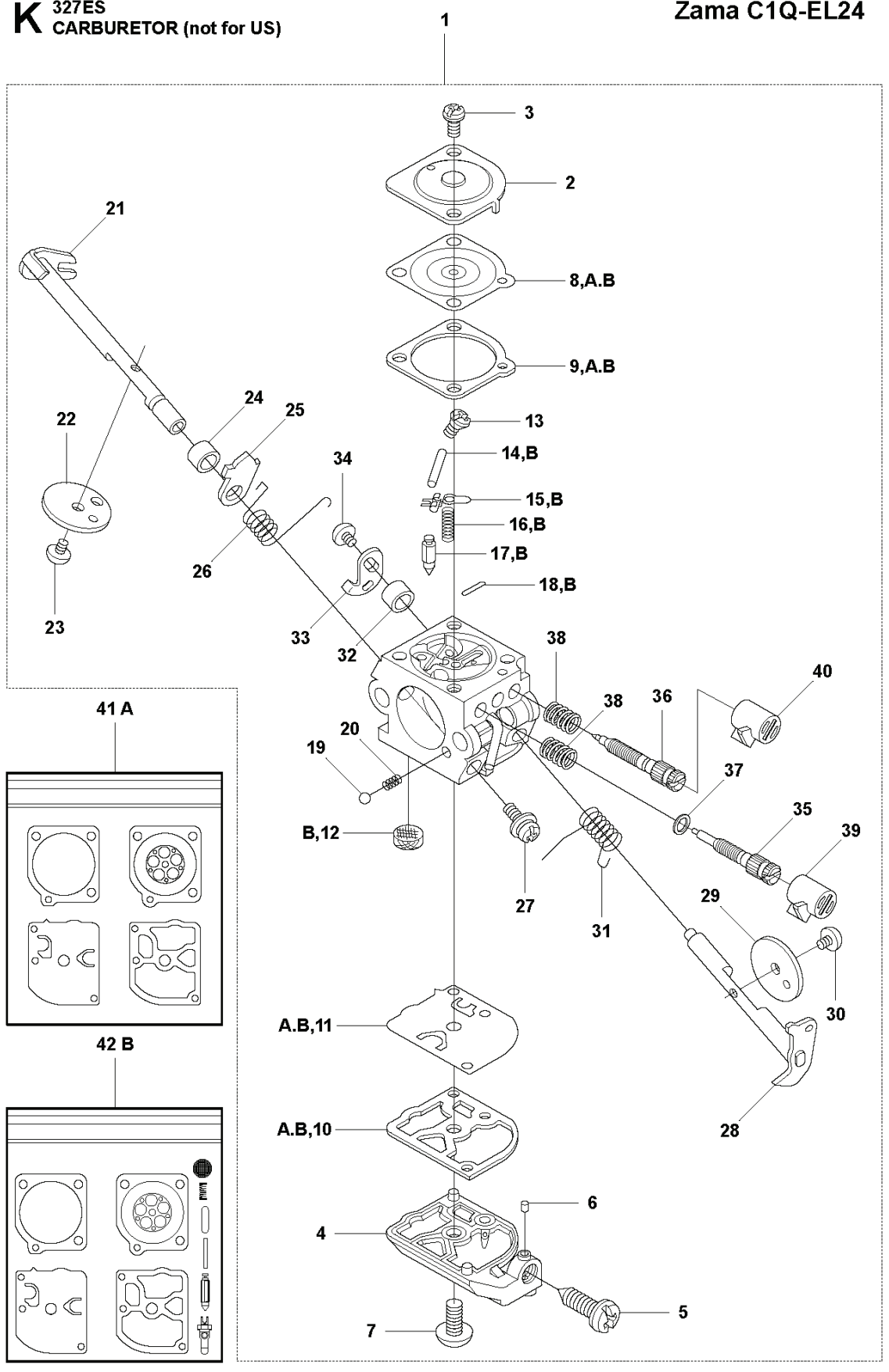


327 ES, 20144900001-Current

SPARE PARTS LIST

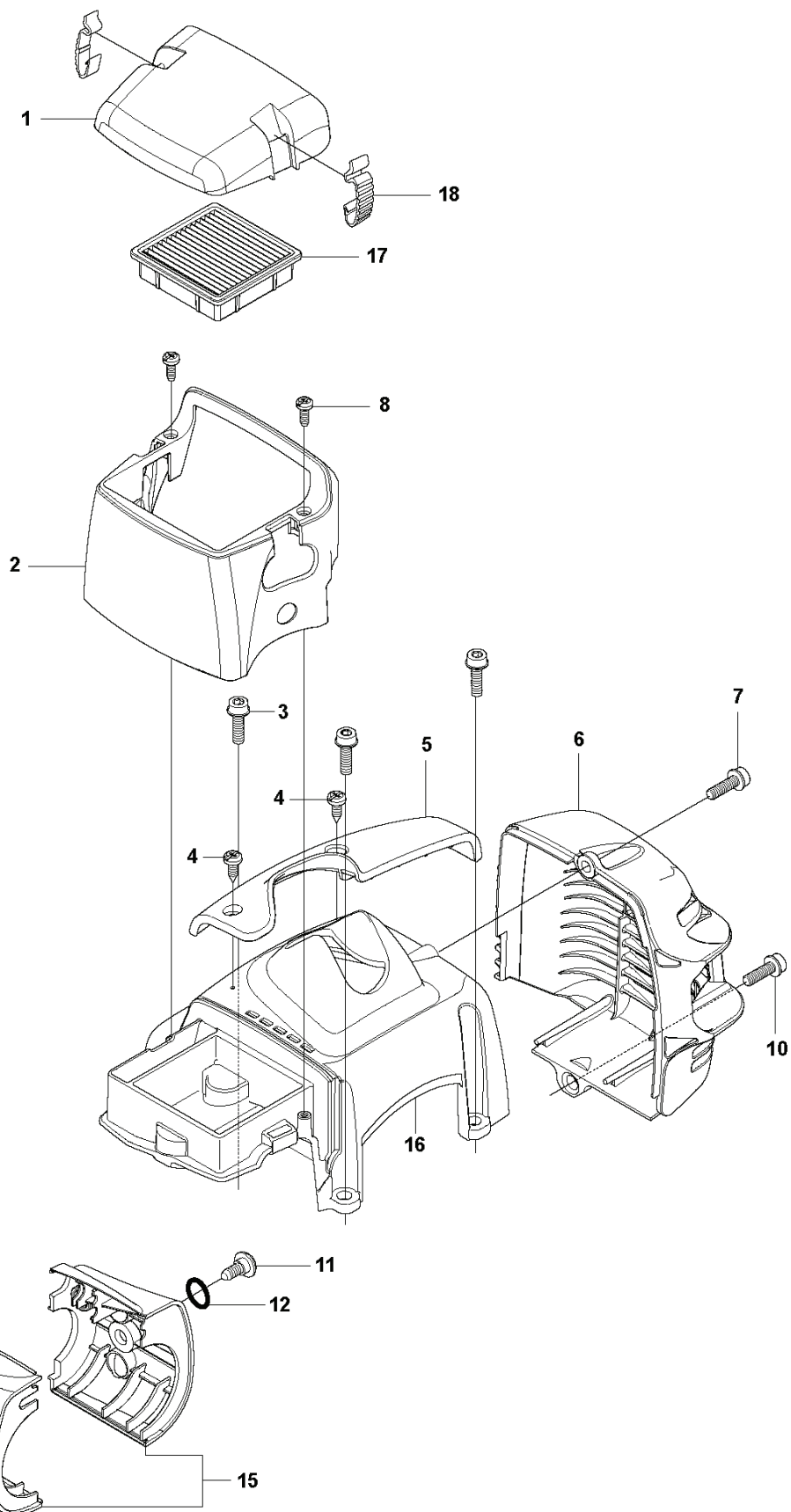
K 327ES
CARBURETOR (not for US)

Zama C1Q-EL24



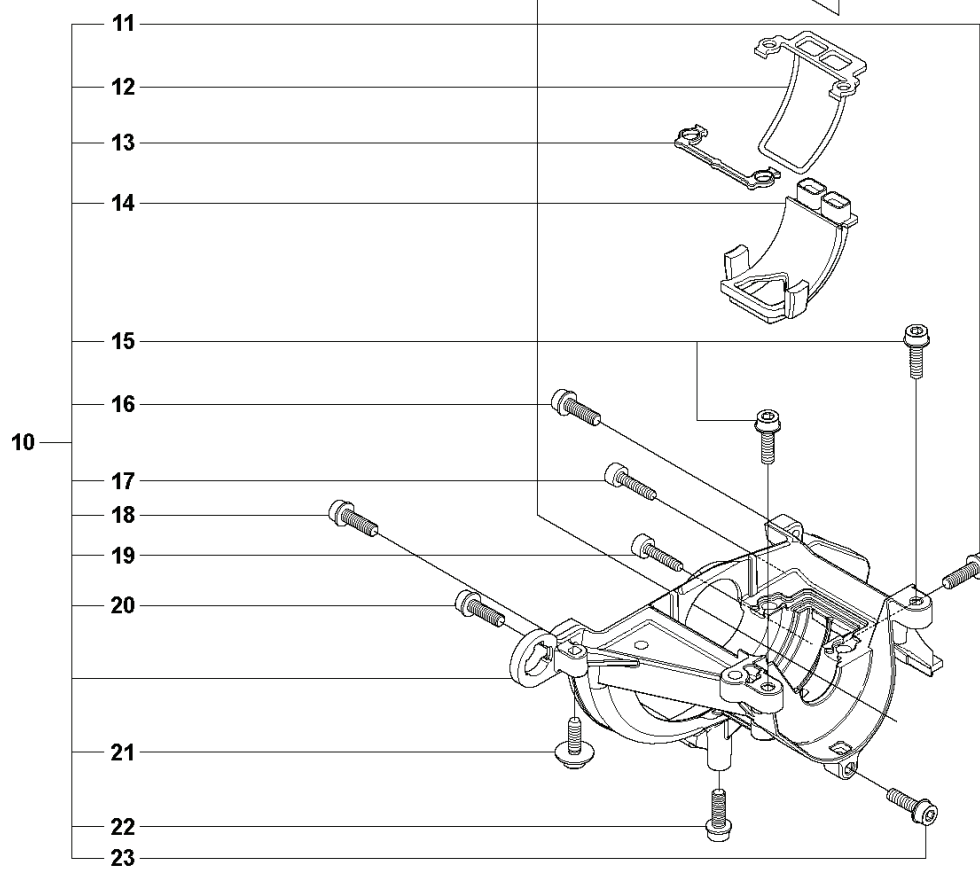
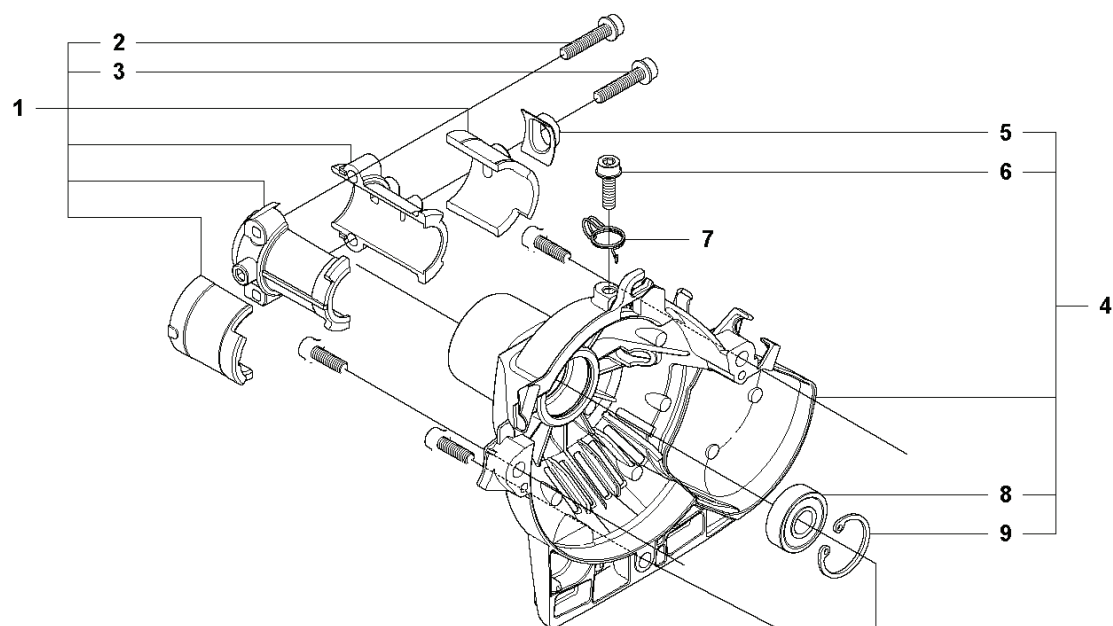
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503283401	CARBURETTOR	Zama C1Q-EL24, NOT FOR US	1	
2	503974301	COVER		1	1
3	503480501	SCREW		2	1
4	537020201	COVER		1	1
5	537020701	SCREW		1	1
6	503481101	PIECE		1	1
7	503479601	SCREW		1	1
8	537048901	DIAPHRAGM		1	1, A, B
9	537020401	GASKET		1	1, A, B
10	537020101	GASKET		1	1, A, B
11	537020001	DIAPHRAGM PUMP		1	1, A, B
12	503535701	STRAINER		1	1, B
13	503480101	SCREW		1	1
14	503480001	PIN RETAINING SCREW		1	1, B
15	503665901	LEVER		1	1, B
16	537020301	SPRING		1	1, B
17	503479701	VALVE		1	1, B
18	537020801	PLUG		1	1, B
19	537012501	BALL		1	1
20	537012601	SPRING		1	1
21	537020901	SHAFT ASSY		1	1
22	537370301	VALVE		1	1
23	503481801	SCREW		1	1
24	503481901	COLLAR		1	1
25	537049001	LEVER		1	1
26	537021001	SPRING		1	1
27	503755301	SCREW		1	1
28	537019601	SHAFT ASSY		1	1
29	537019901	VALVE		1	1
30	503479201	SCREW		1	1
31	537019701	SPRING		1	1
32	503478901	COLLAR		1	1
33	537019801	LEVER		1	1
34	503479001	SCREW		1	1
35	537020601	SCREW		1	1
36	537127801	SCREW		1	1
37	503974001	WASHER		1	1
38	503480801	SPRING		1	1
39	537021601	LIMITER CAP		1	1
40	537021601	LIMITER CAP		1	1
41	531004552	GASKET KIT		1	
42	531004553	GASKET KIT		1	

**C 327ES
COVERS**



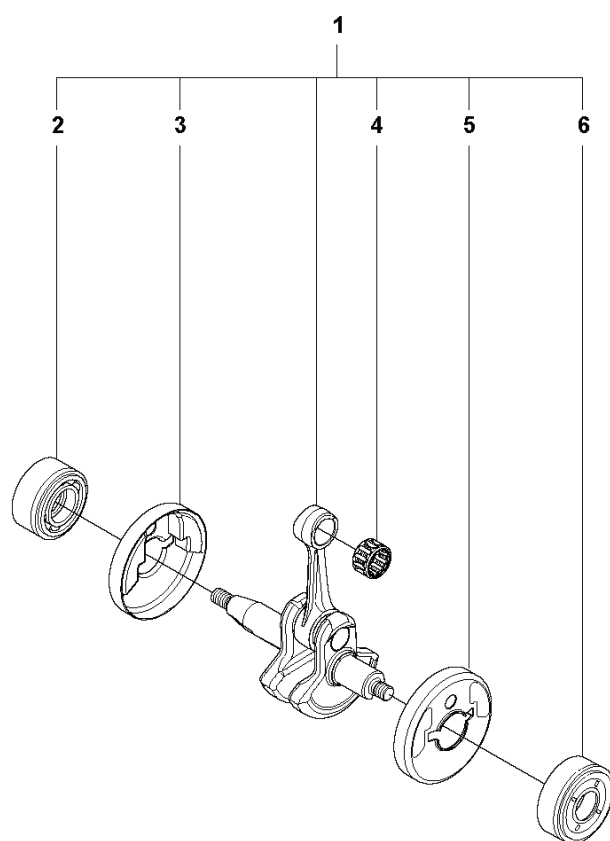
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	505142001	FILTER COVER		1	
2	505142201	COVER		1	
3	503200316	SCREW IHSCFM	M5x16	4	
4	503213512	SCREW CCRPANT		2	
5	502481601	ARM PROTECTION		1	
6	544848101	HEAT PROTECTOR		1	
7	503216820	SCREW IHSCFT		1	
8	503212910	SCREW CCRPANT		2	
10	503200316	SCREW IHSCFM	M5x16	1	
11	503961301	SCREW		1	
12	740420600	O-RING		1	
13	740420600	O-RING		1	
14	503961301	SCREW		1	
15	502481501	COVER		1	
16	505141802	CYLINDER COVER ASSY		1	
17	505271001	FILTER		1	
18	537387201	SNAP LOCKING		2	

H 327ES CRANK CASE



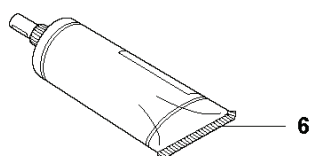
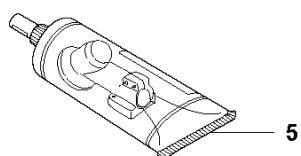
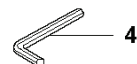
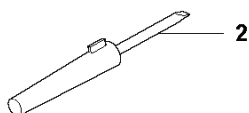
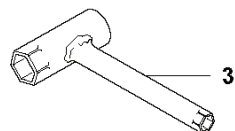
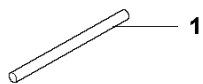
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537309601	SLEEVE		1	
2	503216825	SCREW IHSCFT		1	1
3	503216825	SCREW IHSCFT		1	1
4	537041209	CLUTCH COVER		1	
5	537425001	PROTECTIVE PLATE		1	4
6	503200316	SCREW IHSCFM	M5x16	1	4
7	537073601	SPRING		1	
8	503250501	BALL BEARING		1	4
9	537336701	CIRCLIP		1	4
10	537085202	CRANKCASE		1	
11	503200316	SCREW IHSCFM	M5x16	1	10
12	537066901	GASKET		1	10
13	537088501	GASKET		1	10
14	537066801	INSERT CRANKCASE		1	10
15	503200316	SCREW IHSCFM	M5x16	1	10
16	503200316	SCREW IHSCFM	M5x16	1	10
17	503216618	SCREW IHST		1	10
18	503200316	SCREW IHSCFM	M5x16	1	10
19	503216618	SCREW IHST		1	10
20	503200316	SCREW IHSCFM	M5x16	1	10
21	503217716	SCREW IHST		1	10
22	503201412	SCREW IHSCFMO	M5x12	1	10
23	503200316	SCREW IHSCFM	M5x16	1	10

J 327ES
CRANK SHAFT



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503852474	CRANKSHAFT ASSY		1	
2	503940203	BEARING CAGE		1	1
3	503940501	CUP		1	1
4	503712201	BEARING		1	1
5	503940501	CUP		1	1
6	503940203	BEARING CAGE		1	1

L 327ES



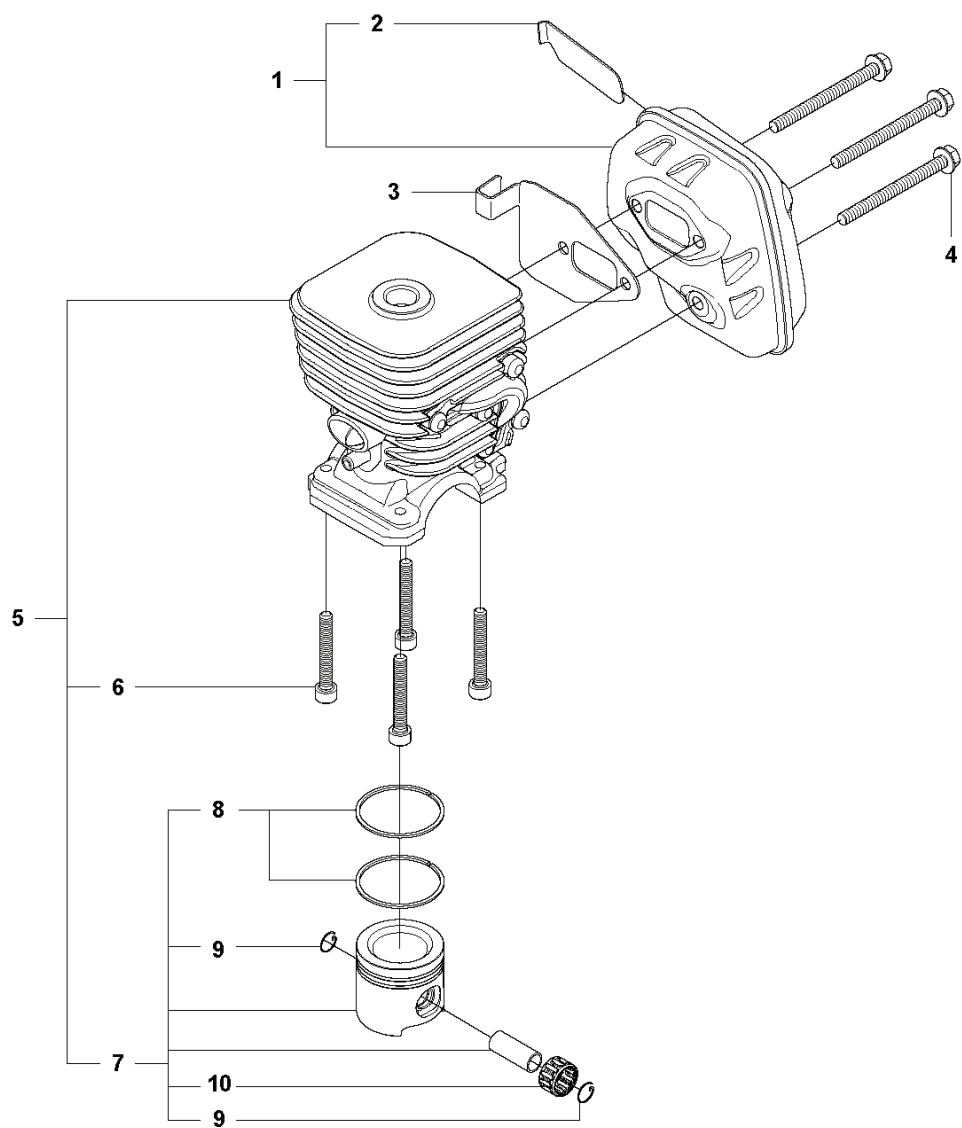
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	502285901	STOP		1	
2	501600203	SCREWDRIVER		1	
3	502114602	SOCKET WRENCH		1	
4	502215801	WRENCH		1	
5	503976401	GREASE		1	
6	503801701	GREASE		1	

Hualong HQ-2



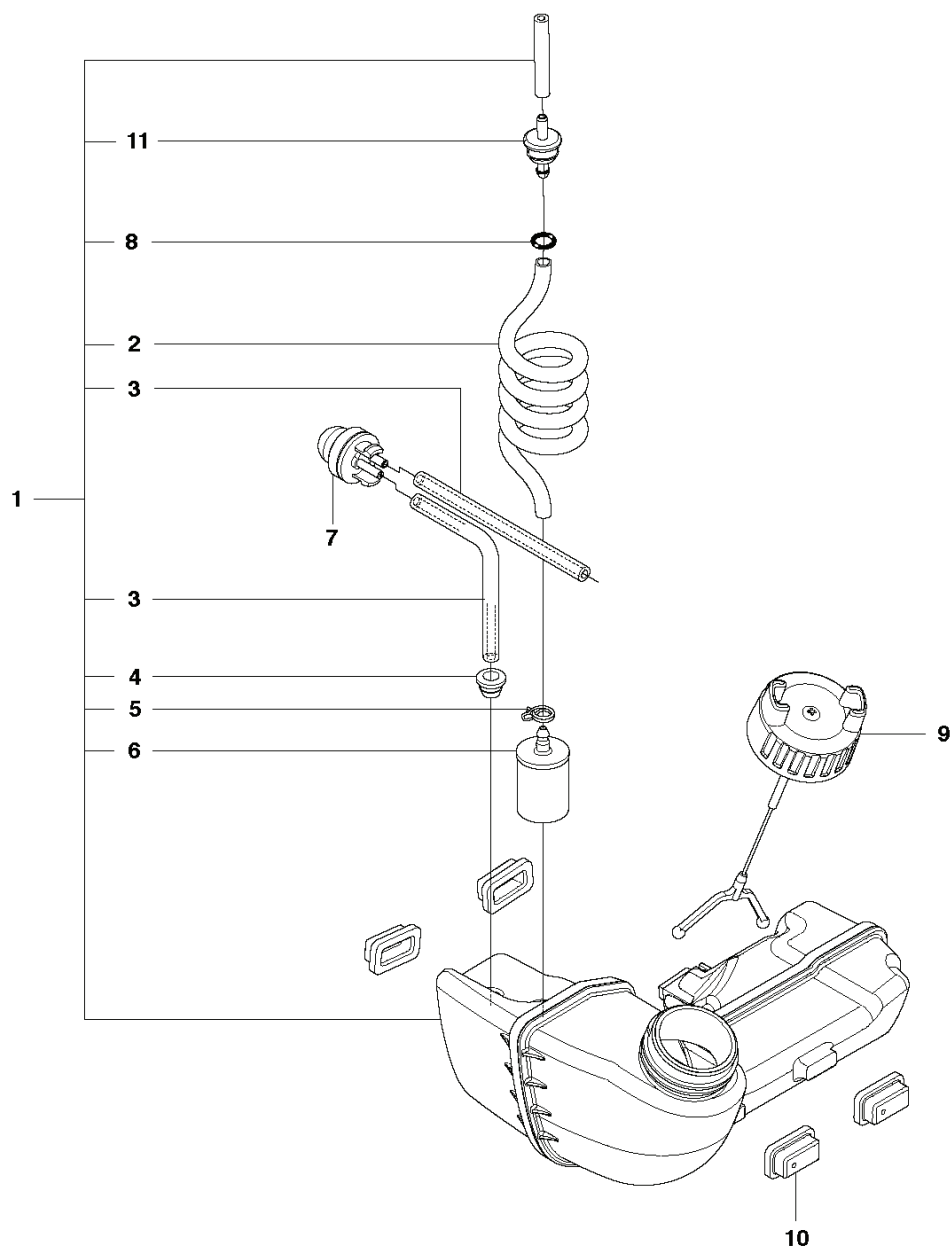
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	576019801	CARBURETTOR	Hualong HQ-2, only option for US	1	
40	581743501	GASKET KIT		1	1
41	581743701	REPAIR KIT		1	1

G 327ES
CYLINDER PISTON & MUFFLER



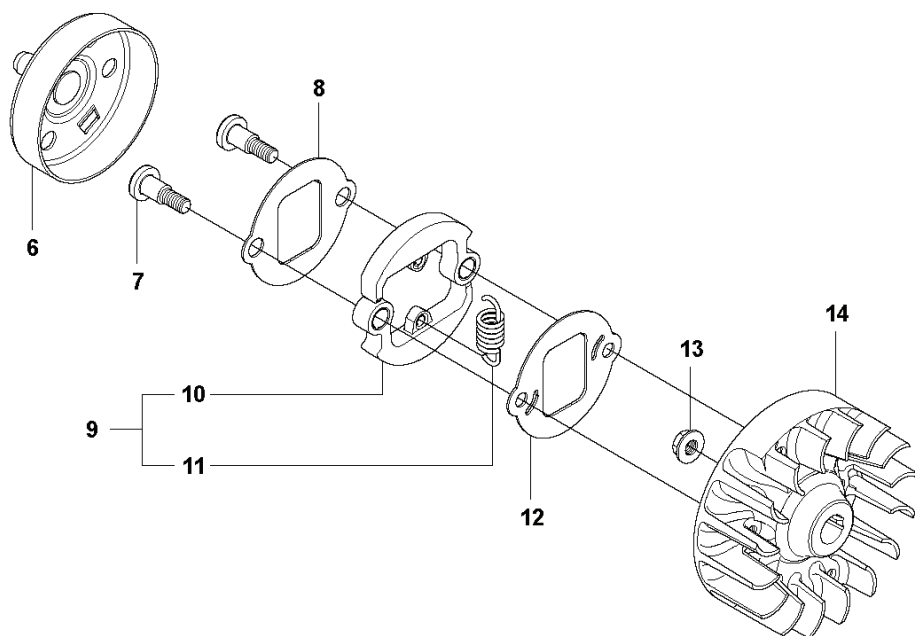
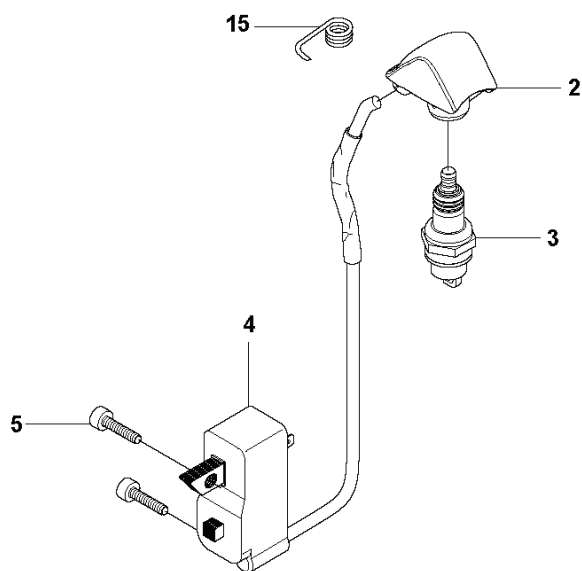
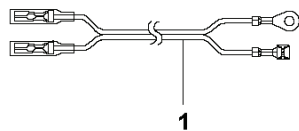
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	537221704	MUFFLER ASSY	Cat.	1	
2	537221801	SPARK ARRESTER SCREEN		1	1
3	537014101	GASKET		1	
4	502078101	SCREW EHHFM		3	
5	537085103	CYLINDER	Ø=34mm	1	
6	503200735	SCREW IHSCFM		4	5
7	537405902	PISTON		1	5
8	537406201	PISTON RING		1	7
9	737440800	CIRCLIP		1	7
10	503712201	BEARING		1	7

E 327ES
FUEL TANK



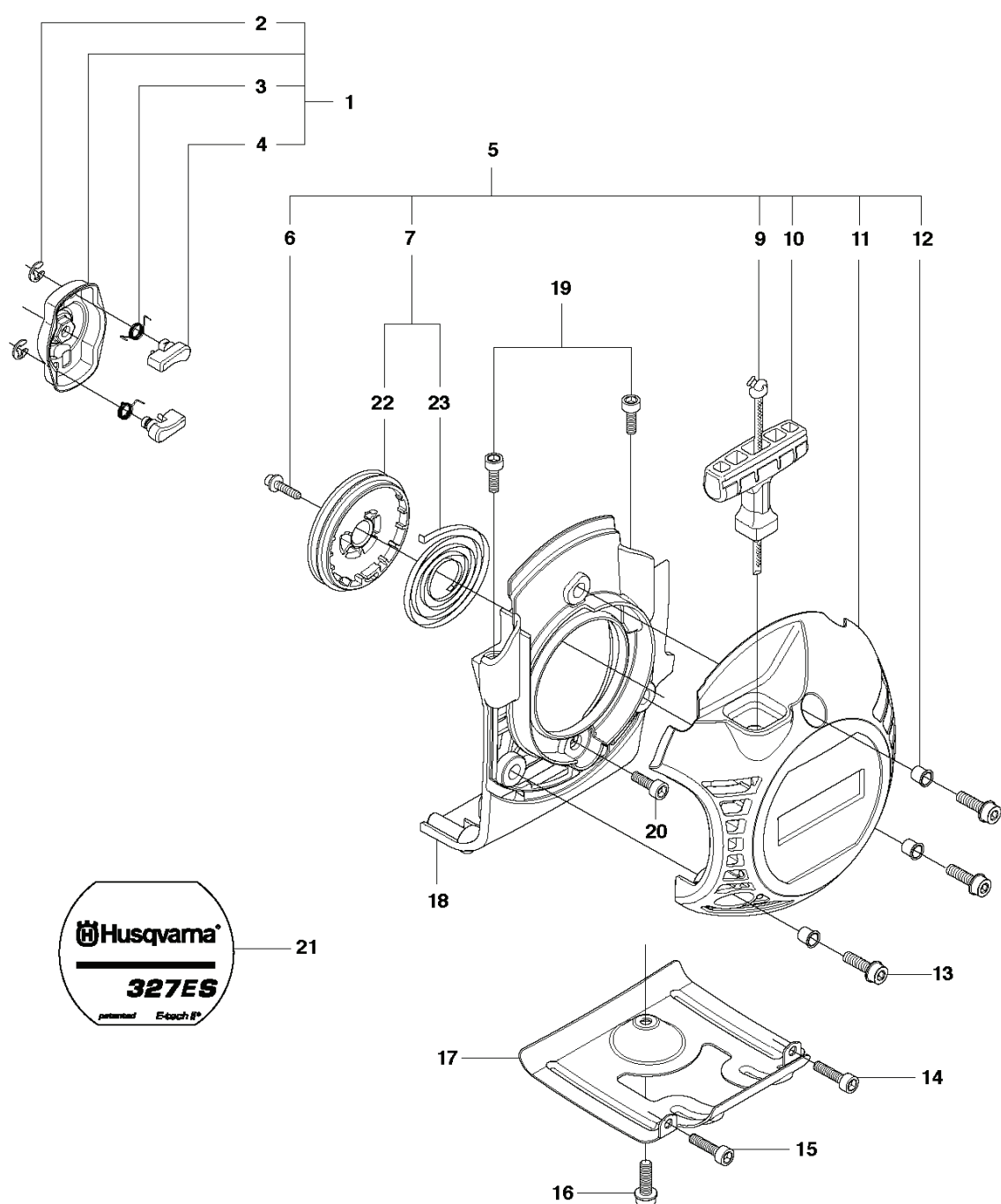
REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	584258001	FUEL TANK ASSY		1	
2	581756201	FUEL HOSE		1	1
3	537042401	FUEL HOSE		1	1
4	503735801	BUSHING		2	1
5	504022401	HOSE CLAMP		1	1
6	503443201	FUEL FILTER		1	1
7	503936601	PURGE		1	
8	537184901	O-RING		1	1
9	544889702	TANK CAP		1	
10	503911001	SUSPENSION		4	
11	578295601	HOSE NIPPLE		1	1

F 327ES IGNITION & CLUTCH



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	502493601	SHORT CIRCUIT CABLE		1	
2	537434301	SPARK PLUG CAP		1	
3	503235109	SPARK PLUG	Champion RCJ 6Y	1	
4	544127001	IGNITION MODULE		1	
5	503216618	SCREW IHSCT		2	
6	537237501	CLUTCH DRUM ASSY		1	
7	503842902	SCREW		2	
8	537046702	WASHER		1	
9	537032201	CLUTCH ASSY		1	
10	503842801	CLUTCH SHOE		2	9
11	503816001	CLUTCH SPRING		1	9
12	537046802	WASHER		1	
13	731711651	HEXAGON NUT FLANGE		1	
14	537249602	FLYWHEEL		1	
15	501485601	CONTACT SPRING		1	

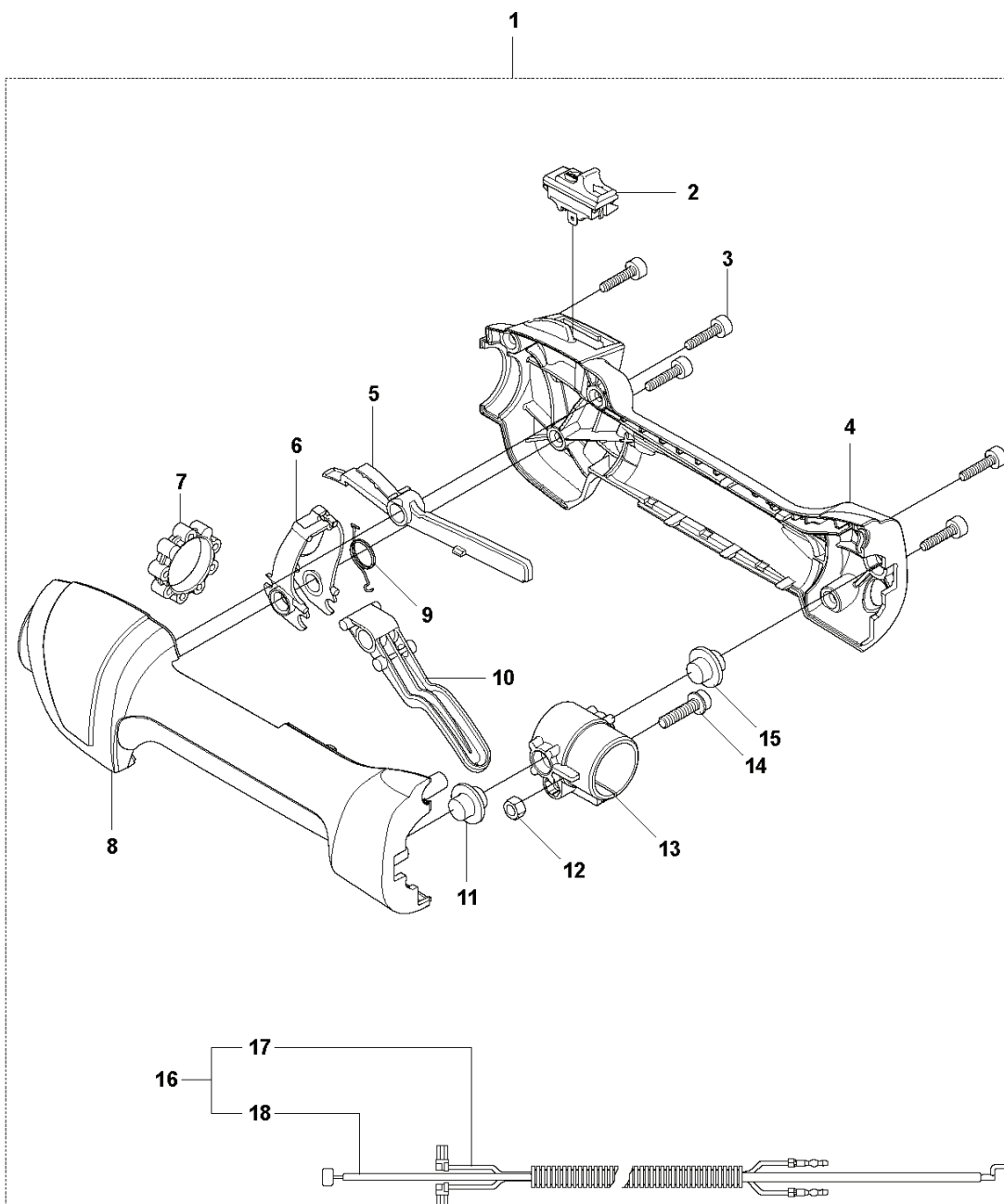
D 327ES STARTER



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503873305	STARTER PAWL		1	
2	735310820	E-CLIP		2	1
3	503873601	SPRING		1	1
4	503873502	STARTER PAWL		2	1
5	505198301	STARTER ASSY		1	
6	503217716	SCREW IH SCT		1	5
7	537332303	STARTER PULLEY		1	5
8	537379302	SPACING SLEEVE		2	5
9	505305125	STARTER ROPE		1	5
10	537008401	STARTER HANDLE		1	5
11	505141301	STARTER ASSY		1	5
12	537379302	SPACING SLEEVE		3	5
13	503200316	SCREW IHSCFM	M5x16	3	
14	503216618	SCREW IH SCT		1	
15	503216618	SCREW IH SCT		1	
16	503201412	SCREW IHSCFMO	M5x12	1	
17	537034101	PROTECTIVE PLATE		1	
18	505141601	BRACKET		1	
19	503200316	SCREW IHSCFM	M5x16	2	
20	503215316	SCREW ITXSCM		1	
21	537322411	LABEL		1	
22	537325003	STARTER PULLEY		1	5,7
23	503859901	RECOIL SPRING		1	5,7

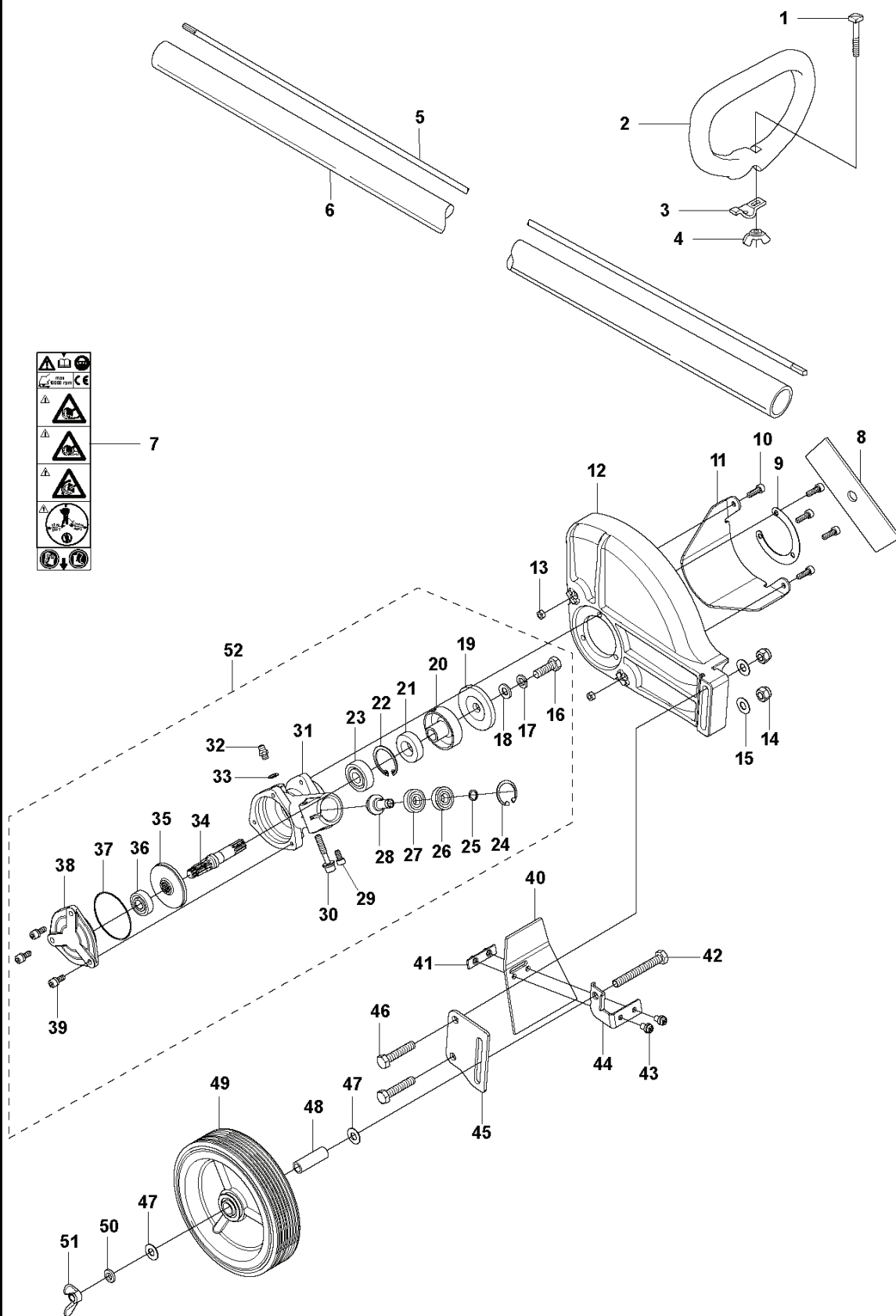
B

THROTTLE CONTROLS



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	544143604	CONTROL		1	
2	537419001	SWITCH		1	1
3	503216618	SCREW IH SCT		5	1
4	544100202	HANDLE HALF		1	1
5	503878001	THROTTLE LOCKOUT		1	1
6	503918101	THROTTLE LEVER		1	1
7	503961401	ABSORBER		1	1
8	544100302	HANDLE HALF		1	1
9	544100801	RECOIL SPRING		1	1
10	503877903	THROTTLE TRIGGER		1	1
11	544101702	DAMPER		1	1
12	731231401	HEXAGON NUT		1	1
13	544112101	RETAINER		1	1
14	503200320	SCREW IH SCFM		1	1
15	544101702	DAMPER		1	1
16	502651301	WIRING		1	1
17	502531601	SHORT CIRCUIT CABLE		1	1,16
18	544171703	THROTTLE CABLE ASSY		1	1,16

A 327ES **THROTTLE CONTROLS & HANDLE BAR**



REF.	PART NO.	DESCRIPTION	REMARK	QTY.	KIT
1	503219835	SCREW		1	
2	537076802	HANDLE		1	
3	537042501	ATTACHMENT PLATE		1	
4	503222601	NUT		1	
5	537234801	DRIVE SHAFT		1	
6	503888801	TUBE		1	
7	587111801	LABEL		1	
8	503848202	EDGER BLADE		1	
9	505171901	PLATE		1	
10	505171801	BOLT		5	
11	505172001	PROTECTIVE PLATE		1	
12	505171701	GUARD		1	
13	505172301	NUT		2	
14	505174801	NUT		2	
15	505175001	WASHER		2	
16	505169601	BOLT		1	52
17	505169701	SPRING WASHER		1	52
18	505169801	WASHER		1	52
19	505171401	SUPPORT FLANGE		1	52
20	505171201	HOLDER(A)		1	52
21	505168701	SEAL		1	52
22	505168801	LOCK RING		1	52
23	505168601	BEARING		1	52
24	505169401	SNAP RING		1	52
25	505169501	LOCK RING		1	52
26	505169301	BEARING		1	52
27	505169201	BEARING		1	52
28	505169101	PINION		1	52
29	505169901	BOLT		1	52
30	505170001	SCREW		1	52
31	505168401	HOUSING		1	52
32	505171501	FITTING		1	52
33	505171601	WASHER		1	52
34	505168901	SHAFT		1	52
35	505169001	GEAR WHEEL		1	52
36	505170201	BEARING		1	52
37	505168501	O-RING		1	52
38	505170101	COVER		1	52
39	505170601	SCREW		3	52
40	505173701	RUBBER		1	
41	505173601	PLATE		1	
42	505172601	BOLT		1	
43	505173901	SCREW		2	
44	505173501	BRACKET		1	
45	505174601	BRACKET		1	
46	505174701	SCREW		2	
47	505175001	WASHER		2	
48	505173301	SLEEVE		1	
49	505172501	WHEEL		1	
50	505172901	SPRING WASHER		1	
51	505173101	WING NUT		1	
52	505168301	GEAR		1	