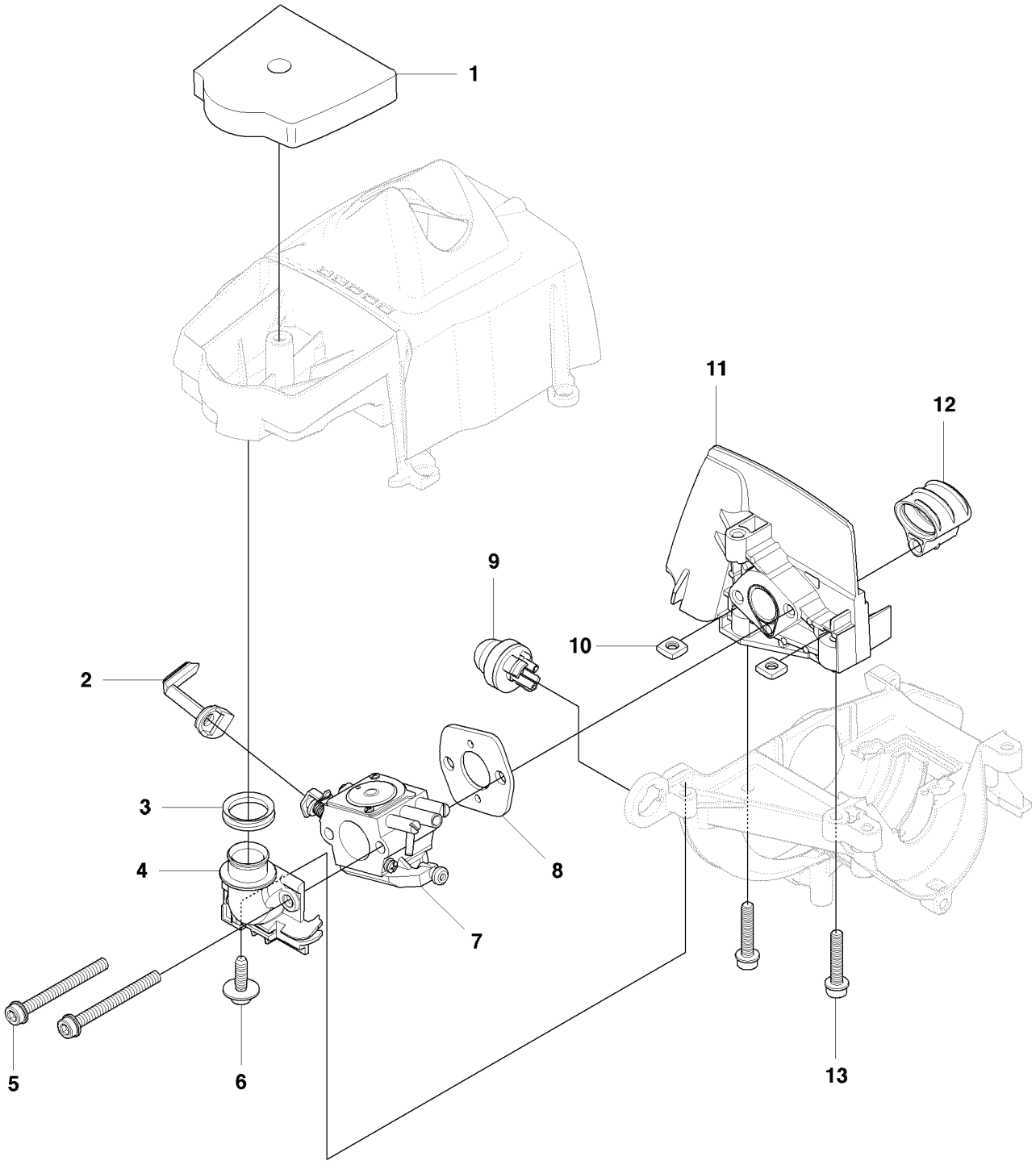
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	502493601	SHORT CIRCUIT CABLE		1	
2	537434301	SPARK PLUG CAP		1	4
3	503235109	SPARK PLUG		1	
4	502493701	IGNITION MODULE		1	
5	503216618	SCREW IHSCT		2	
6	503842902	SCREW		2	
7	537040102	CLUTCH ASSY		1	
9	503145101	CLUTCH SPRING		1	9
10	537046802	WASHER		1	
11	537242501	CLUTCH HUB		1	
12	537249602	FLYWHEEL		1	
8	537040002	CLUTCH SHOE		2	

A1 327HDA65x GEAR



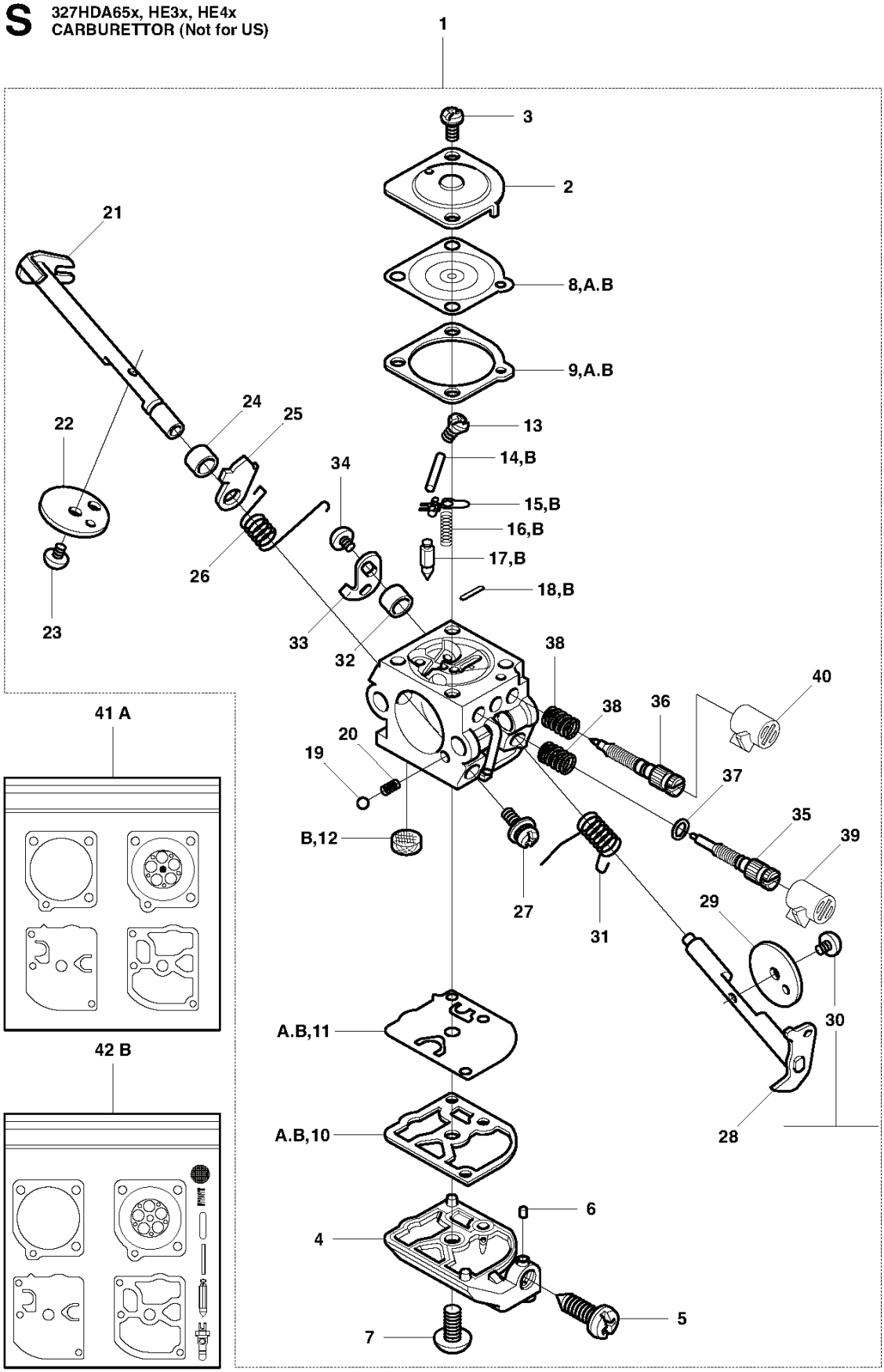
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	544064001	GEAR WHEEL		1	
2	537232201	SEALING		1	
3	537232101	BASEPLATE		1	
4	503221012	HEXAGON NUT		2	
5	734114601	WASHER		2	
6	738881001	LUBRICATION NIPPLE		1	
7	537416601	PLUG		1	
8	734115201	WASHER		1	
9	737385200	DISC SPRING		2	
10	732251601	HEXAGON LOCKING NUT		1	
11	537231701	GEAR HOUSING		1	
12	544093101	PLUG		1	
13	537294201	WASHER		1	
14	537233601	NEEDLE BEARING		2	
15	738219804	BALL BEARING		1	
16	537232801	GEAR WHEEL		1	
17	537232001	CONNECTING ROD		2	
18	537404801	WASHER		1	
19	503230302	WASHER		1	
20	537341801	WASHER		1	
21	738219804	BALL BEARING		1	
22	725532305	SCREW IHSCM		1	
23	537406402	BALL BEARING		1	
24	735313310	CIRCLIP		1	
25	735311900	CIRCLIP		1	
26	738219804	BALL BEARING		1	
27	725529101	SCREW IHSCM		6	
28	537341501	GUIDE PLATE		1	
29	725528755	SCREW IHSCM		2	
30	537234201	SEALING		1	
31	537231801	HUB CAP		1	
32	735312510	CIRCLIP		1	
33	735311100	CIRCLIP		1	
34	537233701	SPACER		1	
35	738219904	BALL BEARING		2	
36	537231601	GEAR HOUSING		1	
37	503200725	SCREW IHSCFM		1	
38	503201412	SCREW IHSCFMO		1	
39	732251601	HEXAGON LOCKING NUT		1	
40	734115201	WASHER		1	
41	537294201	WASHER		1	
42	537232601	SHAFT		1	
43	537394901	SEALING		1	
44	537442301	KNOB		1	
45	537233501	SPACER		1	
46	725532955	SCREW IHSCM		1	

J 327HDA65x, HE3x, HE4x
CARBURETTOR & AIRFILTER



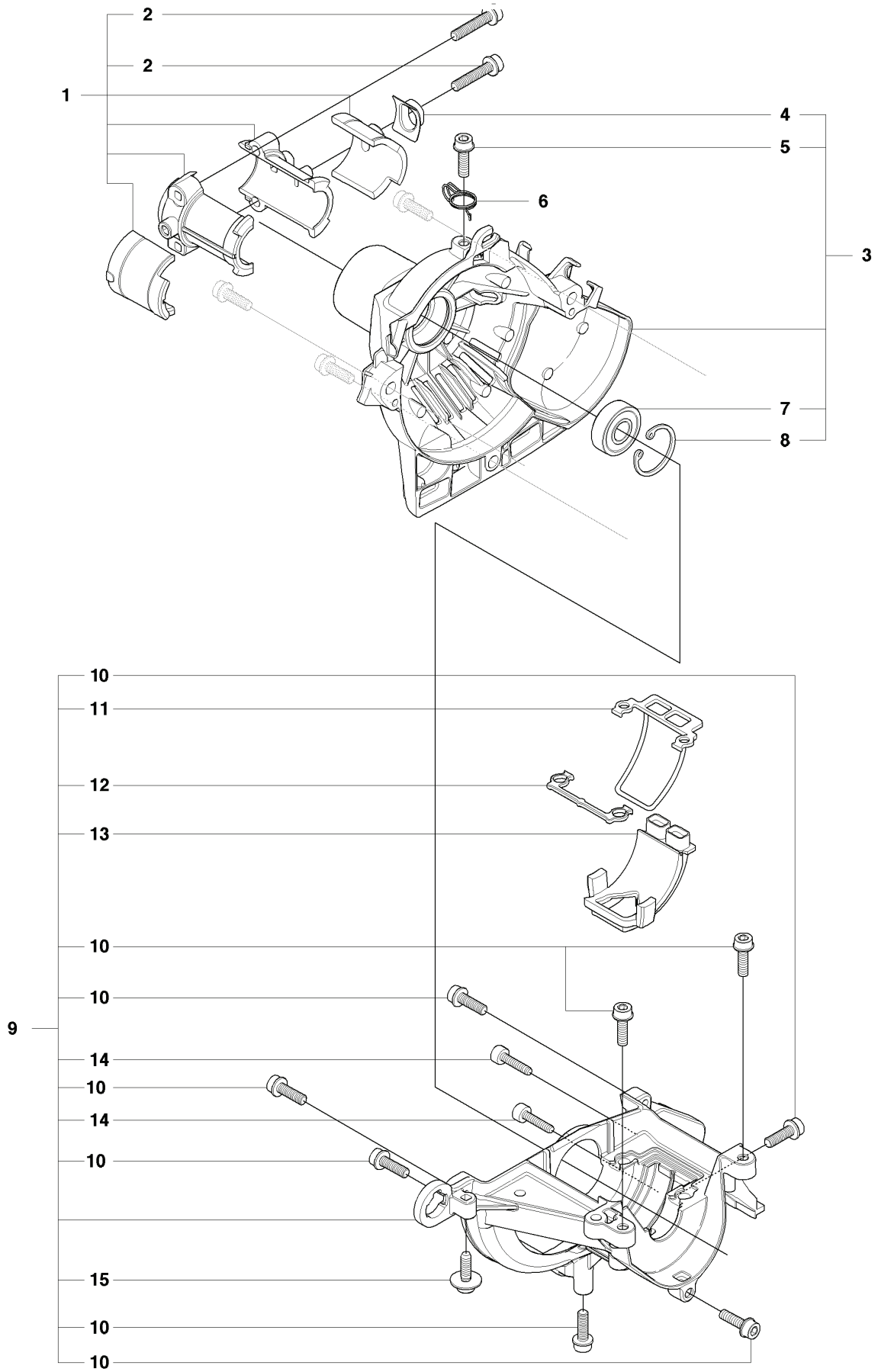
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537143103	AIR FILTER ASSY		1	
2	503962501	CHOKE CONTROL		1	
3	740681121	V-RING		1	
4	502499001	BRACKET		1	
5	503217550	SCREW IHSCFT		2	
6	503217716	SCREW IHSCT		1	
7	503283113	CARBURETTOR	Zama C1Q-EL24, NOT FOR US	1	
7	576019801	CARBURETTOR	Hualong HQ−2, only option for US	1	
8	503497101	GASKET		1	
9	503936601	PURGE		1	
10	503226504	SQUARE NUT		2	
11	503910901	INSULATION WALL		1	
12	503942601	INLET PIPE		1	
13	503200325	SCREW IHSCFM		2	

S 327HDA65x, HE3x, HE4x
CARBURETTOR (Not for US)



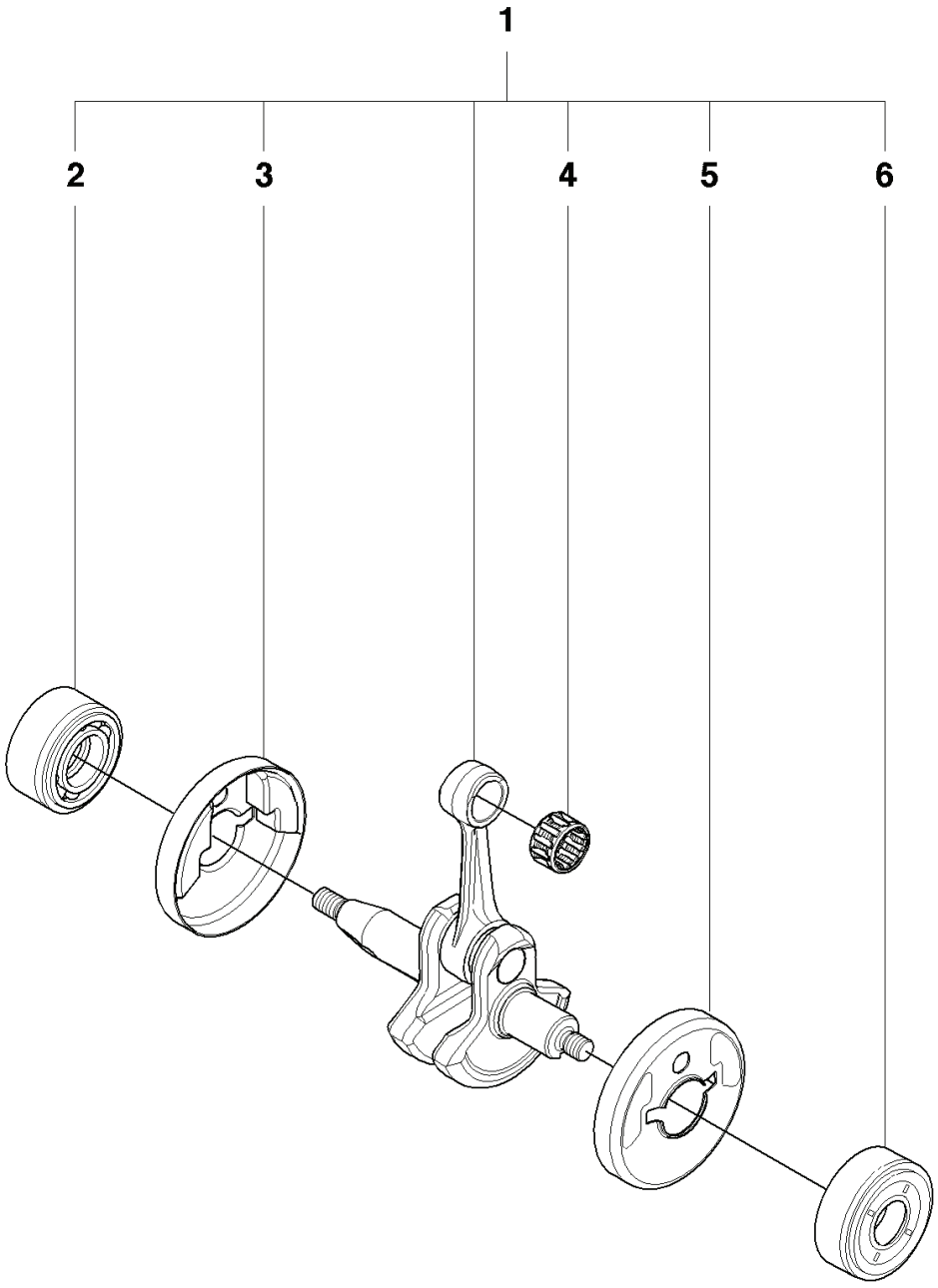
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503283113	CARBURETTOR	ZAMA C1Q-EL14A	1	
2	503974301	COVER		1	1
3	503480501	SCREW		2	1
4	537020201	COVER		1	1
5	537020701	SCREW		1	1
6	503481101	PIECE		1	1
7	503479601	SCREW		1	1
8	537048901	DIAPHRAGM		1	1, A, B
9	537020401	GASKET		1	1, A, B
10	537020101	GASKET		1	1, A, B
11	537020001	DIAPHRAGM PUMP		1	1, A, B
12	503535701	STRAINER		1	1, B
13	503480101	SCREW		1	1
14	503480001	PIN RETAINING SCREW		1	1, B
15	503665901	LEVER		1	1, B
16	537020301	SPRING		1	1, B
17	503479701	VALVE		1	1, B
18	537020801	PLUG		1	1, B
19	537012501	BALL		1	1
20	537012601	SPRING		1	1
21	537020901	SHAFT ASSY		1	1
22	537021101	VALVE		1	1
23	503481801	SCREW		1	1
24	503481901	COLLAR		1	1
25	537143401	LEVER		1	1
26	537021001	SPRING		1	1
27	503755301	SCREW		1	1
28	537019601	SHAFT ASSY		1	1
29	537019901	VALVE		1	1
30	503479201	SCREW		1	1
31	537019701	SPRING		1	1
32	503478901	COLLAR		1	1
33	537019801	LEVER		1	1
34	503479001	SCREW		1	1
35	537020601	SCREW		1	1
36	537127801	SCREW		1	1
37	503974001	WASHER		1	1
38	503480801	SPRING		1	1
39	537021601	LIMITER CAP		1	1
40	537021601	LIMITER CAP		1	1
41, A	531004552	GASKET KIT		1	
42, B	531004553	GASKET KIT		1	

Q 327HDA65x, HE3x, HE4x
CRANK CASE



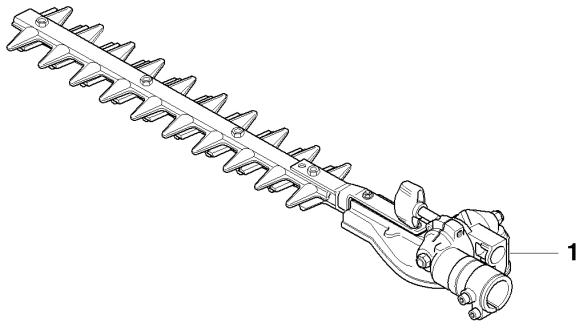
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537309601	SLEEVE		1	
2	503216825	SCREW IHSCFT		2	1
3	537041209	CLUTCH COVER		1	
4	537425001	PROTECTIVE PLATE		1	3
6	537073601	SPRING		1	
7	503250501	BALL BEARING		1	3
8	537336701	CIRCLIP		1	3
11	537066901	GASKET		1	9
12	537088501	GASKET		1	9
13	537066801	INSERT CRANKCASE		1	9
14	503216618	SCREW IHSCT		2	9
15	503217716	SCREW IHSCT		1	9
5	503200303	SCREW IHSCFM	M5X16	1	
9	537085203	CRANKCASE		1	
10	503200303	SCREW IHSCFM	M5X16	1	

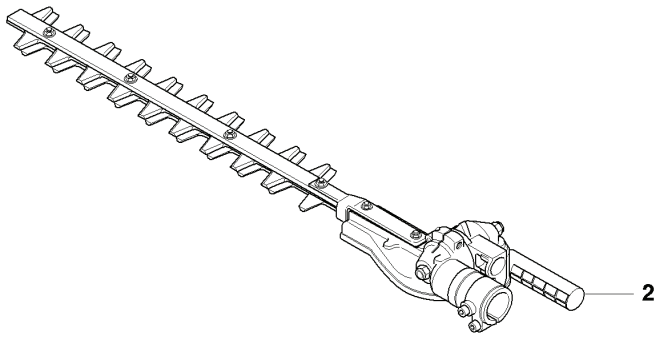
R 327HDA65x, HE3x, HE4x
CRANK SHAFT

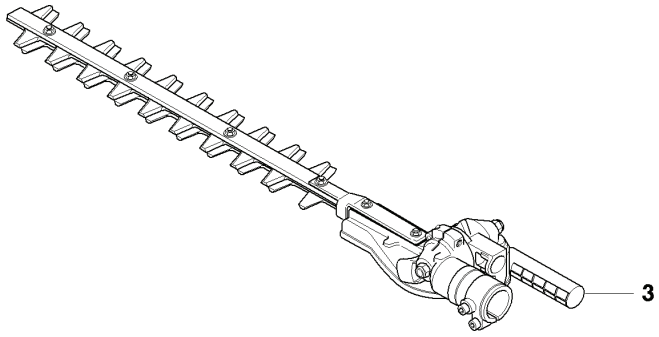


REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503852474	CRANKSHAFT ASSY		1	
2	503940203	BEARING CAGE		1	1
3	503940501	CUP		1	1
4	503712201	BEARING		1	1
5	503940501	CUP		1	1
6	503940203	BEARING CAGE		1	1

C **327 HDA55x, HE3x, HE4x**
CUTTINGSYSTEM

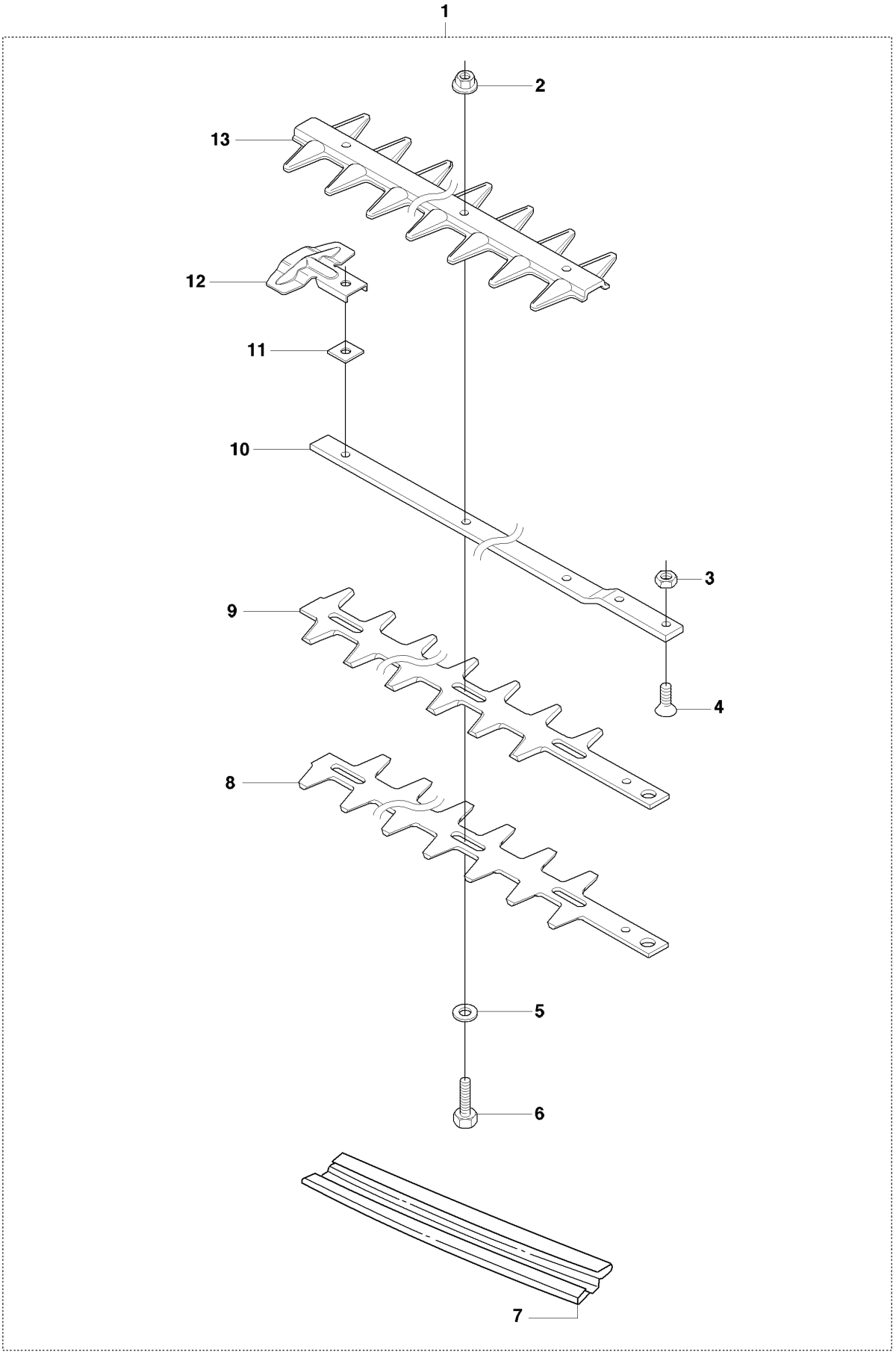






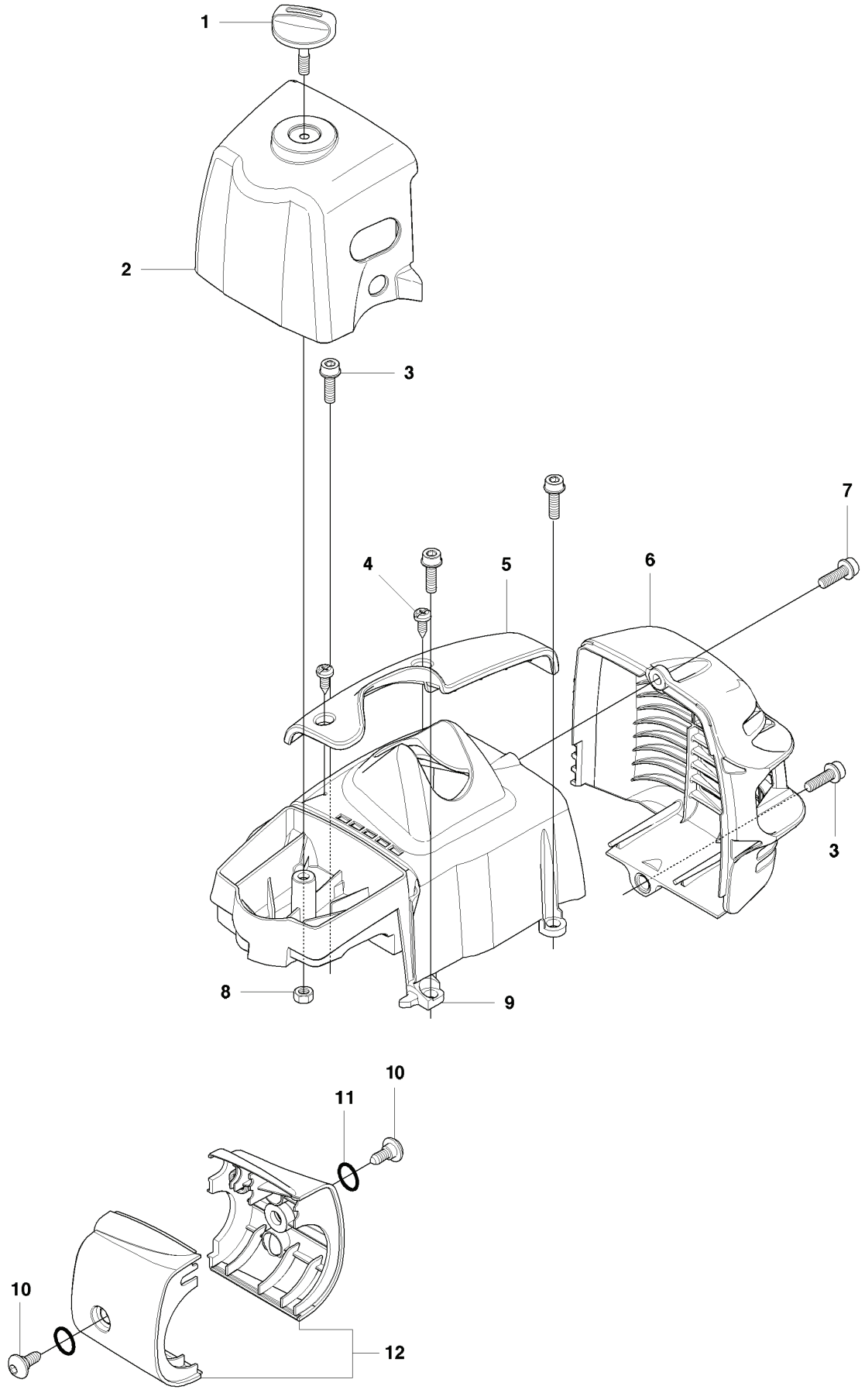
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	521919301	CUTTING DECK KIT	327HDA65X	1	
2	521919302	CUTTING DECK KIT	327HE3X	1	
3	521919303	CUTTING DECK KIT	327HE4X	1	

B 327HDA65x, HE3x, HE4x, HA110, HA850
CUTTINGSYSTEM



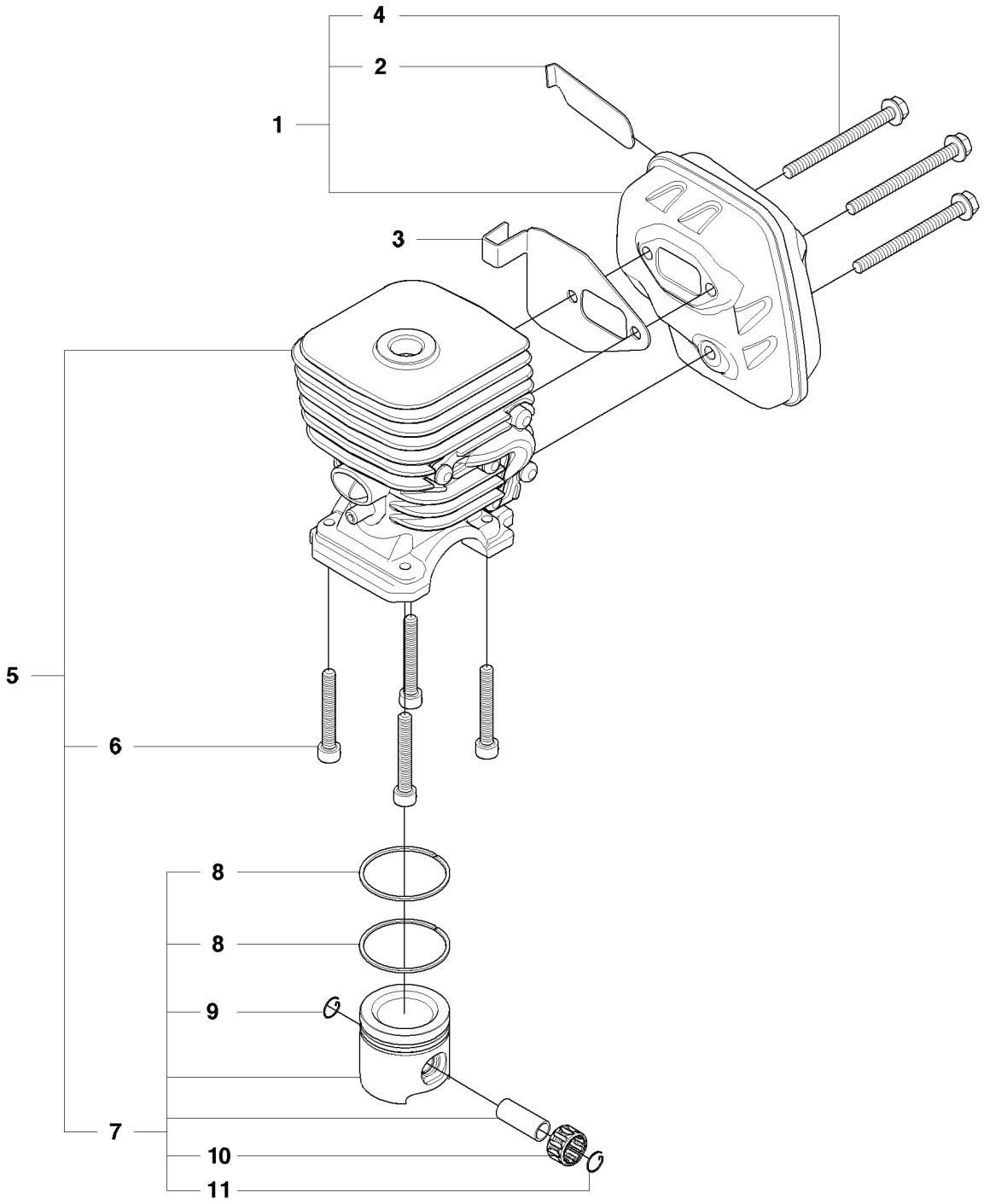
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	505065701	CUTTING DECK		1	
2	503227502	NUT		5	
3	503221012	HEXAGON NUT		2	
4	725633155	SCREW IHCSFM		2	
5	503230024	WASHER		5	
6	503201722	SCREW EHHM		5	
7	581259302	TRANSPORT GUARD		1	
8	505065001	BLADE		1	
9	505065001	BLADE		1	
10	544431301	BEAM		1	
11	544462701	WASHER STEEL		1	
12	537372001	COVER		1	
13	537284401	PROTECTIVE PLATE		1	

H 327HDA65x, HE3x, HE4x
COVER



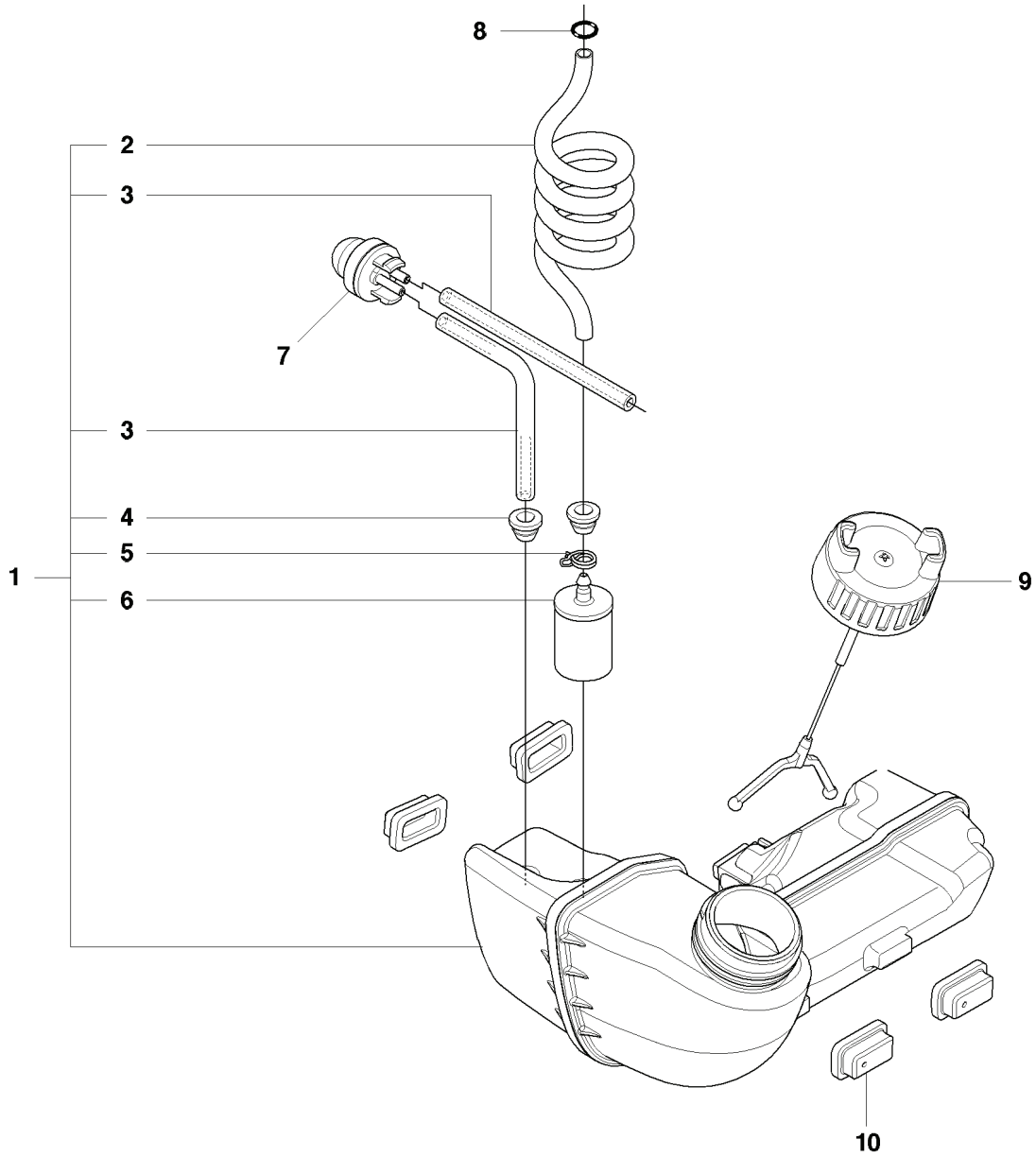
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537213210	KNOB		1	
2	502481301	FILTER COVER		1	1
4	503213512	SCREW CCRPANT		2	1
5	502481601	ARM PROTECTION		1	1
6	544848101	HEAT PROTECTOR		1	
7	503217520	SCREW IHSCFT		1	
8	503222401	LOCK NUT		1	
9	502481401	CYLINDER COVER		1	
10	503961301	SCREW		2	
11	740420600	O-RING		2	
12	502481501	COVER		1	
3	503200303	SCREW IHSCFM	M5 X 16	5	

P 327HDA65x, HE3x, HE4x
CYLINDER PISTON & MUFFLER



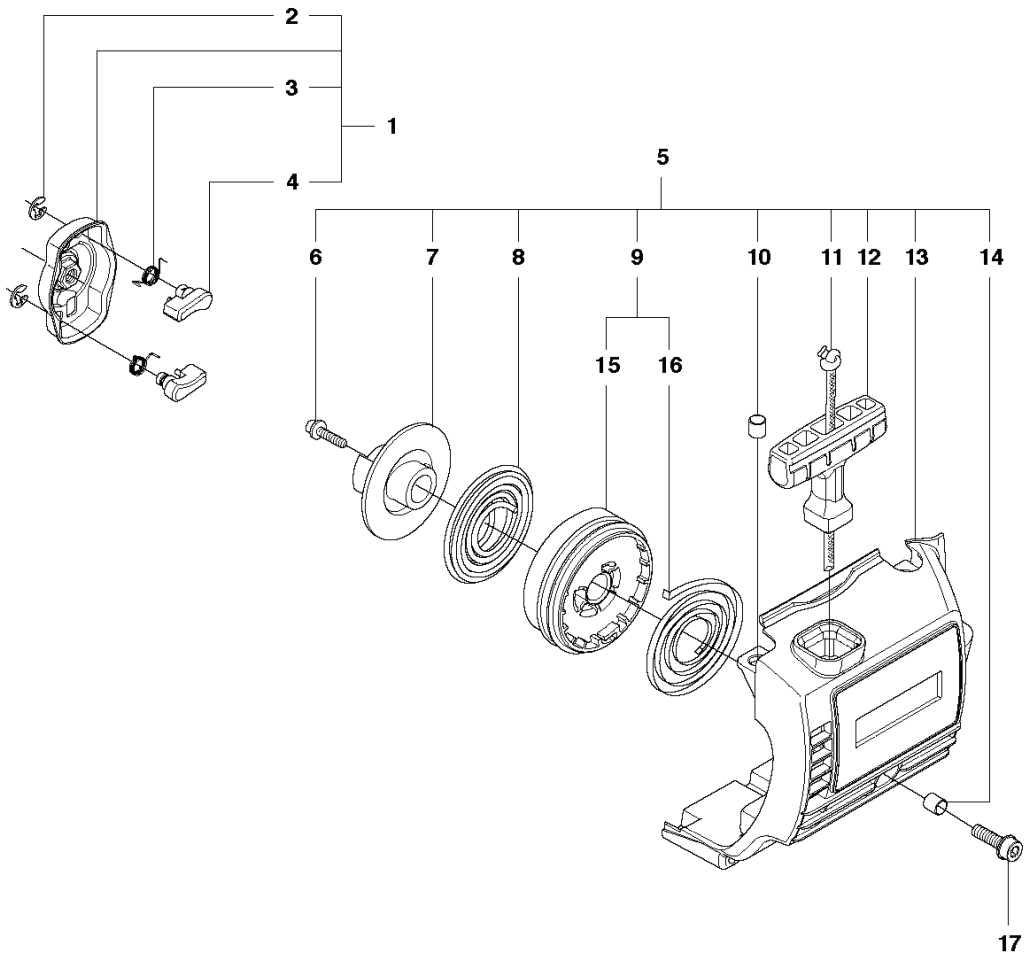
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	504037801	MUFFLER KIT	CAT.	1	
2	537221801	SPARK ARRESTER SCREEN		1	1
3	537014101	GASKET		1	
4	502078101	SCREW EHHFM		3	1
5	537085103	CYLINDER	DIA.=34MM	1	
6	725533755	SCREW IHSCM		4	5
7	537405902	PISTON		1	5
8	537406201	PISTON RING		2	7
9	737440800	CIRCLIP		1	7
10	503712201	BEARING		1	7
11	737440800	CIRCLIP		1	7

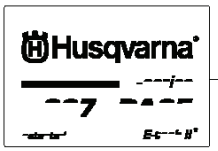
M 327HDA65x, HE3x, HE4x
FUEL TANK



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537068607	FUEL TANK		1	
2	544325001	FUEL HOSE		1	1
3	544977501	FUEL HOSE		2	1
4	503735801	BUSHING		2	1
5	504022401	HOSE CLAMP		1	1
6	503443201	FUEL FILTER		1	1
7	503936601	PURGE		1	
8	537184901	O-RING		1	
9	544889702	TANK CAP		1	
10	503911001	SUSPENSION		4	

K1 327HDA65x, HE3x STARTER





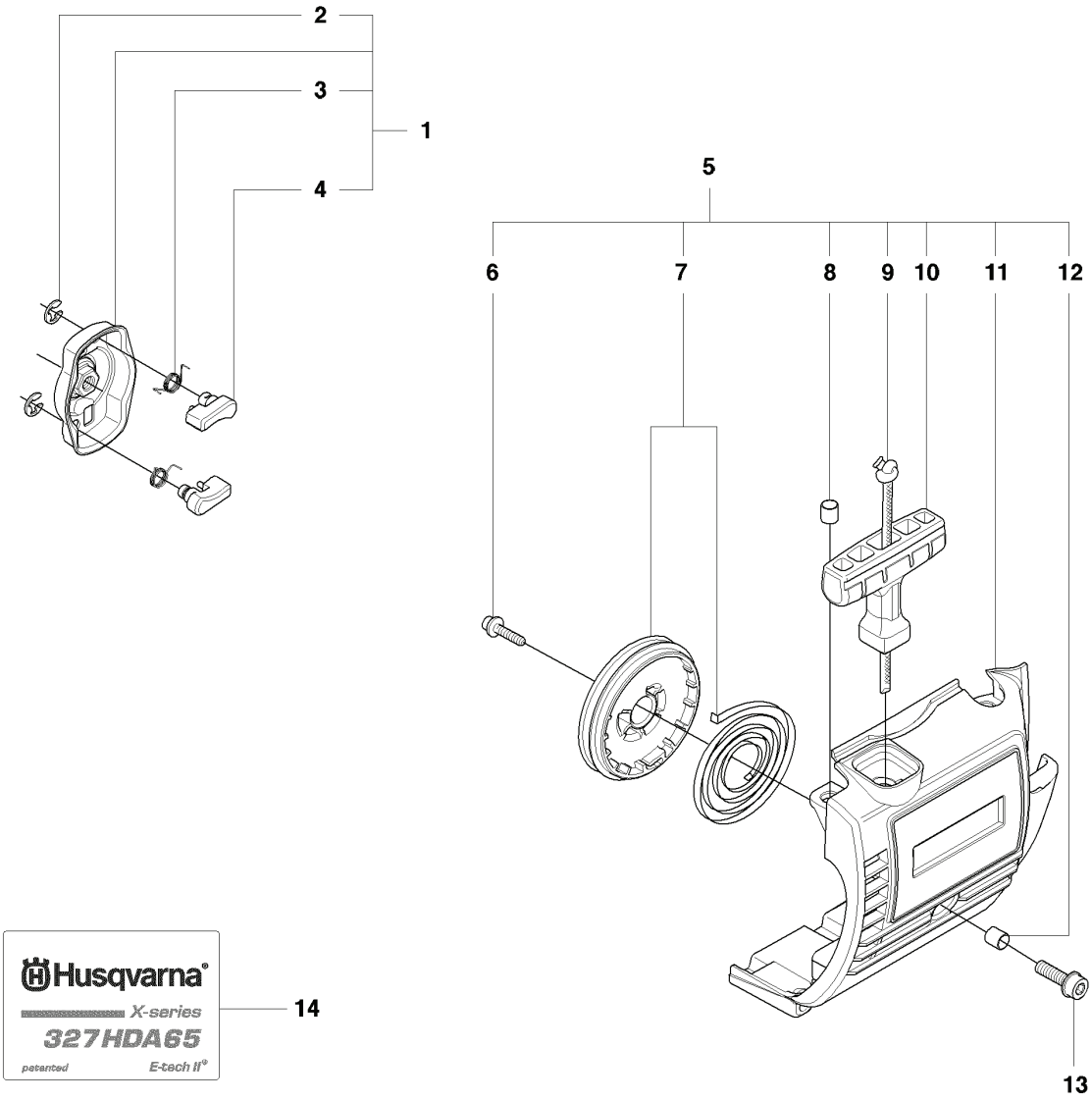
22



23

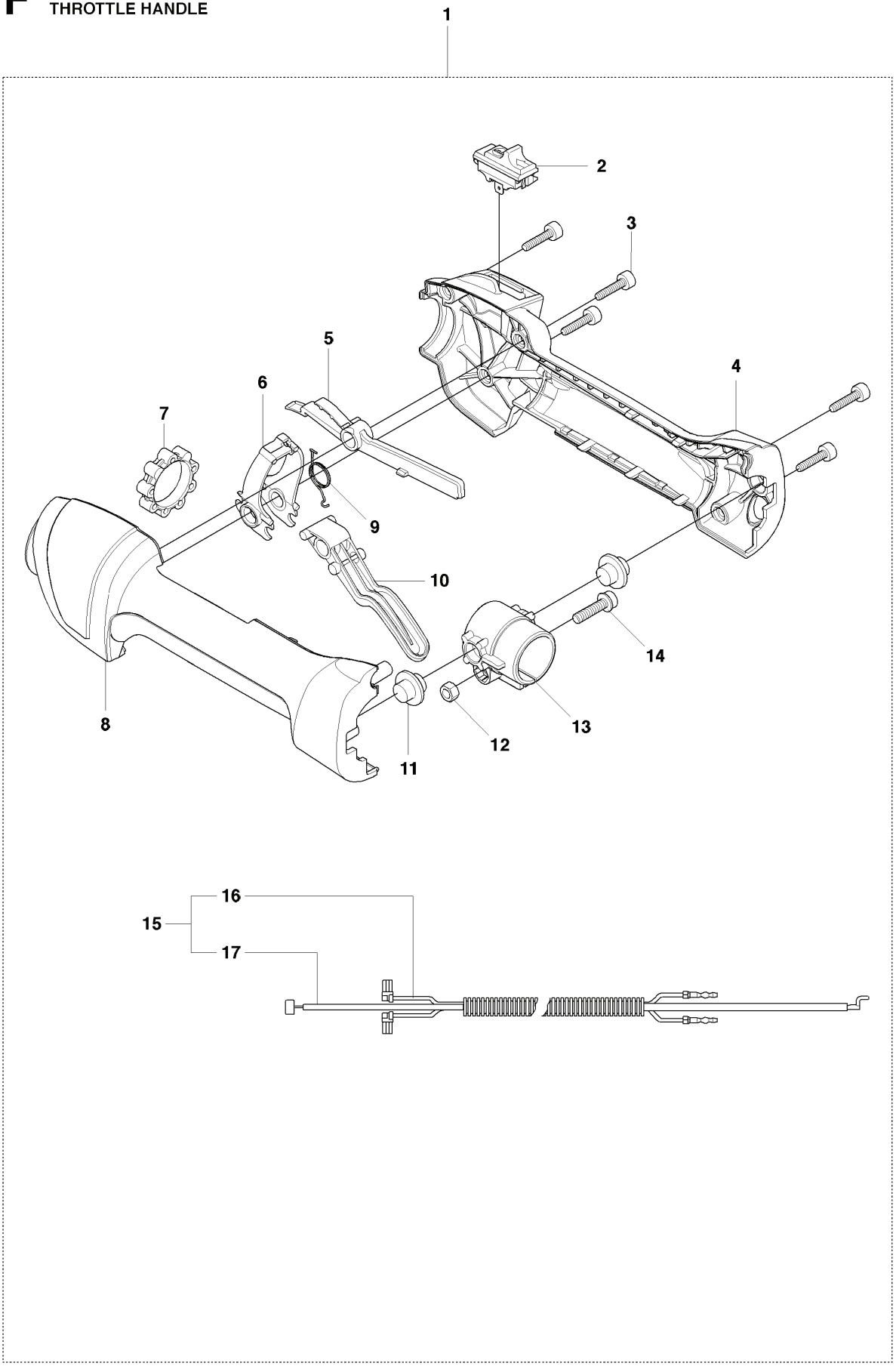
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503873305	STARTER PAWL		1	
2	735310820	E-CLIP		2	1
3	503873601	SPRING		2	1
4	503873502	STARTER PAWL		2	1
5	544071102	STARTER ASSY		1	
6	503217725	SCREW IHSCT		1	5
7	544038701	DRIVER		1	5
8	544038801	SPRING		1	5
9	544166501	STARTER PULLEY ASSY		1	5
10	537379302	SPACING SLEEVE		2	5
11	503858901	STARTER ROPE		1	5
12	537008401	STARTER HANDLE		1	5
13	537411601	STARTER HOUSING		1	5
14	537379302	SPACING SLEEVE		1	5
15	544038601	STARTER PULLEY		1	5, 9
16	503859001	RECOIL SPRING		1	5, 9
17	503200303	SCREW IHSCFM	M5X16	1	
22	537353466	LABEL	327HDA65x	1	
23	537353467	LABEL	327HE3x	1	

L 327HDA65x, HE3x, HE4x
STARTER



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503873305	STARTER PAWL		1	
2	735310820	E-CLIP		2	1
3	503873601	SPRING		1	1
4	503873502	STARTER PAWL		2	1
5	503852806	STARTER ASSY		1	
6	503217716	SCREW IHSCT		1	5
7	503964901	STARTER PULLEY		1	5
8	537379302	SPACING SLEEVE		2	5
9	503858901	STARTER ROPE		1	5
10	537008401	STARTER HANDLE		1	5
11	503858702	STARTER HOUSING		1	5
12	537379302	SPACING SLEEVE		1	5
13	503200316	SCREW IHSCFM		1	
14	537353466	LABEL	327HDA65x	1	
15	537353467	LABEL	327HE3x	1	
16	537353468	LABEL	327HE4x	1	

F **327HDA65x, HE3x, HE4x**
THROTTLE HANDLE



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	544143604	CONTROL		1	
2	537419001	SWITCH		1	1
3	503216618	SCREW IHSCT		5	1
4	544100202	HANDLE HALF		1	1
5	503878001	THROTTLE LOCKOUT		1	1
6	503918101	THROTTLE LEVER		1	1
7	503961401	ABSORBER		1	1
8	544100302	HANDLE HALF		1	1
9	544100801	RECOIL SPRING		1	1
10	503877903	THROTTLE TRIGGER		1	1
11	544101702	DAMPER		2	1
12	731231401	HEXAGON NUT		1	1
13	544112101	RETAINER		1	1
14	503200320	SCREW IHSCFM		1	1
15	502651301	WIRING		1	1
16	502531601	SHORT CIRCUIT CABLE		1	1, 16
17	544171703	THROTTLE CABLE ASSY		1	1, 16