



 **Husqvarna**®



325iB, 525iB Mark II

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Introduction

Product description

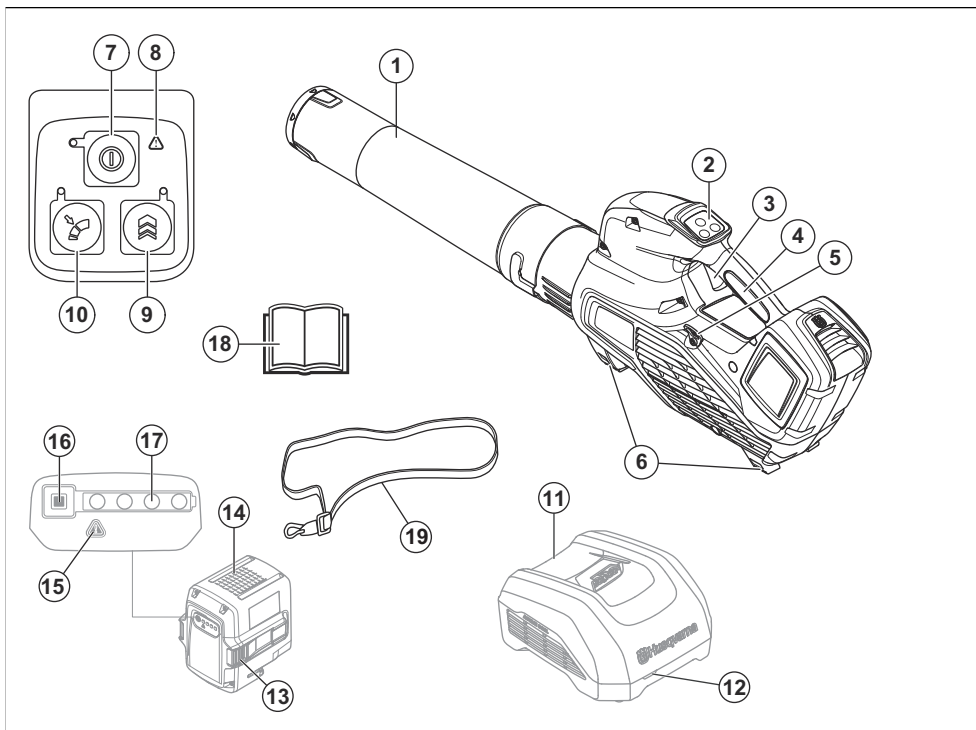
Husqvarna 325iB, 525iB Mark II are blower models with an electrical motor.

We have a policy of continuous product development and therefore reserve the right to modify the design and appearance of products without prior notice.

Intended use

This product is designed for blowing leaves and other debris from lawns, pathways, asphalt roads and the like.

Product overview



1. Blower nozzle
2. Keypad
3. Power trigger
4. Handle
5. Support eyelet for harness (525iB Mark II)
6. Supports
7. On/Off button
8. Warning indicator
9. Boost: Temporary increase of airflow
10. Cruise control: Set the optimal air flow for your work

11. Battery charger (accessory)
12. Charging and error indicator on charger
13. Battery release button
14. Battery (accessory)
15. Warning indicator
16. Battery indicator button
17. Battery status
18. Operator's manual
19. Harness (525iB Mark II)

Note: The battery and battery charger can look different between different models.

Symbols on the product



Warning! The blower can be dangerous! Careless or incorrect use can result in serious or fatal injury to the operator or others. It is extremely important that you read and understand the contents of the operator's manual. Please read the operator's manual carefully and make sure you understand the instructions before using the machine.



Use eye and ear protection.



Direct current.



Noise emission to the environment label as per European Directive 2000/14/EC, UK directives and regulations and New South Wales legislation "Protection of the Environment Operations (Noise Control) Regulation 2017". The guaranteed sound power level of the product is specified in *Technical data on page 15* and on the label.



Symbols on the product or its packaging indicate that this product cannot be handled as domestic waste. This product must be deposited at an appropriate recycling facility.



The product agrees with the applicable EC directives.

IPX4

Protected against splashing water. (Only for 525iB Mark II)



Do not expose to rain. (Only for 325iB)



The blower operator must ensure that no people or animals come closer than 15 metres. When several operators are working at the same site a safety distance of at least 15 metres must be in effect. The blower can forcibly throw objects that can bounce back. This can result in serious eye injuries if the recommended safety equipment is not used.



yyyy wwxxxx

The rating plate shows the serial number. **yyyy** is the production year, **ww** is the production week and **xxxx** is the sequential number.

Manufacturer

Husqvarna AB

Drottninggatan 2, SE-561 82 Huskvarna

Product damage

We are not responsible for damages to our product if:

- the product is incorrectly repaired.
- the product is repaired with parts that are not from the manufacturer or not approved by the manufacturer.
- the product has an accessory that is not from the manufacturer or not approved by the manufacturer.
- the product is not repaired at an approved service center or by an approved authority.

Support

For support about the product, go to the Support section on www.husqvarna.com to access instructions, troubleshooting guides, or to use the Husqvarna Self-Service and the Product Assistant (if available in your market). For more support about the product, speak to your Husqvarna servicing dealer.

Safety

Safety definitions

Warnings, cautions and notes are used to point out specially important parts of the manual.



WARNING: Used if there is a risk of injury or death for the operator or bystanders if the instructions in the manual are not obeyed.



CAUTION: Used if there is a risk of damage to the product, other materials or the adjacent area if the instructions in the manual are not obeyed.

Note: Used to give more information that is necessary in a given situation.

Work area safety

- **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- **Do not operate machines in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Machines create sparks which may ignite the dust or fumes.
- **Keep children and bystanders away while operating a machine.** Distractions can cause you to lose control.

Electrical safety

- **Machine plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) machines.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- **Do not expose machines to rain or wet conditions.** Water entering a machine will increase the risk of electric shock.
- **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the machine. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- **When operating a machine outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- **If operating a machine in a damp location is unavoidable, use a residual current device (RCD)**

protected supply. Use of a RCD reduces the risk of electric shock.

Personal safety

- **Stay alert, watch what you are doing and use common sense when operating a machine. Do not use a machine while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating machines may result in serious personal injury.
- **Use personal protective equipment. Always wear eye protection.** Protective equipment such as dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
- **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the machine.** Carrying machines with your finger on the switch or energising machines that have the switch on invites accidents.
- **Remove any adjusting key or wrench before turning the machine on.** A wrench or a key left attached to a rotating part of the machine may result in personal injury.
- **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the machine in unexpected situations.
- **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
- **Do not let familiarity gained from frequent use of machines allow you to become complacent and ignore machine safety principles.** A careless action can cause severe injury within a fraction of a second.

Machine use and care

- **Do not force the machine. Use the correct machine for your application.** The correct machine will do the job better and safer at the rate for which it was designed.
- **Do not use the machine if the switch does not turn it on and off.** Any machine that cannot be controlled with the switch is dangerous and must be repaired.
- **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the machine before making any adjustments, changing accessories, or storing machines.** Such preventive safety measures reduce the risk of starting the machine accidentally.

- **Store idle machines out of the reach of children and do not allow persons unfamiliar with the machines or these instructions to operate the machines.** Machines are dangerous in the hands of untrained users.
- **Maintain machines and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the machine's operation. If damaged, have the machine repaired before use.** Many accidents are caused by poorly maintained machines.
- **Keep cutting tools sharp and clean.** Properly maintained cutting machines with sharp cutting edges are less likely to bind and are easier to control.
- **Use the machine, accessories and bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** Use of the machine for operations different from those intended could result in a hazardous situation.
- **Keep handles and grasping surfaces dry, clean and free from oil and grease.** Slippery handles and grasping surfaces do not allow for safe handling and control of the machine in unexpected situations.

Battery machine use and care

- **Recharge only with the charger specified by the manufacturer.** A charger that is suitable for one type of battery pack may create a risk of fire when used with another battery pack.
- **Use machines only with specifically designated battery packs.** Use of any other battery packs may create a risk of injury and fire.
- **When battery pack is not in use, keep it away from other metal objects, like paper clips, coins, keys, nails, screws or other small metal objects, that can make a connection from one terminal to another.** Shorting the battery terminals together may cause burns or a fire.
- **Under abusive conditions, liquid may be ejected from the battery; avoid contact. If contact accidentally occurs, flush with water. If liquid contacts eyes, additionally seek medical help.** Liquid ejected from the battery may cause irritations or burns.
- **Do not use a battery pack or machine that is damaged or modified.** Damaged or modified batteries may exhibit unpredictable behaviour resulting in fire, explosion or risk of injury.
- **Do not expose a battery pack or machine to fire or excessive temperature.** Exposure to fire or temperature above 130 °C / 265 °F may cause explosion.
- **Follow all charging instructions and do not charge the battery pack or machine outside the temperature range specified in the instructions.** Charging improperly or at temperatures outside the specified range may damage the battery and increase the risk of fire.

Service

- **Have your machine serviced by a qualified repair person using only identical replacement parts.** This will ensure that the safety of the machine is maintained.
- **Never service damaged battery packs.** Service of battery packs should only be performed by the manufacturer or authorized service providers.

Garden blower, garden vacuum and garden blower/vacuum safety warnings

- **Before use, check the supply cord and any extension cord for signs of damage or aging.** Do not touch the cord before disconnecting the supply. Do not use the machine if the cord is damaged or worn. A damaged supply cord may result in electric shock, fire and/or serious injury.
- **Do not use the machine in bad weather conditions, especially when there is a risk of lightning.** This decreases the risk of being struck by lightning.
- **Wear eye protection and ear protection.** Adequate protective equipment will reduce the risk of personal injury.
- **While operating the machine, always wear non-slip and protective footwear. Do not operate the machine when barefoot or wearing open sandals.** This reduces the risk of injury to the feet.
- **Do not wear loose fitting clothing or articles such as scarves, strings, chains, ties, etc., that could get drawn into the air inlets. Tie back or cover long hair to make sure it does not get drawn into the air inlets.** If any of these items are drawn into the air inlets, it can increase the risk of personal injury.
- **Keep bystanders away while operating the machine.** Thrown debris can increase the risk of personal injury.
- **Never point the blower nozzle in the direction of people or pets or in the direction of windows. Use extra caution when blowing debris near solid objects, such as trees, automobiles and walls that can cause debris to ricochet.** Thrown objects can damage property and increase the risk of personal injury.
- **Do not use the machine to blow anything that is burning or smoking, such as cigarettes, matches or hot ashes.** These ignition sources may increase the risk of fire.
- **Do not touch the fan while still in motion. Turn off the machine and wait until the fan stops before removing any part that may give access to the fan.** This reduces the risk of injury from moving parts.
- **When clearing jammed material or servicing the machine, make sure the power switch is off.** Unexpected starting of the machine while clearing jammed material or servicing may result in serious personal injury.

General safety instructions



WARNING: Read the warning instructions that follow before you use the product.

- Incorrect or careless use of the product can turn it into a dangerous tool that can cause serious or even fatal injury to the operator or others. You must read and understand the contents of this operator's manual.
- Under no circumstances may the design of the product be modified without the permission of the manufacturer. Never use a product that has been modified in any way from its original specification and always use original accessories. Non-authorized modifications and/or accessories can result in serious personal injury or the death of the operator or others. Your warranty may not cover damage or liability caused by the use of non-authorized accessories or replacement parts.
- This product produces an electromagnetic field during operation. This field may under some circumstances interfere with active or passive medical implants. To reduce the risk of serious or fatal injury, we recommend persons with medical implants to consult their physician and the medical implant manufacturer before operating this product.
- Remove the battery from the product during charging.

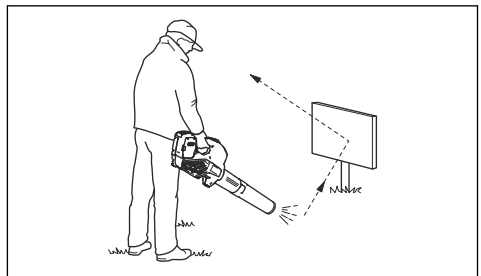
Safety instructions for operation



WARNING: Read the warning instructions that follow before you use the product.

- If you encounter a situation where you are uncertain how to proceed you should ask an expert. Contact your dealer or your service workshop. Avoid all usage which you consider to be beyond your capability.
- Never use the product in bad weather, for instance in fog, in rain, strong winds, intense cold, etc.
- Do not allow children to use or be in the vicinity of the product. Since the product is easy to start, children may be able to start it if they are not kept under full surveillance. This can mean a risk of serious personal injury. Disconnect the battery when the product is not under close supervision.
- Ensure that no people or animals come closer than 15 metres (50 ft.) while you work. When several operators are working in the same area the safety distance should be at least 15 metres. Otherwise there is a risk of serious personal injury. Stop the product immediately if anyone approaches. Never swing the product around without first checking behind you to make sure that no one is within the safety zone.

- Make sure that you can move and stand safely. Check the area around you for possible obstacles (roots, rocks, branches, ditches, etcetera) in case you have to move suddenly. Take great care when you work on sloping ground.
- Keep a good balance and a firm foothold at all times. Do not overreach.
- Listen out for warning signals or shouts when you wear hearing protection. Always remove your hearing protection as soon as the product stops.
- Show consideration to persons in your surroundings by avoiding using the product at unsuitable times, such as late in the evening or early in the morning. Follow local regulations and ordinances.
- Use the product with the lowest possible airflow. It is seldom necessary to use full airflow, and many work procedures can be done at half airflow. A lower airflow means less noise and less dust, and it is also easier to keep control over the rubbish collected together/moved.
- Use a rake or a brush to release rubbish stuck to the ground.
- Hold the opening of the blower as close to the ground as possible.
- Observe your surroundings. Direct the product away from persons, animals, play areas, cars etc..
- Minimize the blowing time by lightly wetting dusty areas or using spray equipment.
- Be aware of the wind direction. Work with the wind to make your work easier.
- Stop the product and remove the battery if the product starts to vibrate abnormally.
- Using the blower to move large piles is time consuming and creates unnecessary noise.
- Clean up afterwards. Make sure that you have not blown rubbish into someone's garden.
- Do not run with the product.
- The powerful currents of air can move objects at such a speed that they can bounce back and cause serious eye injuries.



- Do not direct the airflow towards people or animals.
- Stop the motor before you assemble or dismantle accessories or other parts.
- Keep all parts of your body away from hot surfaces.
- Never put the product down when it is activated unless you have it in clear sight.

- The blower must not be used while on a ladder or scaffolding.



- Do not use the product unless you are able to call for help in case of an accident.
- Watch out for thrown objects. Stones, rubbish, etc., can be thrown up into the eyes causing blindness or serious injury.
- Use a residual-current device (RCI) for increased security. A residual-current device is fitted to protect operators in case an electrical fault should occur.
- This product is renowned for its low vibration load. Overexposure to vibration can lead to circulatory damage or nerve damage in people who have impaired circulation. Contact your doctor if you experience symptoms of overexposure to vibration. Such symptoms include numbness, loss of feeling, tingling, pricking, pain, loss of strength, changes in skin colour or condition. These symptoms normally appear in the fingers, hands or wrists.
- Only use the product for the purpose it was intended for.
- It is not possible to cover every conceivable situation you can face. Always exercise care and use your common sense. Avoid all situations which you consider to be beyond your capability. If you still feel uncertain about operating procedures after reading these instructions, you should consult an expert before continuing.

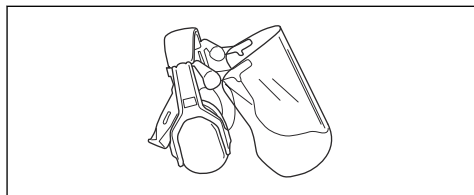
Personal protective equipment



WARNING: Read the warning instructions that follow before you use the product.

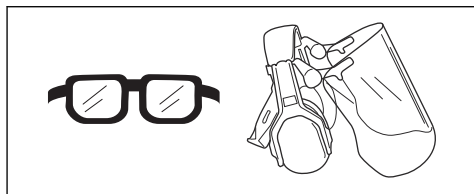
- Always use approved personal protective equipment when you use the product. Personal protective equipment cannot fully prevent injury but it decreases the degree of injury if an accident does occur. Let your dealer help you select the right equipment.
- Long term exposure to noise can result in damaged hearing. In general, battery powered products are relatively quiet but damage can result from a combination of noise level and long usage. Husqvarna recommends that operators use hearing protectors when using products for a longer coherent

time of a day. Continual and regular users should have their hearing checked regularly.

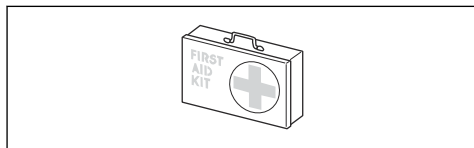


WARNING: Hearing protectors limit the ability to hear sounds and warning signals.

- Use approved eye protection. If you use a visor, you must also use approved protective goggles. Approved protective goggles must comply with the ANSI Z87.1 standard in the USAs or EN 166 in EU countries.



- Use clothing made of a strong fabric. Always use heavy, long pants and long sleeves. Do not use loose clothing that can catch on twigs and branches. Do not wear jewelry, short pants, sandals or go with bare feet. Put your hair up safely above shoulder level.
- Keep first aid equipment close at hand.



- A breathing mask should be used when there is a risk of dust.

Safety devices on the product



WARNING: Read the warning instructions that follow before you use the product.

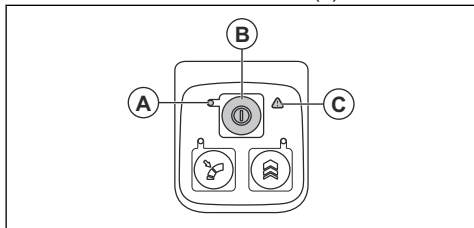
- In this section the product's safety features, its purpose and how checks and maintenance should be carried out to ensure that it operates correctly. See instructions under the heading *Product overview on page 2* to find where these parts are located on your product.
- The life span of the product can be reduced and the risk of accidents can increase if product

maintenance is not carried out correctly and if service and/or repairs are not carried out professionally. If you need further information please contact your nearest servicing dealer.

- Never use a product with damaged safety components. The product's safety equipment must be inspected and maintained as described in this section. If your product fails any of these checks, contact your service agent to get it repaired.
- All servicing and repair work on the product requires special training. This is especially true of the product's safety equipment. If your product fails any of the checks described below you must contact your service agent. When you buy any of our products we guarantee the availability of professional repairs and service. If the retailer who sells your product is not a servicing dealer, ask him for the address of your nearest service agent.

To do a check of the keypad

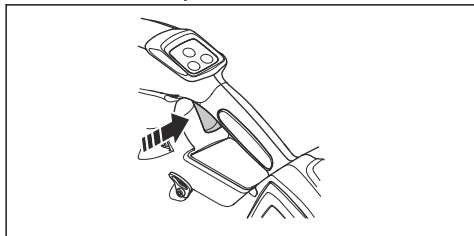
1. Press and hold the On/Off button (B).



- a) The product is switched on when the LED (A) is lit.
 - b) The product is switched off when the LED (A) is out.
2. See *Troubleshooting on page 13* if the warning indicator (C) is lit or flashes.

To do a check of the power trigger

1. Push and release the power trigger to make sure that it moves freely.



Battery safety



WARNING: Read the warning instructions that follow before you use the product.

- Only use Husqvarna approved batteries. Refer to *Approved batteries for the product on page 16*. The batteries are software encrypted.
- Use Husqvarna approved batteries as a power supply for the related Husqvarna products only. To prevent injury, do not use the battery as a power supply for other devices.
- Risk of electrical shock. Do not connect the battery terminals to keys, coins, screws or other metal. This can cause a short circuit of the battery.
- Do not use non-rechargeable batteries.
- Do not put objects into the air slots of the battery.
- Keep the battery away from sunlight, heat or open flame. The battery can cause burns and/or chemical burns.
- Keep the battery away from rain and wet conditions.
- Keep the battery away from microwaves and high pressure.
- Do not try to disassemble or break the battery.
- If the battery leaks, do not let the liquid touch your body or eyes. If you have touched the liquid, clean the area with a large quantity of water and soap, and get medical aid. If you get liquid in your eyes, do not rub but flush with water for a minimum of 15 minutes and get medical aid.
- Use the battery in temperatures between -10 °C (14 °F) and 40 °C (114 °F).
- Do not clean the battery or the battery charger with water. Refer to *To clean the product, the battery and the battery charger on page 13*.
- Do not use a battery that is damaged or does not operate correctly.
- Keep batteries in storage away from metal objects such as nails, screws or jewelry.
- Keep the battery away from children.

Battery charger safety



WARNING: Read the warning instructions that follow before you use the product.

- Risk of electrical shock or short circuit if the safety instructions are not obeyed.
- Do not use other battery chargers than the one supplied for your product. Only use Husqvarna approved battery chargers to charge Husqvarna approved batteries. Refer to *Technical data on page 15* for instructions.
- Do not try to disassemble the battery charger.
- Do not use a battery charger that is damaged or does not operate correctly.
- Do not lift the battery charger by the power cord. To disconnect the battery charger from a mains socket, pull out the plug. Do not pull the power cord.
- Keep all cables and extension leads away from water, oil and sharp edges. Make sure that the cable

is not caught between objects, for example, doors, fences or equivalent.

- Do not use the battery charger near flammable materials or materials that can cause corrosion. Make sure that the battery charger is not covered. Pull out the plug to the battery charger if there is smoke or fire.
 - Only charge the battery indoors in a location with good airflow and away from sunlight. Do not charge the battery outdoors. Do not charge the battery in wet conditions.
 - Only use the battery charger where the temperature is between 5 °C (41 °F) and 40 °C (104 °F). Use the charger in an environment which has a good airflow, dry and free from dust.
 - Do not put objects into the cooling slots of the battery charger.
 - Do not connect the battery charger terminals to metal objects as this can short circuit the battery charger.
 - Use approved mains sockets that are not damaged. Make sure that the cord of the battery charger is not damaged. If extension cables are used, make sure that the extension cables are not damaged.
- Remove the battery before you do maintenance, other checks or assemble the product.
 - The operator must only do the maintenance and servicing shown in this operator's manual. Speak to your servicing dealer for maintenance and servicing of a larger extension.
 - Keep all nuts, bolts and screws tight to be sure the product is in safe working condition.
 - Replace worn or damaged parts.
 - If you do not do maintenance, it decreases the life cycle of the product and increases the risk of accidents.
 - Special training is necessary for all servicing and repair work, especially for the safety devices on the product. If not all checks in this operator's manual are approved after maintenance, speak to your servicing dealer. We guarantee that there are professional repairs and servicing available for your product.
 - Only use original spare parts.

Safety instructions for maintenance

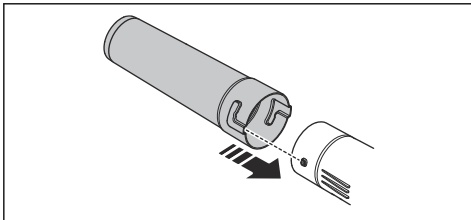


WARNING: Read the warning instructions that follow before you do maintenance on the product.

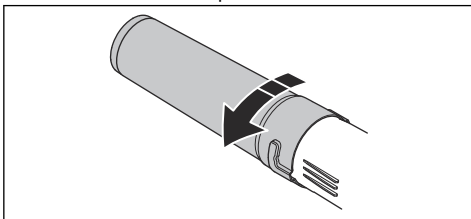
Assembly

To assemble the tube on the product

1. Put the blower nozzle over the tubular end of the product.

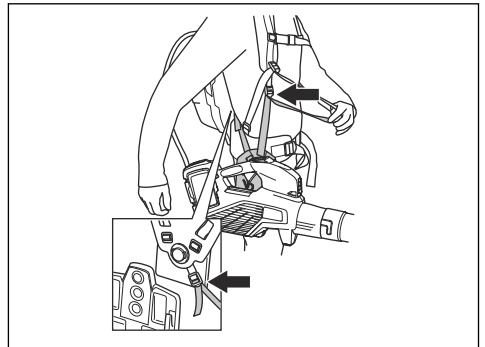


2. Push the blower nozzle in fully and turn the blower nozzle to lock it to the product.



To adjust the harness

1. Put the hip pad straps through the fastenings in the harness for the backpack battery.



2. Adjust the harness to optimize the work position.

Operation

Introduction



WARNING: Read and understand the safety chapter before you use the product.

Husqvarna Connect

Husqvarna Connect is a free app for your mobile device. The Husqvarna Connect app gives extended functions for your Husqvarna product.

- Extended product information.
- Information about, and help with, product parts and servicing.

To start to use Husqvarna Connect

1. Download the Husqvarna Connect app on your mobile device.
2. Register in the Husqvarna Connect app.
3. Follow the instruction steps in the Husqvarna Connect app to connect and register the product.

Note: Husqvarna Connect app is not available for download in all markets. Speak to your servicing dealer for more information.

To do a function check before you use the product

1. Do a check of the air inlet for dirt and cracks. Use a brush and clean off grass and leaves from the product. Refer to *To do a check of the air intake on page 13* for instructions.
2. Make sure that the product works correctly.
3. Do a check of all nuts and screws and make sure that they are tight.

To connect the battery charger

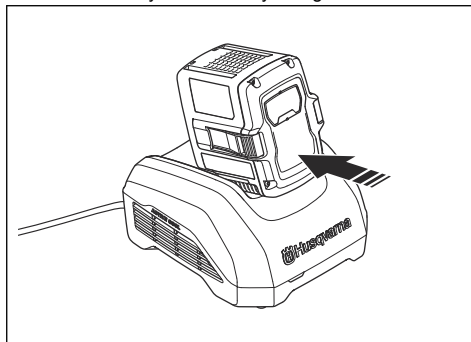
1. Connect the battery charger to the voltage and frequency that is specified on the rating plate.
2. Put the plug in a grounded socket outlet. The LED on the battery charger flashes green one time.

Note: The battery does not charge if the battery temperature is more than 50 °C/122 °F. If the temperature is more than 50 °C/122 °F, the battery charger makes the battery become cool before the battery charges.

To charge the battery

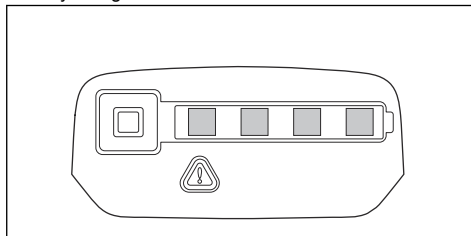
Note: Charge the battery if it is the first time that you use it. A new battery is only 30% charged.

1. Make sure that the battery is dry.
2. Put the battery in the battery charger.



Note: The battery and battery charger can look different between different models, but the procedure is the same.

3. Make sure that the green charging light on the battery charger comes on. That means that the battery is connected correctly to the battery charger.
4. When all LEDs on the battery come on, the battery is fully charged.



5. To disconnect the battery charger from the mains socket, pull the plug. Do not pull the cable.
6. Remove the battery from the battery charger.

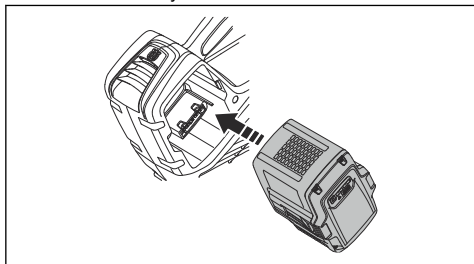
Note: Refer to the battery and battery charger manuals for more information.

To connect the battery to the product

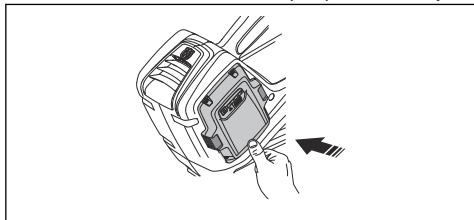


WARNING: Only use Husqvarna original batteries in the product.

1. Make sure that the battery is fully charged.
2. Slide the battery into the battery holder of the product. The battery must slide easily, if not, it is not installed correctly.

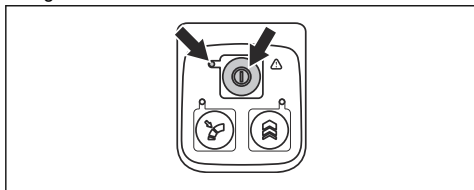


3. Press the lower part of the battery and push it in as far as it will go into the battery compartment. The battery will lock into position when you hear a click.
4. Make sure that the latches snap in place correctly.



To start the product

1. Press and hold the On/Off button until the green LED light comes on.

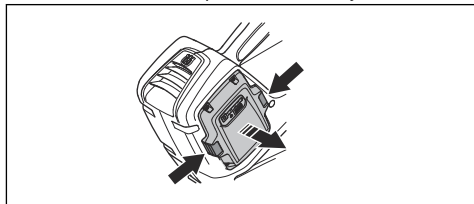


2. Use the power trigger to control the speed.

To stop the product

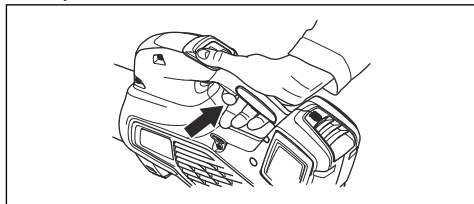
1. Release the power trigger.
2. Push and hold the On/Off button until the green LED light comes off.

3. Remove the battery from the product. Push the two release buttons and pull out the battery.

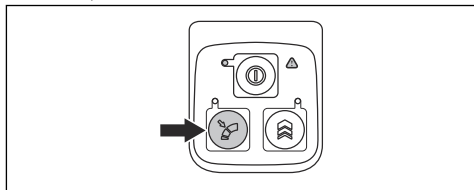


To set the optimal airflow for your work

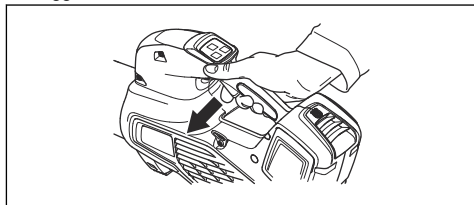
1. Press the power trigger to choose the optimal airflow for your work.



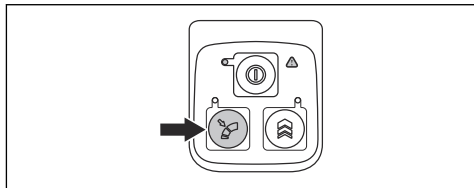
2. Press the cruise control button to set the chosen airflow, the LED comes on.



3. Continue to work without needing to press the power trigger.

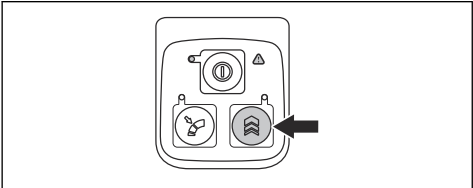


4. Press the cruise control button again to deactivate the cruise control function.



To temporarily increase the airflow

- 1. Start the product. See *To start the product on page 11.*
- 2. Press and hold the boost button to get the maximum airflow, the LED comes on.



- a) **525iB Mark II** has unlimited boost time.
 - b) **325iB** has a limited boost time of 30 seconds. Release and press the boost button again.
3. Release the boost button to use the product with normal air flow.

Maintenance

Introduction



WARNING: Before you do any maintenance work you must read and understand the safety chapter.

The following is a list of the maintenance steps that you must do on the product. In addition to the maintenance specified in the maintenance schedule, let a Husqvarna servicing dealer do servicing on the product regularly. For information about the service intervals, speak to your Husqvarna servicing dealer.

Maintenance schedule

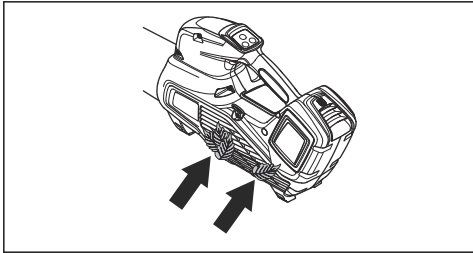


WARNING: Remove the battery before you do maintenance.

Maintenance	Daily	Weekly	Monthly
Clean the outside of the machine with a clean and dry cloth. Do not use water.	X		
Keep handles dry, clean and free from oil and grease.	X		
Make sure that the On/Off button works correctly and is not damaged.	X		
Make sure that the power trigger is operating correctly with regard to safety.	X		
Do a check of the nuts and screws and make sure that they are tight.	X		
Do a check of the battery and make sure that it is not damaged.	X		
Do a check of the batteries charge.	X		
Do a check of the release buttons on the battery. Make sure that they work and locks the battery into the machine.	X		
Do a check of the battery charger and make sure that it is functional and not damaged.	X		
Do a check of all couplings, connections and cables. Make sure that they are not damaged and free from dirt.		X	
Do a check of the connections between the battery and the machine. Do a check of the connection between the battery and the battery charger.			X

To do a check of the air intake

- 1. Make sure that the air intake is not blocked on any side on the product.



- 2. Stop the product and remove leaves or unwanted material if necessary.



CAUTION: A blocked air intake decreases the blowing capacity of the product and increases the motor's

working temperature. This can result in motor failure due to overheating.

To examine the battery and the battery charger

- 1. Examine the battery for damages, for example cracks.
- 2. Examine the battery charger for damages, for example cracks.
- 3. Make sure that the connection cord of the battery charger is not damaged and that there are no cracks in it.

To clean the product, the battery and the battery charger

- 1. Clean the product with a dry cloth after use.
- 2. Clean the battery and battery charger with a dry cloth. Keep the battery guide tracks clean.
- 3. Make sure that the terminals on the battery and the battery charger are clean before the battery is put in the battery charger or the product.

Troubleshooting

User interface

User interface	Possible faults	Possible action
Green indicator flashes	Low battery voltage.	Charge the battery.
Red error indicator flashes	Temperature deviation.	Let the product cool down.
The product does not start	Dirt in battery connectors.	Clean with compressed air or a soft brush.
Red error indicator is lit	The product needs servicing.	Contact your servicing agent.

Battery

40-B220X, 40-B330X ¹		
Symptoms	Cause	Action

¹ The troubleshooting may differ for other battery models. Refer to the operator's manual of the battery for information about how to use the battery. Only use Husqvarna approved batteries.

The battery error indicator flashes.	The battery is empty.	Charge the battery.
	Heavy workload in combination with very low battery temperature.	Make the battery warm. For example, move it indoors or operate at low speed until the battery is warm.
	The battery does not operate. The operating range of the battery is at its limit.	Remove the battery from the product. Let the battery rest, and then push the battery indicator button.
The battery temperature indicator is ON.	The battery is too cold or too hot to use.	Keep the battery in an ambient temperature between -10°C (14°F) and 40°C (104°F). When the battery has the correct temperature, it can be used again.
The battery temperature indicator flashes.	The battery is near its temperature limits.	Decrease the speed and/or workload. Keep the battery in the preferred temperature between +10°C (50°F) and +30°C (86°F) for optimal performance.
The battery temperature indicator is ON while the battery is in the charger.	Temperature deviation, the battery is too cold or too hot to charge.	Let the battery cool down or move it indoors to warm it up. When the battery has the correct temperature, it can be charged again. Make sure to use the charger where the ambient temperature is between 5°C (41°F) and 40°C (104°F). Keep the charger away from sunlight. If the problem continues, speak to your dealer.
The battery error indicator comes on.	The battery has a critical error.	Speak to your dealer.

Battery charger

40-C500X ²		
Symptoms	Possible faults	Possible procedure
The charging indicator on the charger is yellow. The battery error indicator flashes, or the battery temperature indicator is on.	Temperature deviation, the battery is too cold or too hot to use or charge.	If the battery is too hot, keep it connected to the charger. The built-in fan of the charger decreases the temperature of the battery. When the battery has the recommended temperature, the charging starts automatically. If the battery is too cold, move it indoors. When the battery has the recommended temperature, continue the charging. Obey the temperature range for operation, refer to the operator's manual of the battery charger. Keep the charger away from sunlight. If the problem continues, speak to your dealer.
The charging indicator on the charger is yellow. The battery error indicator on the battery is on.	The battery has a critical error.	Speak to your dealer.

² The troubleshooting may differ for other battery charger models. Refer to the operator's manual of the battery charger for information about how to use the battery charger. Only use Husqvarna approved battery chargers.

The charging indicator on the charger is red.	The charger has a critical error.	Speak to your dealer.
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Transportation, storage and disposal

Transportation and storage

- The supplied Li-ion batteries obey the Dangerous Goods Legislation requirements.
- Obey the special requirement on package and labels for commercial transportation, including by third parties and forwarding agents.
- Speak to a person with special training in dangerous material before you send the product. Obey all applicable national regulations.
- Use tape on open contacts when you put the battery in a package. Put the battery in the package tightly to prevent movement.
- Remove the battery for storage or transportation.
- Put the battery and the battery charger in a space that is dry and free from moisture and frost.
- Do not keep the battery in an area where static electricity can occur. Do not keep the battery in a metal box.
- Put the battery in storage where the temperature is between 5°C/41°F and 25°C/77°F and away from open sunlight.
- Put the battery charger in storage where the temperature is between 5°C/41°F and 45°C/113°F and away from open sunlight.
- Use the battery charger only when the surrounding temperature is between 5°C/41°F and 40°C/104°F.
- Charge the battery 30% to 50% before you put it in storage for long periods.
- Put the battery charger in storage in a space that is closed and dry.

- Keep the battery away from the battery charger during storage. Do not let children and other not approved persons to touch the equipment. Keep the equipment in a space that you can lock.
- Clean the product and do a full servicing before you put the product in storage for a long time.
- Use the transportation guard on the product to prevent injuries or damage on the product during transportation and storage.
- Attach the product safely during transportation.

Disposal of the battery, battery charger and product

The symbol below means that the product is not domestic waste. Recycle it at a recycling station for electrical and electronic equipment. This helps to prevent damage to the environment and to persons.

Speak to local authorities, domestic waste service or your dealer for more information.



Note: The symbol shows on the product or package of the product.

Technical data

Technical data

	325iB	525iB Mark II
Motor		
Motor type	BLDC (brushless) 36V	BLDC (brushless) 36V
Weight		
Weight without battery and nozzle, kg/ lb	2.5/5.5	2.5/5.5

	325iB	525iB Mark II
Noise emissions ³		
Sound power level, measured dB (A)	98	100
Sound power level, guaranteed L _{WA} dB (A)	100	101
Water protection level		
All weather use	Yes	Yes
IPX4 ⁴	No	Yes
Sound levels ⁵		
Equivalent sound pressure level at the operator's ear, measured according to ISO 22868, dB (A):	83	85
Vibration levels ⁶		
Vibrations levels at handles, measured according to ISO 22867, m/s ²	0.7	0.5
Fan performance		
Air flow in normal mode with standard nozzle, m ³ /min	11.0	11.6
Maximum air velocity in normal mode with standard nozzle, m/s / mph	47 / 105.1	48 / 107.4

Noise and vibration data are determined on the basis of the rated maximum speed.

Approved batteries for the product

	325iB	525iB Mark II			
Battery	BLi30	BLi200	BLi300	40-B220X	40-B330X
Type	Lithium-ion	Lithium-ion	Lithium-ion	Lithium-ion	Lithium-ion
Battery capacity, Ah	5.2	5.2	9.4	6	9
Nominal voltage, V	36	36	36	36	36
Weight, lb/kg	2.9/1.3	2.9/1.3	4.4/2.0	3.1/1.4	4.3/1.9

³ Noise emissions in the environment measured as sound power (L_{WA}) in conformity with EC directive 2000/14/EC. Reported sound power level for the machine has been measured with the original cutting attachment that gives the highest level. The difference between guaranteed and measured sound power is that the guaranteed sound power also includes dispersion in the measurement result and the variations between different machines of the same model according to Directive 2000/14/EC.

⁴ The Husqvarna Handheld Battery products marked with IPX4 fulfils these requirements on product approval level

⁵ Reported data for equivalent sound pressure level for the machine has a typical statistical dispersion (standard deviation) of 3 dB (A).

⁶ Reported data for vibration level has a typical statistical dispersion (standard deviation) of 2 m/s².

Approved battery chargers for the product

	325iB	525iB Mark II	525iB Mark II
Battery charger	QC250	QC330	40-C500X
Input voltage, V	100-240	100-240	100-240
Frequency, Hz	50-60	50-60	50-60
Power, W	250	330	500

Accessories

Approved accessories

Approved accessories	Type	Art. no.
Nozzle (length)	Flat Nozzle 600 mm)	579 79 75-01
	Round Nozzle with metal ring (300 mm)	586 10 63-01
	Round Nozzle with metal ring (400 mm)	586 10 63-02
	Nozzle Silencer (400 mm)	589 81 17-01

Declaration of Conformity

Declaration of conformity

We, **Husqvarna AB**, SE-561 82 Huskvarna, Sweden, tel: +46-36-146500, declare on our sole responsibility that the product:

Description	Handheld Battery-operated Blower
Brand	Husqvarna
Type / Model	325iB, 525iB Mark II
Identification	Serial numbers dating from 2022 and onwards

complies fully with the following EU directives and regulations:

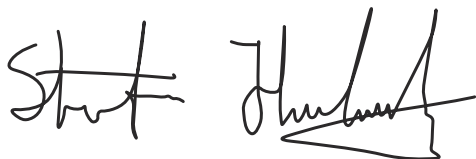
Regulation	Description
2006/42/EC	"relating to machinery"
2014/30/EMC	"relating to electromagnetic compatibility"
2011/65/EU	"relating to restriction of hazardous substances"
2000/14/EC	"relating to outdoor noise"

and that the following standards and/or technical specifications are applied: EN 60335-1:2012 + A11:2014 + A13:2017 + A15:2021, EN 50636-2-100:2014 (IEC 60335-2-100:2002), EN 55014-1:2017 (Emission), EN 55014-2:2021 (Immunity), EN IEC 63000:2018.

The Swedish Machinery Testing Institute, Sweden, has verified agreement with appendix V of the council's directive 2000/14/EC. Certificate numbers 01/012/017, 01/012/018.

For information relating to noise emissions, refer to *Technical data on page 15*.

Huskvarna, 2022-09-01



Stefan Holmberg, R&D Director, Technology Management, Husqvarna AB

Responsible for technical documentation





www.husqvarna.com

Original instructions



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2025-04-17