I. GENERAL OPERATION

- Read, understand, and follow all instructions in the manual and on the machine before starting.
- Only allow responsible adults, who are familiar with the instructions, to operate the machine.
- Clear the area of objects such as rocks, toys, wire, etc., which could be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Be aware of the mower discharge direction and do not point it at anyone. Do not operate the mower without either the entire grass catcher or the guard in place.
- Slow down before turning.
- Never leave a running machine unattended. Always turn off blades, set parking brake, stop engine, and remove keys before dismounting.
- Turn off blades when not mowing.
- Stop engine before removing grass catcher or unclogging chute.
- Mow only in daylight or good artificial light.
- Do not operate the machine while under the influence of alcohol or drugs.
- Watch for traffic when operating near or crossing roadways.
- Use extra care when loading or unloading the machine into a trailer or truck.
- Data indicates that operators, age 60 years and above, are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.
- Keep machine free of grass, leaves or other debris build-up which can touch hot exhaust/engine parts and burn. Do not allow the mower deck to plow leaves or other debris which can cause build-up to occur. Clean any oil or fuel spillage before operating or storing the machine. Allow machine to cool before storage.

II. SLOPE OPERATION

Slopes are a major factor related to loss-of-control and tipover accidents, which can result in severe injury or death. All slopes require extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.

DO:
- Mow up and down slopes, not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. *Tall grass can hide obstacles.*
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Follow the manufacturer’s recommendations for wheel weights or counterweights to improve stability.
- Use extra care with grass catchers or other attachments. These can change the stability of the machine.
- Keep all movement on the slopes slow and gradual. Do not make sudden changes in speed or direction.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.

DO NOT:
- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.
- Do not mow near drop-offs, ditches, or embankments. The mower could suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
- Do not mow on wet grass. Reduced traction could cause sliding.
- Do not try to stabilize the machine by putting your foot on the ground.
- Do not use grass catcher on steep slopes.

III. CHILDREN

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never* assume that children will remain where you last saw them.
- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Never allow children to operate the machine.
- Use extra care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

IV. SERVICE

- Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.
- Use only an approved container.
- Never remove gas cap or add fuel with the engine running. Allow engine to cool before refueling. Do not smoke.
- Never refuel the machine indoors.
- Never store the machine or fuel container inside where there is an open flame, such as a water heater.
- Never run a machine inside a closed area.
- Keep nuts and bolts, especially blade attachment bolts, tight and keep equipment in good condition.
- Never tamper with safety devices. Check their proper operation regularly.
- Keep machine free of grass, leaves, or other debris build-up. Clean oil or fuel spillage. Allow machine to cool before storing.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never make adjustments or repairs with the engine running.
- Grass catcher components are subject to wear, damage, and deterioration, which could expose moving parts or allow objects to be thrown. Frequently check components and replace with manufacturer’s recommended parts, when necessary.
- Mower blades are sharp and can cut. Wrap the blade(s) or wear gloves, and use extra caution when servicing them.
- Check brake operation frequently. Adjust and service as required.
SAFETY RULES

Safe Operation Practices for Ride-On Mowers

- Be sure the area is clear of other people before mowing. Stop machine if anyone enters the area.
- Never carry passengers or children even with the blades off.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- Never carry children. They may fall off and be seriously injured or interfere with safe machine operation.
- Keep children out of the mowing area and under the watchful care of another responsible adult.
- Be alert and turn machine off if children enter the area.
- Before and when backing, look behind and down for small children.
- Mow up and down slopes (15° Max), not across.
- Remove obstacles such as rocks, tree limbs, etc.
- Watch for holes, ruts, or bumps. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
- Use slow speed. Choose a low gear so that you will not have to stop or shift while on the slope.
- Avoid starting or stopping on a slope. If tires lose traction, disengage the blades and proceed slowly straight down the slope.
- If machine stops while going uphill, disengage blades, shift into reverse and back down slowly.
- Do not turn on slopes unless necessary, and then, turn slowly and gradually downhill, if possible.

CAUTION: In order to prevent accidental starting when setting up, transporting, adjusting or making repairs, always disconnect spark plug wire and place wire where it cannot contact spark plug.

CAUTION: Do not coast down a hill in neutral, you may lose control of the tractor.

CAUTION: Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Operate only at the lowest possible speed when on a slope. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

WARNING

Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

WARNING

Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and birth defects or other reproductive harm. Wash hands after handling.
**PRODUCT SPECIFICATIONS**

<table>
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<tr>
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<th>Details</th>
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<tr>
<td>GASOLINE CAPACITY AND TYPE</td>
<td>5.0 GALLONS UNLEADED REGULAR</td>
</tr>
<tr>
<td>OIL TYPE (API-SF-SJ)</td>
<td>SAE 10W30 (above 32°F) SAE 5W-30 (below 32°F)</td>
</tr>
<tr>
<td>OIL CAPACITY</td>
<td>W/ FILTER: 4.5 PINTS W/O FILTER: 4.0 PINTS</td>
</tr>
<tr>
<td>SPARK PLUG (GAP: .030”)</td>
<td>CHAMPION: RC12YC</td>
</tr>
<tr>
<td>GROUND SPEED (MPH)</td>
<td>FORWARD: 0 – 5.5 REVERSE: 0 – 2.4</td>
</tr>
<tr>
<td>TIRE PRESSURE</td>
<td>FRONT: 14 PSI REAR: 10 PSI</td>
</tr>
<tr>
<td>CHARGING SYSTEM</td>
<td>15 AMPS @ 3600 RPM</td>
</tr>
<tr>
<td>BATTERY</td>
<td>AMP/HR: 35 MIN. CCA: 280 CASE SIZE: U1R</td>
</tr>
<tr>
<td>BLADE BOLT TORQUE</td>
<td>27–35 FT. LBS.</td>
</tr>
</tbody>
</table>

**CONGRATULATIONS** on your purchase of a new tractor. It has been designed, engineered and manufactured to give you the best possible dependability and performance. Should you experience any problem you cannot easily remedy, please contact your nearest authorized service center/department. We have competent, well-trained technicians and the proper tools to service or repair this tractor. Please read and retain this manual. The instructions will enable you to assemble and maintain your tractor properly. Always observe the “SAFETY RULES”.

**CUSTOMER RESPONSIBILITIES**

- Read and observe the safety rules.
- Follow a regular schedule in maintaining, caring for and using your tractor.
- Follow the instructions under “Customer Responsibilities” and “Storage” sections of this owner’s manual.

**WARNING:** This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine’s exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator.

A spark arrester for the muffler is available through your nearest authorized service center/department (See REPAIR PARTS section of this manual).

In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply on federal lands.

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UNASSEMBLED PARTS

Steering Wheel

Gauge Wheels

(2) Wheels

(2) Locknuts 3/8-16

(2) Shoulder Bolts

(2) Washers 3/8 x 7/8 x 14 Gauge

(2) Wheels

(2) Shoulder Bolts

Nose Roller

(2) Hex Bolts 5/16-18 x 1

(2) Locknuts 5/16-18

Seat

Retainer Spring

Rod

Nose Roller Brackets

Mower

(5) Retainer Springs (double loop)

(2) Retainer Springs (single loop)

(2) Flanged Pins

(1) Front Plate Assembly

(1) Oil Drain Tube

For Future Use

Slope Sheet

Keys

(2) Keys
ASSEMBLY

Your new tractor has been assembled at the factory with exception of those parts left unassembled for shipping purposes. To ensure safe and proper operation of your tractor all parts and hardware you assemble must be tightened securely. Use the correct tools as necessary to insure proper tightness.

TOOLS REQUIRED FOR ASSEMBLY

A socket wrench set will make assembly easier. Standard wrench sizes are listed.
(1) 1/2" wrench
(2) 9/16" wrenches
(1) Pliers
(1) 3/4" socket w/drive ratchet

When right or left hand is mentioned in this manual, it means when you are in the operating position (seated behind the steering wheel).

TO REMOVE TRACTOR FROM CARTON

UNPACK CARTON

• Remove all accessible loose parts and parts cartons from carton.
• Cut, from top to bottom, along lines on all four corners of carton, and lay panels flat.
• Remove mower and packing materials.
• Check for any additional loose parts or cartons and remove.

BEFORE REMOVING TRACTOR FROM SKID

ATTACH STEERING WHEEL (See Fig. 1)

• Remove hex bolt, lock washer and large flat washer from steering shaft.
• Position front wheels of the tractor so they are pointing straight forward.
• Slide the steering sleeve over the steering shaft.
• Align tabs and press steering sleeve extension into bottom of steering wheel.
• Position steering wheel so cross bars are horizontal (left to right) and slide onto steering wheel adapter.
• Secure steering wheel to steering shaft with hex bolt, lock washer and large flat washer previously removed. Tighten securely.
• Snap steering wheel insert into center of steering wheel.
• Remove protective materials from tractor hood and grill.

IMPORTANT: CHECK FOR AND REMOVE ANY STAPLES IN SKID THAT MAY PUNCTURE TIRES WHERE TRACTOR IS TO ROLL OFF SKID.

HOW TO SET UP YOUR TRACTOR

CHECK BATTERY (See Fig. 2)

• Lift hood to raised position.
• If this battery is put into service after month and year indicated on label (label located between terminals) charge battery for minimum of one hour at 6-10 amps. (See "BATTERY" in CUSTOMER RESPONSIBILITIES section of this manual for charging instructions).
INSTALL SEAT (See Fig. 3)
Adjust seat before tightening adjustment knob.
- Remove adjustment knob and flat washer securing seat to cardboard packing and set aside for assembly of seat to tractor.
- Pivot seat upward and remove from the cardboard packing. Remove the cardboard packing and discard.
- Place seat on seat pan so head of shoulder bolt is positioned over large slotted hole in pan.
- Push down on seat to engage shoulder bolt in slot and pull seat towards rear of tractor.
- Pivot seat and pan forward and assemble adjustment knob and flat washer loosely. Do not tighten.
- Lower seat into operating position and sit on seat.
- Slide seat until a comfortable position is reached which allows you to press clutch/brake pedal all the way down.
- Get off seat without moving its adjusted position.
- Raise seat and tighten adjustment knob securely.

TO ROLL TRACTOR OFF SKID (See Operation section for location and function of controls)
- Press lift lever plunger and raise attachment lift lever to its highest position.
- Release parking brake by depressing brake pedal.
- Place freewheel control in freewheeling position to disengage transmission (See “TO TRANSPORT” in the Operation section of this manual).
- Roll tractor forward off skid.

TO DRIVE TRACTOR OFF SKID (See Operation section for location and function of controls)

**WARNING:** Before starting, read, understand and follow all instructions in the Operation section of this manual. Be sure tractor is in a well-ventilated area. Be sure the area in front of tractor is clear of other people and objects.
- Be sure all the above assembly steps have been completed.
- Check engine oil level and fill fuel tank with gasoline.
- Place freewheel control in “transmission engaged” position.
- Sit on seat in operating position, depress brake pedal and set the parking brake.
- Press lift lever plunger and raise attachment lift lever to its highest position.
- Start the engine. After engine has started, move throttle control to idle position.
- Release parking brake.
- Slowly move the motion control lever forward and slowly drive tractor off skid.
- Apply brake to stop tractor and set parking brake.
- Turn ignition key to “OFF” position.

TO ATTACH NOSE ROLLER (See Fig. 4)
- Assemble brackets “A” and “B” to the inside of mower mounting brackets as shown. Tighten securely.

**NOTE:** Be sure bracket tabs are positioned in tab holes in mower brackets.
- Position nose roller between brackets and install rod and retainer spring.
INSTALL MOWER AND DRIVE BELT
(See Figs. 5 and 6)

Be sure tractor is on level surface and mower suspension arms are raised with attachment lift control. Engage parking brake.

- Cut and remove ties securing anti-sway bar and belts. Swing anti-sway bar to left side of mower deck.
- Slide mower under tractor with deflector shield to right side of tractor.

IMPORTANT: CHECK BELT FOR PROPER ROUTING IN ALL MOWER PULLEY GROOVES.
- If equipped, turn height adjustment knob counterclockwise until it stops.
- Lower mower linkage with attachment lift control.
- Install belt into electric clutch pulley groove.
- Place the suspension arms on inward pointing deck pins. Retain with double loop retainer spring with loops down as shown.
- Install front plate assembly to tractor suspension brackets and retain with single loop retainer springs as shown.
- Position front plate assembly between front mower brackets. Raise deck and plate assembly to align holes and insert flanged pins. Secure pins with double loop retainer springs between the plate and mower brackets.

NOTE: To assist in locating hole in flanged pin, the hole in pin is inline with notch on head of pin. If necessary, move mower side-to-side to give space between plate and mower brackets.

IMPORTANT: CHECK BELT FOR PROPER ROUTING IN ALL MOWER PULLEY GROOVES.
- Connect anti-sway bar to chassis bracket under left footrest and retain with double loop retainer spring.
- If equipped, turn height adjustment knob clockwise to remove slack from mower suspension.
- Raise deck to highest position.
- Assemble gauge wheels as shown using long shoulder bolts, 3/8 washers, and 3/8-16 center locknuts. Tighten securely.
- Adjust gauge wheels before operating mower as shown in the Operation section of this manual.

FIG. 5
ASSEMBLY

CHECK TIRE PRESSURE
The tires on your tractor were overinflated at the factory for shipping purposes. Correct tire pressure is important for best cutting performance.
• Reduce tire pressure to PSI shown in “PRODUCT SPECIFICATIONS” section of this manual.

CHECK MOWER LEVELNESS
For best cutting results, mower should be properly leveled. See “TO LEVEL MOWER HOUSING” in the Service and Adjustments section of this manual.

CHECK FOR PROPER POSITION OF ALL BELTS
See the figures that are shown for replacing motion, mower drive, and mower blade drive belts in the Service and Adjustments section of this manual. Verify that the belts are routed correctly.

✓ CHECKLIST
BEFORE YOU OPERATE AND ENJOY YOUR NEW TRACTOR, WE WISH TO ASSURE THAT YOU RECEIVE THE BEST PERFORMANCE AND SATISFACTION FROM THIS QUALITY PRODUCT.

PLEASE REVIEW THE FOLLOWING CHECKLIST:
✓ All assembly instructions have been completed.
✓ No remaining loose parts in carton.
✓ Battery is properly prepared and charged. (Minimum 1 hour at 6 amps).
✓ Seat is adjusted comfortably and tightened securely.
✓ All tires are properly inflated. (For shipping purposes, the tires were overinflated at the factory).
✓ Be sure mower deck is properly leveled side-to-side/front-to-rear for best cutting results. (Tires must be properly inflated for leveling).
✓ Check mower and drive belts. Be sure they are routed properly around pulleys and inside all belt keepers.
✓ Check wiring. See that all connections are still secure and wires are properly clamped.
✓ Before driving tractor, be sure freewheel control is in drive position.

WHILE LEARNING HOW TO USE YOUR TRACTOR, PAY EXTRA ATTENTION TO THE FOLLOWING IMPORTANT ITEMS:
✓ Engine oil is at proper level.
✓ Fuel tank is filled with fresh, clean, regular unleaded gasoline.
✓ Become familiar with all controls - their location and function. Operate them before you start the engine.
✓ Be sure brake system is in safe operating condition.
✓ It is important to purge the transmission before operating your tractor for the first time. Follow proper starting and transmission purging instructions (See “TO START ENGINE” and “PURGE TRANSMISSION” in the Operation section of this manual).
These symbols may appear on your tractor or in literature supplied with the product. Learn and understand their meaning.

**DANGER** indicates a hazard which, if not avoided, will result in death or serious injury.

**WARNING** indicates a hazard which, if not avoided, could result in death or serious injury.

**CAUTION** indicates a hazard which, if not avoided, might result in minor or moderate injury.

**CAUTION** when used without the alert symbol, indicates a situation that could result in damage to the tractor and/or engine.

**HOT SURFACES** indicates a hazard which, if not avoided, could result in death, serious injury and/or property damage.

**FIRE** indicates a hazard which, if not avoided, could result in death, serious injury and/or property damage.

Failure to follow instructions could result in serious injury or death. The safety alert symbol is used to identify safety information about hazards which can result in death, serious injury and/or property damage.
KNOW YOUR TRACTOR
READ THIS OWNER’S MANUAL AND SAFETY RULES BEFORE OPERATING YOUR TRACTOR.

Compare the illustrations with your tractor to familiarize yourself with the location of various controls and adjustments. Save this manual for future reference.

FIG. 6

Our tractors conform to the safety standards of the American National Standards Institute.

ATTACHMENT CLUTCH SWITCH - Used to engage mower blades or other attachments mounted to your tractor.
LIFT LEVER - Used to raise and lower mower deck or other attachments mounted to your tractor.
LIFT LEVER PLUNGER - Used to release attachment lift lever when changing its position.
BRAKE PEDAL - Used for braking the tractor and starting the engine.
MOTION CONTROL - Selects the speed and direction of tractor.
CHOKE CONTROL - Used when starting a cold engine.
LIGHT SWITCH - Turns the headlights on and off.

THROTTLE CONTROL - Used to control engine speed.
FREEWHEEL CONTROL - Disengages transmission for pushing or slowly towing the tractor with the engine off.
IGNITION SWITCH - Used to start and stop the engine.
HOURMETER - Indicates hours of operation.
PARKING BRAKE LEVER - Locks brake pedal into the brake position.
HEIGHT ADJUSTMENT KNOB - Used to adjust the mower height.
MOTION DRIVE BELT TENSION HANDLE - Used when changing motion drive belt and, if necessary, starting engine under extremely cold conditions.
HOW TO USE YOUR TRACTOR

TO SET PARKING BRAKE (See Fig. 7)
Your tractor is equipped with an operator presence sensing switch. When engine is running, any attempt by the operator to leave the seat without first setting the parking brake will shut off the engine.
- Depress brake pedal into full “BRAKE” position and hold.
- Place parking brake lever in “ENGAGED” position and release pressure from brake pedal. Pedal should remain in “BRAKE” position. Make sure parking brake will hold tractor secure.

TO USE THROTTLE CONTROL (See Fig. 7)
Always operate engine at full throttle. Operating engine at less than full throttle reduces the battery charging rate.

TO USE CHOKE CONTROL (See Fig. 7)
Use choke control whenever you are starting a cold engine. Do not use to start a warm engine.
- To engage choke control, pull knob out. Slowly push knob in to disengage.

STOPPING (See Fig. 7)
MOWER BLADES -
- To stop mower blades, move attachment clutch switch to “DISENGAGED” position.
GROUND DRIVE -
- To stop ground drive, depress brake pedal into full “BRAKE” position.

IMPORTANT: THE MOTION CONTROL LEVER RETURNS TO NEUTRAL (N) POSITION WHEN THE BRAKE PEDAL IS FULLY DEPRESSED.

ENGINE -
- Move throttle control to slow position.

NOTE: Failure to move throttle control to slow position and allowing engine to idle before stopping may cause engine to “backfire”.
- Turn ignition key to “OFF” position and remove key. Always remove key when leaving tractor to prevent unauthorized use.
- Never use choke to stop engine.

IMPORTANT: LEAVING THE IGNITION SWITCH IN ANY POSITION OTHER THAN “OFF” WILL CAUSE THE BATTERY TO BE DISCHARGED, (DEAD).

NOTE: Under certain conditions when tractor is standing idle with the engine running, hot engine exhaust gases may cause “browning” of grass. To eliminate this possibility, always stop engine when stopping tractor on grass areas.

CAUTION: Always stop tractor completely, as described above, before leaving the operator’s position; to empty grass catcher, etc.

TO MOVE FORWARD AND BACKWARD (See Fig. 7)
The direction and speed of movement is controlled by the motion control lever.
- Start tractor with motion control lever in neutral (N) position.
- Release parking brake.
- Slowly move motion control lever to desired position.

TO ADJUST MOWER CUTTING HEIGHT (See Fig. 7)
The cutting height is controlled by turning the height adjustment knob in desired direction.
- Turn knob clockwise (○) to raise cutting height.
- Turn knob counterclockwise (▼) to lower cutting height.

The cutting height range is approximately 1-1/2” to 4-1/2”. The heights are measured from the ground to the blade tip with the engine not running. These heights are approximate and may vary depending upon soil conditions, height of grass and types of grass being mowed.
- The average lawn should be cut to approximately 2-1/2 inches during the cool season and to over 3 inches during hot months. For healthier and better looking lawns, mow often and after moderate growth.
OPERATION

- For best cutting performance, grass over 6 inches in height should be mowed twice. Make the first cut relatively high; the second to desired height.

TO ADJUST GAUGE WHEELS (See Fig. 8)

Gauge wheels are properly adjusted when they are slightly off the ground when mower is at the desired cutting height in operating position. Gauge wheels then keep the deck in proper position to help prevent scalping in most terrain conditions.

NOTE: Adjust gauge wheels with tractor on a flat level surface.
- Adjust mower to desired cutting height.
- Lower mower with lift control. Remove rear retainer spring and clevis pin which secure each gauge wheel.
- Lower gauge wheels to ground. Raise gauge wheels slightly to align holes in bracket and gauge wheel bar and insert clevis pins. Gauge wheels should be slightly off the ground.
- Replace retainer springs into clevis pins.

TO OPERATE MOWER (See Fig. 9)

Your tractor is equipped with an operator presence sensing switch. Any attempt by the operator to leave the seat with the engine running and the attachment clutch engaged will shut off the engine.
- Select desired height of cut.
- Lower mower with attachment lift control.
- Start mower blades by engaging attachment clutch control.
- TO STOP MOWER BLADES - disengage attachment clutch control.

TO TRANSPORT (See Figs. 6 and 10)

When pushing or towing your tractor, be sure to disengage transmission by placing freewheel control in freewheeling position. Free wheel control is located at the rear drawbar of tractor.
- Raise attachment lift to highest position with attachment lift control.
- Pull freewheel control out and into the slot and release so it is held in the disengaged position.
- Do not push or tow tractor at more than two (2) MPH.
- To reengage transmission, reverse above procedure.

NOTE: To protect hood from damage when transporting your tractor on a truck or a trailer, be sure hood is closed and secured to tractor. Use an appropriate means of tying hood to tractor (rope, cord, etc.).

TO OPERATE ON HILLS

- Choose the slowest speed before starting up or down hills.
- Avoid stopping or changing speed on hills.
- If stopping is absolutely necessary, push brake pedal quickly to brake position and engage parking brake.

IMPORTANT: THE MOTION CONTROL LEVER RETURNS TO NEUTRAL (N) POSITION WHEN THE BRAKE PEDAL IS FULLY DEPRESSED.
- To restart movement, slowly release parking brake and brake pedal.
- Slowly move motion control lever to slowest setting.
- Make all turns slowly.

CAUTION: Do not drive up or down hills with slopes greater than 15° and do not drive across any slope.

CAUTION: Do not operate the mower without either the entire grass catcher, on mowers so equipped, or the deflector shield in place.
TOWING CARTS AND OTHER ATTACHMENTS

Tow only the attachments that are recommended by and comply with specifications of the manufacturer of your tractor. Use common sense when towing. Too heavy of a load, while on a slope, is dangerous. Tires can lose traction with the ground and cause you to lose control of your tractor.

BEFORE STARTING THE ENGINE

CHECK ENGINE OIL LEVEL
- The engine in your tractor has been shipped, from the factory, already filled with summer weight oil.
- Check engine oil with tractor on level ground.
- Unthread and remove oil fill cap/dipstick; wipe oil off. Reinset the dipstick into the tube and rest oil fill cap on the tube. Do not thread the cap onto the tube. Remove and read oil level. If necessary, add oil until “FULL” mark on dipstick is reached. Do not overfill.
- For cold weather operation you should change oil for easier starting (See “OIL VISCOSITY CHART” in the Maintenance section of this manual).
- To change engine oil, see the Maintenance section in this manual.

ADD GASOLINE
- Fill fuel tank to bottom of filler neck. Do not overfill. Use fresh, clean, regular unleaded gasoline with a minimum of 87 octane. (Use of leaded gasoline will increase carbon and lead oxide deposits and reduce valve life). Do not mix oil with gasoline. Purchase fuel in quantities that can be used within 30 days to assure fuel freshness.

CAUTION: Wipe off any spilled oil or fuel. Do not store, spill or use gasoline near an open flame.

IMPORTANT: WHEN OPERATING IN TEMPERATURES BELOW32°F(0°C), USE FRESH, CLEAN WINTER GRADE GASOLINE TO HELP INSURE GOOD COLD WEATHER STARTING.

CAUTION: Alcohol blended fuels (called gasohol or using ethanol or methanol) can attract moisture which leads to separation and formation of acids during storage. Acidic gas can damage the fuel system of an engine while in storage. To avoid engine problems, the fuel system should be emptied before storage of 30 days or longer. Drain the gas tank, start the engine and let it run until the fuel lines and carburetor are empty. Use fresh fuel next season. See Storage Instructions for additional information. Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.

TO START ENGINE (See Fig. 7)

When starting the engine for the first time or if the engine has run out of fuel, it will take extra cranking time to move fuel from the tank to the engine.
- Be sure freewheel control is in the transmission engaged position.
- Sit on seat in operating position, depress brake pedal and set parking brake.
- Move attachment clutch to “DISENGAGED” position.
- Move throttle control to fast position
- Pull choke control out for a cold engine start attempt. For a warm engine start attempt the choke control may not be needed.

NOTE: Before starting, read the warm and cold starting procedures below.
- Insert key into ignition and turn key clockwise to “START” position and release key as soon as engine starts. Do not run starter continuously for more than fifteen seconds per minute. If the engine does not start after several attempts, push choke control in, wait a few minutes and try again. If engine still does not start, pull the choke control out and retry.

WARM WEATHER STARTING (50° F and above)
- When engine starts, slowly push choke control in until the engine begins to run smoothly. If the engine starts to run roughly, pull the choke control out slightly for a few seconds and then continue to push the control in slowly.
- The attachments and ground drive can now be used. If the engine does not accept the load, restart the engine and allow it to warm up for one minute using the choke as described above.

COLD WEATHER STARTING (50° F and below)
- When engine starts, slowly push choke control in until the engine begins to run smoothly. Continue to push the choke control in small steps allowing the engine to accept small changes in speed and load, until the choke control is fully in. If the engine starts to run roughly, pull the choke control out slightly for a few seconds and then continue to push the control in slowly. This may require an engine warm-up period from several seconds to several minutes, depending on the temperature.

NOTE: In extreme cold conditions, if engine will not start, you may need to disengage the motion drive belt as follows:
- Be sure parking brake is engaged.
- Remove retainer spring from the drive belt tension handle to relieve belt tension.
- Start engine and allow it to warm up for three (3) minutes.
- Shut-off engine and engage parking brake.
- Engage drive belt tension handle and replace the retainer spring.

AUTOMATIC TRANSMISSION WARM UP
- Before driving the unit in cold weather, the transmission should be warmed up as follows:
  - Be sure the tractor is on level ground.
  - Place the motion control lever in neutral. Release the parking brake and let the brake slowly return to operating position.
  - Allow one minute for transmission to warm up. This can be done during the engine warm up period.
- The attachments can be used during the engine warm-up period after the transmission has been warmed up and may require the choke control be pulled out slightly.
OPERATION

NOTE: If at a high altitude (above 3000 feet) or in cold temperatures (below 32 F) the carburetor fuel mixture may need to be adjusted for best engine performance. See “TO ADJUST CARBURETOR” in the Service and Adjustments section of this manual.

PURGE TRANSMISSION

CAUTION: Never engage or disengage freewheel lever while the engine is running.

To ensure proper operation and performance, it is recommended that the transmission be purged before operating tractor for the first time. This procedure will remove any trapped air inside the transmission which may have developed during shipping of your tractor.

IMPORTANT: SHOULD YOUR TRANSMISSION REQUIRE REMOVAL FOR SERVICE OR REPLACEMENT, IT SHOULD BE PURGED AFTER REINSTALLATION BEFORE OPERATING THE TRACTOR.

- Place tractor safely on level surface with engine off and parking brake set.
- Disengage transmission by placing freewheel control in freewheeling position (See “TO TRANSPORT” in this section of manual).
- Sitting in the tractor seat, start engine. After the engine is running, move throttle control to slow position. Disengage parking brake
- Move motion control lever to full forward position and hold for five (5) seconds. Move lever to full reverse position and hold for five (5) seconds. Repeat this procedure three (3) times.

NOTE: During this procedure there will be no movement of drive wheels. The air is being removed from hydraulic drive system.

- Move motion control lever to neutral (N) position. Shut off engine and set parking brake.
- Engage transmission by placing freewheel control in driving position (See “TO TRANSPORT” in this section of manual).
- Sitting in the tractor seat, start engine. After the engine is running, move throttle control to half (1/2) speed. Disengage parking brake.
- Slowly move motion control lever forward, after the tractor moves approximately five (5) feet, slowly move motion control lever to reverse position. After the tractor moves approximately five (5) feet return the motion control lever to the neutral (N) position. Repeat this procedure with the motion control lever three (3) times.
- Your transmission is now purged and now ready for normal operation.

MOWING TIPS

- Tire chains cannot be used when the mower housing is attached to tractor.
- Mower should be properly leveled for best mowing performance. See "TO LEVEL MOWER HOUSING" in the Service and Adjustments section of this manual.
- The left hand side of mower should be used for trimming.
- Drive so that clippings are discharged onto the area that has been cut. Have the cut area to the right of the tractor. This will result in a more even distribution of clippings and more uniform cutting.
- When mowing large areas, start by turning to the right so that clippings will discharge away from shrubs, fences, driveways, etc. After one or two rounds, mow in the opposite direction making left hand turns until finished (See Fig. 11).

If grass is extremely tall, it should be mowed twice to reduce load and possible fire hazard from dried clippings. Make first cut relatively high; the second to the desired height.

Do not mow grass when it is wet. Wet grass will plug mower and leave undesirable clumps. Allow grass to dry before mowing.

Always operate engine at full throttle when mowing to assure better mowing performance and proper discharge of material. Regulate ground speed by selecting a low enough gear to give the mower cutting performance as well as the quality of cut desired.

When operating attachments, select a ground speed that will suit the terrain and give best performance of the attachment being used.
GENERAL RECOMMENDATIONS

The warranty on this tractor does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain tractor as instructed in this manual.

Some adjustments will need to be made periodically to properly maintain your tractor.

All adjustments in the Service and Adjustments section of this manual should be checked at least once each season.

- Once a year you should replace the spark plug, clean or replace air filter, and check blades and belts for wear. A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.

BEFORE EACH USE
- Check engine oil level.
- Check brake operation.
- Check tire pressure.
- Check operator presence and interlock systems for proper operation.
- Check for loose fasteners.

IMPORTANT: DO NOT OIL OR GREASE THE PIVOT POINTS WHICH HAVE SPECIAL NYLON BEARINGS. VISCIOUS LUBRICANTS WILL ATTRACT DUST AND DIRT THAT WILL SHORTEN THE LIFE OF THE SELF-LUBRICATING BEARINGS. IF YOU FEEL THEY MUST BE LUBRICATED, USE ONLY A DRY, POWDERED GRAPHITE TYPE LUBRICANT SPARINGLY.

LUBRICATION CHART

1 - Change more often when operating under a heavy load or in high ambient temperatures.
2 - Service more often when operating in dirty or dusty conditions.
3 - Replace blades more often when mowing in sandy soil.
4 - Not required if equipped with maintenance-free battery.
5 - Tighten front axle pivot bolt to 35 ft.-lbs. maximum. Do not overtighten.
CUSTOSM ERRESPONSIBILITIES

TRACTOR
Always observe safety rules when performing any maintenance.

BRAKE OPERATION
If tractor requires more than six (6) feet stopping distance at high speed in highest gear, then brake must be adjusted. (See "TO ADJUST BRAKE" in the Service and Adjustments section of this manual).

TIRES
- Maintain proper air pressure in all tires (See “PRODUCT SPECIFICATIONS” section of this manual).
- Keep tires free of gasoline, oil, or insect control chemicals which can harm rubber.
- Avoid stumps, stones, deep ruts, sharp objects and other hazards that may cause tire damage.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.

OPERATOR PRESENCE SYSTEM
Be sure operator presence and interlock systems are working properly. If your tractor does not function as described, repair the problem immediately.
- The engine should not start unless the brake pedal is fully depressed and attachment clutch control is in the disengaged position.
- When the engine is running, any attempt by the operator to leave the seat without first setting the parking brake should shut off the engine.
- When the engine is running and the attachment clutch is engaged, any attempt by the operator to leave the seat should shut off the engine.
- The attachment clutch should never operate unless the operator is in the seat.

BLADE CARE
For best results mower blades must be kept sharp. Replace bent or damaged blades.

BLADE REMOVAL (See Fig. 12)
- Raise mower to highest position to allow access to blades.
- Remove blade bolt, lock washer and flat washer securing blade.
- Install new or resharpened blade with trailing edge up towards deck as shown.

IMPORTANT: TO ENSURE PROPER ASSEMBLY, CENTER HOLE IN BLADE MUST ALIGN WITH STAR ON MANDREL ASSEMBLY.
- Reassemble blade bolt, lock washer and flat washer in exact order as shown.
- Tighten blade bolt securely (27-35 Ft. Lbs. torque).

IMPORTANT: BLADE BOLT IS GRADE 8 HEAT TREATED.

BATTERY
Your tractor has a battery charging system which is sufficient for normal use. However, periodic charging of the battery with an automotive charger will extend its life.
- Keep battery and terminals clean.
- Keep battery bolts tight.
- Keep small vent holes open.
- Recharge at 6-10 amperes for 1 hour.

NOTE: The original equipment battery on your tractor is maintenance free. Do not attempt to open or remove caps or covers. Adding or checking level of electrolyte is not necessary.
CUSTOMER RESPONSIBILITIES

TO CLEAN BATTERY AND TERMINALS
Corrosion and dirt on the battery and terminals can cause the battery to “leak” power.
- Remove terminal guard.
- Disconnect BLACK battery cable first then RED battery cable and remove battery from tractor.
- Rinse the battery with plain water and dry.
- Clean terminals and battery cable ends with wire brush until bright.
- Coat terminals with grease or petroleum jelly.
- Reinstall battery (See “REPLACING BATTERY” in the SERVICE AND ADJUSTMENTS section of this manual).

V-BELTS
Check V-belts for deterioration and wear after 100 hours of operation and replace if necessary. The belts are not adjustable. Replace belts if they begin to slip from wear.

TRANSAXLE COOLING
The transmission fan and cooling fins should be kept clean to assure proper cooling.
Do not attempt to clean fan or transmission while engine is running or while the transmission is hot. To prevent possible damage to seals, do not use high pressure water or steam to clean transaxle.
- Inspect cooling fan to be sure fan blades are intact and clean.
- Inspect cooling fins for dirt, grass clippings and other materials. To prevent damage to seals, do not use compressed air or high pressure sprayer to clean cooling fins.

TRANSAXLE PUMP FLUID
The transaxle was sealed at the factory and fluid maintenance is not required for the life of the transaxle. Should the transaxle ever leak or require servicing, contact your nearest authorized service center/department.

ENGINE

LUBRICATION
Only use high quality detergent oil rated with API service classification SF-SJ. Select the oil’s SAE viscosity grade according to your expected operating temperature.

<table>
<thead>
<tr>
<th>SAE VISCOSITY GRADES</th>
<th>-20 0 30 40 80 100</th>
</tr>
</thead>
<tbody>
<tr>
<td>F 5W-30</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
</tr>
<tr>
<td>C -30</td>
<td>-20 -10 0 10 20 30 40</td>
</tr>
</tbody>
</table>

Change the oil after every 50 hours of operation or at least once a year if the tractor is not used for 50 hours in one year. Check the crankcase oil level before starting the engine and after each eight (8) hours of operation.

TO CHANGE ENGINE OIL (See Fig. 14)
Determine temperature range expected before oil change. All oil must meet API service classification SF-SJ.
- Be sure tractor is on level surface.
- Oil will drain more freely when warm.
- Catch oil in a suitable container.
- Remove oil fill cap/dipstick. Be careful not to allow dirt to enter the engine when changing oil.
- Remove yellow cap from end of drain valve and install the drain tube onto the fitting.

FIG. 14

- Unlock drain valve by pushing inward and turning counterclockwise.
- To open, pull out on the drain valve.
- After oil has drained completely, close and lock the drain valve by pushing inward and turning clockwise until the pin is in the locked position as shown.
- Remove the drain tube and replace the cap onto the bottom fitting of the drain valve.
- Refill engine with oil through oil fill dipstick tube. Pour slowly. Do not overfill. For approximate capacity see “PRODUCT SPECIFICATIONS” section of this manual.
- Use gauge on oil fill cap/dipstick for checking level. Insert dipstick into the tube and rest the oil fill cap on the tube. Do not thread the cap onto the tube when taking reading. Keep oil at “FULL” line on dipstick. Tighten cap onto the tube securely when finished.

CLEAN AIR SCREEN
Air screen must be kept free of dirt and chaff to prevent engine damage from overheating. Clean with a wire brush or compressed air to remove dirt and stubborn dried gum fibers.

CLEAN AIR INTAKE/COOLING AREAS
To insure proper cooling, make sure the grass screen, cooling fins, and other external surfaces of the engine are kept clean at all times.
Every 100 hours of operation (more often under extremely dusty, dirty conditions), remove the blower housing and other cooling shrouds. Clean the cooling fins and external surfaces as necessary. Make sure the cooling shrouds are reinstalled.
CUSTOMER RESPONSIBILITIES

NOTE: Operating the engine with a blocked grass screen, dirty or plugged cooling fins, and/or cooling shrouds removed will cause engine damage due to overheating.

AIR FILTER (See Fig. 15)
Your engine will not run properly using a dirty air filter. Clean the foam pre-cleaner after every 25 hours of operation or every season. Service paper cartridge every 100 hours of operation or every season, whichever occurs first.

Service air cleaner more often under dusty conditions.
• Loosen knob and remove cover.

TO SERVICE PRE-CLEANER
• Slide foam pre-cleaner off cartridge.
• Wash it in liquid detergent and water.
• Squeeze it dry in a clean cloth. Allow it to dry.
• Saturate it in engine oil. Wrap it in clean, absorbent cloth and squeeze to remove excess oil.

TO SERVICE CARTRIDGE
• Replace a dirty, bent, or damaged cartridge.

NOTE: Do not wash the paper cartridge or use pressurized air, as this will damage the cartridge.
• Remove nut and cartridge plate.
• Reinstall the pre-cleaner (cleaned and oiled) over the paper cartridge.
• Check rubber seal for damage and proper position around stud. Replace if necessary.
• Reassemble air cleaner, cartridge plate, and nut.
• Reinstall air cleaner cover and secure by tightening knob.

ENGINE OIL FILTER
Replace the engine oil filter every season or every other oil change if the tractor is used more than 100 hours in one year.

MUFFLER
Inspect and replace corroded muffler and spark arrester (if equipped) as it could create a fire hazard and/or damage.

SPARK PLUGS
Replace spark plugs at the beginning of each mowing season or after every 100 hours of operation, whichever occurs first. Spark plug type and gap setting are shown in “PRODUCT SPECIFICATIONS” section of this manual.

IN-LINE FUEL FILTER (See Fig. 16)
The fuel filter should be replaced once each season. If fuel filter becomes clogged, obstructing fuel flow to carburetor, replacement is required.
• With engine cool, remove filter and plug fuel line sections.
• Place new fuel filter in position in fuel line with arrow pointing towards carburetor.
• Be sure there are no fuel line leaks and clamps are properly positioned.
• Immediately wipe up any spilled gasoline.

CLEANING
• Clean engine, battery, seat, finish, etc. of all foreign matter.
• Keep finished surfaces and wheels free of all gasoline, oil, etc.
• Protect painted surfaces with automotive type wax.

We do not recommend using a garden hose to clean your tractor unless the electrical system, muffler, air filter and carburetor are covered to keep water out. Water in engine can result in a shortened engine life.
SERVICE AND ADJUSTMENTS

CAUTION: BEFORE PERFORMING ANY SERVICE OR ADJUSTMENTS:
- Depress brake pedal fully and set parking brake.
- Place attachment clutch in “DISENGAGED” position.
- Turn ignition key “OFF” and remove key.
- Make sure the blades and all moving parts have completely stopped.
- Disconnect spark plug wire from spark plug and place wire where it cannot come in contact with plug.

TO LEVEL MOWER HOUSING
Adjust the mower while tractor is parked on level ground or driveway. Make sure tires are properly inflated (See “PRODUCT SPECIFICATIONS” section of this manual). If tires are over or underinflated, you will not properly adjust your mower.

SIDE-TO-SIDE ADJUSTMENT (See Figs. 17 and 18)
- Raise mower to its highest position.
- Measure height from bottom of deck curl to ground level at front corners of mower. Distance “A” on both sides of mower should be the same.
- If adjustment is necessary, make adjustment on one side of mower only.
- To raise one side of mower, tighten lift link adjustment nut on that side.
- To lower one side of mower, loosen lift link adjustment nut on that side.

TO INSTALL MOWER
Follow procedure described in “INSTALL MOWER AND DRIVE BELT” in the Assembly section of this manual.

TRACTOR
TO REMOVE MOWER (See Fig. 17)
- Place attachment clutch in “DISENGAGED” position.
- If equipped, turn height adjustment knob to lowest setting.
- Lower mower to its lowest position.
- Remove retainer spring holding anti-swaybar to chassis bracket and disengage anti-swaybar from bracket.
- Remove four retainer springs from front plate assembly and remove plate.
- Remove retainer springs from suspension arms at deck and disengage arms from deck.
- Raise attachment lift to its highest position.
- Slide mower forward and remove belt from electric clutch pulley.
- Slide mower out from under right side of tractor.

FIG. 17

FIG. 18
SERVICE AND ADJUSTMENTS

NOTE: Each full turn of adjustment nut will change mower height about 3/16".
- Recheck measurements after adjusting.

FRONT-TO-BACK ADJUSTMENT (See Figs. 19 and 20)

IMPORTANT: DECK MUST BE LEVEL SIDE-TO-SIDE. IF THE FOLLOWING FRONT-TO-BACK ADJUSTMENT IS NECESSARY, BE SURE TO ADJUST BOTH FRONT LINKS EQUALLY SO MOWER WILL STAY LEVEL SIDE-TO-SIDE.

To obtain the best cutting results, the mower housing should be adjusted so the front is approximately 1/8" to 1/2" lower than the rear when the mower is in its highest position.

Check adjustment on right side of tractor. Measure distance "F" directly in front of and behind the mandrel at bottom edge of mower housing as shown.
- Before making any necessary adjustments, check that both front links are equal in length.
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower housing, loosen nut “G” on both front links an equal number of turns.
- When distance "F" is 1/8" to 1/2" lower at front than rear, tighten nut “H" against trunnion on both front links.
- To raise front of mower housing, loosen nut “H" from trunnion on both front links. Tighten nut “G" on both front links an equal number of turns.
- When distance "F" is 1/8" to 1/2" lower at front than rear, tighten nut “H" against trunnion on both front links.

NOTE: Each full turn of nut “G" will change dim. “F" by approximately 3/8".
- Recheck side-to-side adjustment.

TO REPLACE MOWER DRIVE BELT

MOWER DRIVE BELT REMOVAL (See Fig. 21) -
- Park tractor on a level surface. Engage parking brake.
- Remove screws from L.H. mandrel cover and remove cover.
- Roll belt over the top of L.H. mandrel pulley.
- Remove belt from electric clutch pulley.
- Remove belt from idler pulleys.
- Remove any dirt or grass clippings which may have accumulated around mandrels and entire upper deck surface.
- Check primary idler arm and two idlers to see that they rotate freely.
- Be sure spring is securely hooked to primary idler arm and bolt in mower housing.

MOWER DRIVE BELT INSTALLATION (See Fig. 21) -
- Install belt in both idlers. Make sure belt is in both belt keepers at the idlers as shown.
- Install new belt onto electric clutch pulley.
- Roll belt into upper groove of L.H. mandrel pulley.
- Carefully check belt routing making sure belt is in the grooves correctly and inside belt keepers.
- Reassemble L.H. mandrel cover.

NOTE: Each full turn of adjustment nut will change mower height about 3/16".
- Recheck measurements after adjusting.

FRONT-TO-BACK ADJUSTMENT (See Figs. 19 and 20)

IMPORTANT: DECK MUST BE LEVEL SIDE-TO-SIDE. IF THE FOLLOWING FRONT-TO-BACK ADJUSTMENT IS NECESSARY, BE SURE TO ADJUST BOTH FRONT LINKS EQUALLY SO MOWER WILL STAY LEVEL SIDE-TO-SIDE.

To obtain the best cutting results, the mower housing should be adjusted so the front is approximately 1/8" to 1/2" lower than the rear when the mower is in its highest position.

Check adjustment on right side of tractor. Measure distance "F" directly in front of and behind the mandrel at bottom edge of mower housing as shown.
- Before making any necessary adjustments, check that both front links are equal in length.
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower housing, loosen nut “G” on both front links an equal number of turns.
- When distance "F" is 1/8" to 1/2" lower at front than rear, tighten nut “H" against trunnion on both front links.
- To raise front of mower housing, loosen nut “H" from trunnion on both front links. Tighten nut “G" on both front links an equal number of turns.
- When distance "F" is 1/8" to 1/2" lower at front than rear, tighten nut “H" against trunnion on both front links.

NOTE: Each full turn of nut “G" will change dim. “F" by approximately 3/8".
- Recheck side-to-side adjustment.

NOTE: Each full turn of adjustment nut will change mower height about 3/16".
- Recheck measurements after adjusting.

FRONT-TO-BACK ADJUSTMENT (See Figs. 19 and 20)

IMPORTANT: DECK MUST BE LEVEL SIDE-TO-SIDE. IF THE FOLLOWING FRONT-TO-BACK ADJUSTMENT IS NECESSARY, BE SURE TO ADJUST BOTH FRONT LINKS EQUALLY SO MOWER WILL STAY LEVEL SIDE-TO-SIDE.

To obtain the best cutting results, the mower housing should be adjusted so the front is approximately 1/8" to 1/2" lower than the rear when the mower is in its highest position.

Check adjustment on right side of tractor. Measure distance "F" directly in front of and behind the mandrel at bottom edge of mower housing as shown.
- Before making any necessary adjustments, check that both front links are equal in length.
- If links are not equal in length, adjust one link to same length as other link.
- To lower front of mower housing, loosen nut “G” on both front links an equal number of turns.
- When distance "F" is 1/8" to 1/2" lower at front than rear, tighten nut “H" against trunnion on both front links.
- To raise front of mower housing, loosen nut “H" from trunnion on both front links. Tighten nut “G" on both front links an equal number of turns.
- When distance "F" is 1/8" to 1/2" lower at front than rear, tighten nut “H" against trunnion on both front links.

NOTE: Each full turn of nut “G" will change dim. “F" by approximately 3/8".
- Recheck side-to-side adjustment.

TO REPLACE MOWER BLADE DRIVE BELT

(See Fig. 22)

Park the tractor on level surface. Engage parking brake.
- Remove mower drive belt (See “TO REPLACE MOWER DRIVE BELT" in this section of this manual).
- Remove mower (See “TO REMOVE MOWER" in this section of this manual).
- Remove screws from R.H. mandrel cover and remove cover. Unhook spring from bolt on mower housing.
SERVICE AND ADJUSTMENTS

- Carefully roll belt off R.H. mandrel pulley.
- Remove belt from center mandrel pulley, idler pulley, and L.H. mandrel pulley.
- Remove any dirt or grass which may have accumulated around mandrels and entire upper deck surface.
- Check secondary idler arm and idler to see that they rotate freely.
- Be sure spring is hooked in secondary idler arm and sway-bar bracket.
- Install new belt in lower groove of L.H. mandrel pulley, idler pulley, and center mandrel pulley as shown.
- Roll belt over R.H. mandrel pulley. Make sure belt is in all grooves properly.
- Reconnect spring to bolt in mower housing and reinstall R.H. mandrel cover.
- Reinstall mower to tractor (See “INSTALL MOWER AND DRIVE BELT” in the Assembly section of this manual).
- Reassemble mower drive belt (See “TO REPLACE MOWER DRIVE BELT” in this section of this manual).

TO REPLACE MOTION DRIVE BELT

Park the tractor on level surface. Engage parking brake. For ease of service there is a belt installation guide decal on bottom of left footrest.

- Remove mower (See “TO REMOVE MOWER” in this section of this manual.)

BELT REMOVAL -
- Create slack in belt by removing retainer spring from drive belt tension handle.
- Remove belt from all idler pulleys, transaxle pulley and then from engine pulley.

BELT INSTALLATION -
- Install new belt around engine pulley first, then around transaxle pulley and lastly into all the idler pulleys.
- Check to be sure belt is positioned correctly and is on proper side of all belt keepers.
- Engage the drive belt tension handle and replace the retainer spring.
- Reinstall mower.

TO ADJUST ATTACHMENT CLUTCH (See Fig. 23)
The electric clutch should provide years of service. The clutch has a built-in brake that stops the pulley within 5 seconds. Eventually, the internal brake will wear which may cause the mower blades to not engage, or, to not stop as required. Adjustments should be made by your nearest authorized service center/department.

- Make sure attachment clutch and ignition switches are in “OFF” position.
- Adjust the three nylon locknuts until space between clutch plate and rotor measures .012” at all three slot locations cut in side of brake plate.

NOTE: After installing a new electric clutch, run tractor at full throttle and engage and disengage electric clutch 10 cycles to wear in clutch plate.
SERVICE AND ADJUSTMENTS

TRANSAXLE MOTION CONTROL LEVER NEUTRAL ADJUSTMENT (See Fig. 25)
The motion control lever has been preset at the factory and adjustment should not be necessary.
- Park tractor on level surface. Stop tractor by turning ignition key to “OFF” position and engage parking brake.
- Loosen the adjustment bolt in front of the right rear wheel.
- Move motion control lever to the neutral position (N).
- Tighten the adjustment bolt.

TRANSMISSION REMOVAL/REPLACEMENT
Should your transmission require removal for service or replacement, it should be purged after reinstallation before operating the tractor. See “PURGE TRANSMISSION” in Operation section of this manual.

TO ADJUST STEERING WHEEL ALIGNMENT
If steering wheel crossbars are not horizontal (left to right) when wheels are positioned straight forward, remove steering wheel and reassemble with crossbars horizontal. Tighten securely.

FRONT WHEEL TOE-IN ADJUSTMENT
Front wheel toe-in is required for proper steering operation. Toe-in was set at the factory and adjustment should not be necessary. If parts in the front axle or steering mechanism have been replaced or damaged, check toe-in and adjust if necessary.

TO CHECK TOE-IN (See Fig. 26) -
- Position front wheels straight ahead.
- Measure distance between wheels at front and rear of tires (dimensions “A” and “B”).
- Front dimension “A” should be 1/8” to 1/4” less than rear dimension “B”.

TO ADJUST TOE-IN (See Figs. 26 and 27) -
- Loosen jam nuts at adjustment sleeves on tie rod.
- Adjust tie rod until dimension “A” is 1/8” to 1/4” less than dimension “B”.
- Tighten jam nuts securely.

FRONT WHEEL CAMBER
The front wheel camber is not adjustable on your tractor. If damage has occurred to affect the front wheel camber, contact your nearest authorized service center/department.

NOTE: To seal tire punctures and prevent flat tires due to slow leaks, tire sealant may be purchased from your local parts dealer. Tire sealant also prevents tire dry rot and corrosion.
SERVICE AND ADJUSTMENTS

TO START ENGINE WITH A WEAK BATTERY
(See Fig. 29)

**WARNING:** Lead-acid batteries generate explosive gases. Keep sparks, flame and smoking materials away from batteries. Always wear eye protection when around batteries.

If your battery is too weak to start the engine, it should be recharged. (See "BATTERY" in the CUSTOMER RESPONSIBILITIES section of this manual).

If “jumper cables” are used for emergency starting, follow this procedure:

**IMPORTANT:** YOUR TRACTOR IS EQUIPPED WITH A 12 VOLT SYSTEM. THE OTHER VEHICLE MUST ALSO BE A 12 VOLT SYSTEM. DO NOT USE YOUR TRACTOR BATTERY TO START OTHER VEHICLES.

TO ATTACH JUMPER CABLES -
- Connect one end of the RED cable to the POSITIVE (+) terminal of each battery(A-B), taking care not to short against tractor chassis.
- Connect one end of the BLACK cable to the NEGATIVE (-) terminal (C) of fully charged battery.
- Connect the other end of the BLACK cable (D) to good chassis ground, away from fuel tank and battery.

TO REMOVE CABLES, REVERSE ORDER -
- BLACK cable first from chassis and then from the fully charged battery.
- RED cable last from both batteries.

**REPLACING BATTERY** (See Fig. 30)

**CAUTION:** Do not short battery terminals by allowing a wrench or any other object to contact both terminals at the same time. Before connecting battery, remove metal bracelets, wristwatch bands, rings, etc.

Positive terminal must be connected first to prevent sparking from accidental grounding.

- Lift hood to raised position.
- Remove terminal guard.
- Disconnect BLACK battery cable then RED battery cable and carefully remove battery from tractor.

**INSTALL NEW BATTERY** with terminals in same position as old battery.
- Reinstall terminal guard.
- First connect RED battery cable to positive (+) battery terminal with hex bolt and keps nut as shown. Tighten securely.
- Connect BLACK grounding cable to negative (-) battery terminal with remaining hex bolt and keps nut. Tighten securely.
- Close terminal access doors.
- Close hood.

**REPLACING BATTERY** (See Fig. 30)

- Lift hood to raised position.
- Remove terminal guard.
- Disconnect BLACK battery cable then RED battery cable and carefully remove battery from tractor.

**INSTALL NEW BATTERY** with terminals in same position as old battery.
- Reinstall terminal guard.
- First connect RED battery cable to positive (+) battery terminal with hex bolt and keps nut as shown. Tighten securely.
- Connect BLACK grounding cable to negative (-) battery terminal with remaining hex bolt and keps nut. Tighten securely.
- Close terminal access doors.
- Close hood.

**INTERLOCKS AND RELAYS**

Loose or damaged wiring may cause your tractor to run poorly, stop running, or prevent it from starting.
- Check wiring. See electrical wiring diagram in the Repair Parts section of this manual.

**REPLACING FUSE**

Replace with 30 amp automotive-type plug-in fuse. The fuse holder is located behind the dash.

**TO REMOVE HOOD AND GRILL ASSEMBLY**
(See Fig. 31)
- Raise hood.
- Unsnap headlight wire connector.
- Stand in front of tractor. Grasp hood at sides, tilt toward engine and lift off of tractor.
- To replace, reverse above procedure.
SERVICE AND ADJUSTMENTS

ENGINE

TO ADJUST THROTTLE CONTROL CABLE
(See Fig. 32)
The throttle control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:
- With engine not running, move throttle control lever to fast position.
- Check that speed control lever is against stop screw. If it is not, loosen casing clamp screw and pull throttle cable until lever is against screw. Tighten clamp screw securely.

TO ADJUST CHOKE CONTROL
(See Figs. 32 and 33)
The choke control has been preset at the factory and adjustment should not be necessary. Check adjustment as described below before loosening cable. If adjustment is necessary, proceed as follows:
- With engine not running, move choke control (located on dash panel) to full choke position.

- Remove air cleaner cover, filter and cartridge plate to expose carburetor choke (See “AIR FILTER” in the Customer Responsibilities section of this manual).
- Choke should be closed. If it is not, loosen casing clamp screw and move choke cable until choke is completely closed. Tighten casing clamp screw securely.
- Reassemble air cleaner.

TO ADJUST CARBURETOR
The carburetor has been present at the factory and adjustment should not be necessary. However, minor adjustment may be required to compensate for differences in fuel, temperature, altitude or load. If the carburetor does need adjustment, see engine manual.

High speed stop is factory adjusted. Do not adjust-damage may result.

IMPORTANT: NEVER TAMPER WITH THE ENGINE GOVERNOR, WHICH IS FACTORY SET FOR PROPER ENGINE SPEED. OVERSPEEDING THE ENGINE ABOVE THE FACTORY HIGH SPEED SETTING CAN BE DANGEROUS. IF YOU THINK THE ENGINE-GOVERNED HIGH SPEED NEEDS ADJUSTING, CONTACT YOUR NEAREST AUTHORIZED SERVICE CENTER/DEPARTMENT, WHICH HAS PROPER EQUIPMENT AND EXPERIENCE TO MAKE ANY NECESSARY ADJUSTMENTS.
Immediately prepare your tractor for storage at the end of the season or if the tractor will not be used for 30 days or more.

**CAUTION:** Never store the tractor with gasoline in the tank inside a building where fumes may reach an open flame or spark. Allow the engine to cool before storing in any enclosure.

**TRACTOR**

Remove mower from tractor for winter storage. When mower is to be stored for a period of time, clean it thoroughly, remove all dirt, grease, leaves, etc. Store in a clean, dry area.

- Clean entire tractor (See “CLEANING” in the Customer Responsibilities section of this manual).
- Inspect and replace belts, if necessary (See belt replacement instructions in the Service and Adjustments section of this manual).
- Lubricate as shown in the Customer Responsibilities section of this manual.
- Be sure that all nuts, bolts and screws are securely fastened. Inspect moving parts for damage, breakage and wear. Replace if necessary.
- Touch up all rusted or chipped paint surfaces; sand lightly before painting.

**BATTERY**

- Fully charge the battery for storage.
- After a period of time in storage, battery may require recharging.
- To help prevent corrosion and power leakage during long periods of storage, battery cables should be disconnected and battery cleaned thoroughly (see “TO CLEAN BATTERY AND TERMINALS” in the Customer Responsibilities section of this manual).
- After cleaning, leave cables disconnected and place cables where they cannot come in contact with battery terminals.
- If battery is removed from tractor for storage, do not store battery directly on concrete or damp surfaces.

**ENGINE**

**FUEL SYSTEM**

**IMPORTANT:** IT IS IMPORTANT TO PREVENT GUM DEPOSITS FROM FORMING IN ESSENTIAL FUEL SYSTEM PARTS SUCH AS CARBURETOR, FUEL FILTER, FUEL HOSE, OR TANK DURING STORAGE. ALSO, EXPERIENCE INDICATES THAT ALCOHOL BLENDED FUELS (CALLED GASOHOL OR USING ETHANOL OR METHANOL) CAN ATTRACT MOISTURE WHICH LEADS TO SEPARATION AND FORMATION OF ACIDS DURING STORAGE. ACIDIC GAS CAN DAMAGE THE FUEL SYSTEM OF AN ENGINE WHILE IN STORAGE.

- Drain the fuel tank.
- Start the engine and let it run until the fuel lines and carburetor are empty.
- Never use engine or carburetor cleaner products in the fuel tank or permanent damage may occur.
- Use fresh fuel next season.

**NOTE:** Fuel stabilizer is an acceptable alternative in minimizing the formation of fuel gum deposits during storage. Add stabilizer to gasoline in fuel tank or storage container. Always follow the mix ratio found on stabilizer container. Run engine at least 10 minutes after adding stabilizer to allow the stabilizer to reach the carburetor. Do not drain the gas tank and carburetor if using fuel stabilizer.

**ENGINE OIL**

Drain oil (with engine warm) and replace with clean engine oil. (See “ENGINE” in the Customer Responsibilities section of this manual).

**CYLINDER(S)**

- Remove spark plug(s).
- Pour one ounce of oil through spark plug hole(s) into cylinder(s).
- Turn ignition key to “START” position for a few seconds to distribute oil.
- Replace with new spark plug(s).

**OTHER**

- Do not store gasoline from one season to another.
- Replace your gasoline can if your can starts to rust. Rust and/or dirt in your gasoline will cause problems.
- If possible, store your tractor indoors and cover it to give protection from dust and dirt.
- Cover your tractor with a suitable protective cover that does not retain moisture. Do not use plastic. Plastic cannot breathe which allows condensation to form and will cause your tractor to rust.

**IMPORTANT:** NEVER COVER TRACTOR WHILE ENGINE AND EXHAUST AREAS ARE STILL WARM.
# TROUBLESHOOTING POINTS

## PROBLEM              CAUSE                      CORRECTION

### Will not start
1. Out of fuel.  
2. Engine not “CHOKED” properly.  
3. Engine flooded.  
4. Bad spark plug.  
5. Dirty air filter.  
7. Water in fuel.  
8. Loose or damaged wiring.  
9. Carburetor out of adjustment.  
10. Engine valves out of adjustment.  
11. Extreme cold conditions.  
1. Fill fuel tank.  
2. See “TO START ENGINE” in Operation section.  
3. Wait several minutes before attempting to start.  
4. Replace spark plug.  
5. Clean/replace air filter.  
6. Replace fuel filter.  
7. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter.  
8. Check all wiring.  
9. See “To Adjust Carburetor” in Service Adjustments section.  
10. Contact an authorized service center/department.  
11. See "To start engine" in operation section.

### Hard to start
1. Dirty air filter.  
2. Bad spark plug.  
3. Weak or dead battery.  
4. Dirty fuel filter.  
5. Stale or dirty fuel.  
6. Loose or damaged wiring.  
7. Carburetor out of adjustment.  
8. Engine valves out of adjustment.  
1. Clean/replace air filter.  
2. Replace spark plug.  
3. Recharge or replace battery.  
4. Replace fuel filter.  
5. Drain fuel tank and refill with fresh gasoline.  
6. Check all wiring.  
7. See “To Adjust Carburetor” in Service Adjustments section.  
8. Contact an authorized service center/department.

### Engine will not turn over
1. Brake pedal not depressed.  
2. Attachment clutch is engaged.  
3. Weak or dead battery.  
5. Corroded battery terminals.  
6. Loose or damaged wiring.  
7. Faulty ignition switch.  
8. Faulty solenoid or starter.  
1. Depress brake pedal.  
2. Disengage attachment clutch.  
3. Recharge or replace battery.  
4. Replace fuse.  
5. Clean battery terminals.  
6. Check all wiring.  
7. Check/replace ignition switch.  
8. Check/replace solenoid or starter.  
9. Contact an authorized service center/department.

### Engine clicks but will not start
1. Weak or dead battery.  
2. Corroded battery terminals.  
3. Loose or damaged wiring.  
4. Faulty solenoid or starter.  
1. Recharge or replace battery.  
2. Clean battery terminals.  
3. Check all wiring.  
4. Check/replace solenoid or starter.

### Loss of power
1. Cutting too much grass/too fast.  
2. Throttle in “CHOKE” position.  
3. Build-up of grass, leaves and trash under mower.  
4. Dirty air filter.  
5. Low oil level/dirty oil.  
6. Faulty spark plug.  
7. Dirty fuel filter.  
8. Stale or dirty fuel.  
10. Spark plug wire loose.  
11. Dirty engine air screen/fins.  
12. Dirty/clogged muffler.  
13. Loose or damaged wiring.  
15. Engine valves out of adjustment.  
1. Set in “Higher Cut” position/reduce speed.  
2. Adjust throttle control.  
3. Clean underside of mower housing.  
4. Clean/replace air filter.  
5. Check oil level/change oil.  
6. Clean and regap or change spark plug.  
7. Replace fuel filter.  
8. Drain fuel tank and refill with fresh gasoline.  
9. Drain fuel tank and carburetor, refill tank with fresh gasoline and replace fuel filter.  
10. Connect and tighten spark plug wire.  
11. Clean engine air screen/fins.  
12. Clean/replace muffler.  
13. Check all wiring.  
14. See “To Adjust Carburetor” in Service Adjustments section.  
15. Contact an authorized service center/department.

### Excessive vibration
1. Worn, bent or loose blade.  
2. Bent blade mandrel.  
3. Loose/damaged part(s).  
1. Replace blade. Tighten blade bolt.  
2. Replace blade mandrel.  
3. Tighten loose part(s). Replace damaged parts.
<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine continues to run when operator leaves seat with attachment clutch engaged</td>
<td>1. Faulty operator-safety presence control system.</td>
<td>1. Check wiring, switches and connections. If not corrected, contact an authorized service center/department.</td>
</tr>
<tr>
<td>Poor cut - uneven</td>
<td>1. Worn, bent or loose blade. 2. Mower deck not level. 3. Buildup of grass, leaves, and trash under mower. 4. Bent blade mandrel. 5. Clogged mower deck vent holes from buildup of grass, leaves, and trash around mandrels.</td>
<td>1. Replace blade. Tighten blade bolt. 2. Level mower deck. 3. Clean underside of mower housing. 4. Replace blade mandrel. 5. Clean around mandrels to open vent holes.</td>
</tr>
<tr>
<td>Mower blades will not rotate</td>
<td>1. Obstruction in clutch mechanism. 2. Worn/damaged mower drive belt. 3. Frozen idler pulley. 4. Frozen blade mandrel.</td>
<td>1. Remove obstruction. 2. Replace mower drive belt. 3. Replace idler pulley. 4. Replace blade mandrel.</td>
</tr>
<tr>
<td>Headlight(s) not working (if so equipped)</td>
<td>1. Switch is “OFF”. 2. Bulb(s) or lamp(s) burned out. 3. Faulty light switch. 4. Loose or damaged wiring. 5. Blown fuse.</td>
<td>1. Turn switch “ON”. 2. Replace bulb(s) or lamp(s). 3. Check/replace light switch. 4. Check wiring and connections. 5. Replace fuse.</td>
</tr>
<tr>
<td>Battery will not charge</td>
<td>1. Bad battery cell(s). 2. Poor cable connections. 3. Faulty regulator (if so equipped). 4. Faulty alternator.</td>
<td>1. Replace battery. 2. Check/clean all connections. 3. Replace regulator. 4. Replace alternator.</td>
</tr>
<tr>
<td>Loss of drive</td>
<td>1. Freewheel control in “disengaged” position. 2. Motion drive belt worn, damaged, or broken. 3. Air trapped in transmission during shipment or servicing.</td>
<td>1. Place freewheel control in “engaged” position. 2. Replace motion drive belt. 3. Purge transmission.</td>
</tr>
<tr>
<td>Engine “backfires” when turning engine “OFF”</td>
<td>1. Engine throttle control not set at “SLOW” position for 30 seconds before stopping engine.</td>
<td>1. Move throttle control to “SLOW” position and allow to idle for 30 seconds before stopping engine.</td>
</tr>
</tbody>
</table>
TRACTOR - MODEL NO. GTH2350 (GTHK2350A), PRODUCT NO. 954 56 85-40  

SCHEMATIC

WIRING INSULATED CLIPS

NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.
**REPAIR PARTS**

**TRACTOR - - MODEL NO. GTH2350 (GTHK2350A), PRODUCT NO. 954 56 85-40**

**ELECTRICAL**

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<tr>
<th>KEY NO.</th>
<th>PART NO.</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>1</td>
<td>532 14 49-27</td>
<td>Battery</td>
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<tr>
<td>2</td>
<td>874 76 04-12</td>
<td>Bolt Hex Head 1/4-20 x 3/4</td>
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<tr>
<td>8</td>
<td>532 12 48-86</td>
<td>Tray, Battery</td>
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<td>10</td>
<td>532 14 52-11</td>
<td>Bolt, Battery Front 1/4-20 x 7.5 Zinc</td>
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<td>11</td>
<td>532 15 01-09</td>
<td>Holddown Battery Front Mount</td>
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<td>12</td>
<td>532 14 57-69</td>
<td>Nut, Push Nylon 1.4&quot; Battery Front</td>
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<td>532 17 61-38</td>
<td>Switch Interlock</td>
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<td>532 17 56-88</td>
<td>Harness Socket Light w/4152J</td>
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<td>22</td>
<td>532 00 41-52</td>
<td>Bulb Light</td>
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<tr>
<td>25</td>
<td>532 17 07-55</td>
<td>Cable, Battery</td>
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<td>26</td>
<td>532 10 88-24</td>
<td>Fuse</td>
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<td>27</td>
<td>873 51 04-00</td>
<td>Nut Keps Hex 1/4-20</td>
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<tr>
<td>28</td>
<td>532 17 06-97</td>
<td>Cable, Ground</td>
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<td>29</td>
<td>532 16 07-84</td>
<td>Switch, Plunger Normal Op Olive</td>
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<td>30</td>
<td>532 17 55-66</td>
<td>Switch, Ign</td>
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<td>33</td>
<td>532 14 04-01</td>
<td>Key</td>
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<td>Harness Ign.</td>
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<td>532 15 43-36</td>
<td>Cover, Terminal Red</td>
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<td>46</td>
<td>532 16 96-35</td>
<td>Hourmeter Snap-In</td>
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<td>48</td>
<td>532 14 08-44</td>
<td>Adapter Ammeter</td>
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<td>Switch, PTO</td>
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<td>532 17 52-42</td>
<td>Bulbholder Asm</td>
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<td>Relay Asm.</td>
</tr>
<tr>
<td>89</td>
<td>532 16 96-39</td>
<td>Bracket Snap-In Hourmeter</td>
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</tbody>
</table>

**NOTE:** All component dimensions given in U.S. inches

1 inch = 25.4 mm
REPAIR PARTS
TRACTOR - MODEL NO. GTH2350 (GTHK2350A), PRODUCT NO. 954 56 85-40
CHASSIS AND ENCLOSURES
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<tbody>
<tr>
<td>1</td>
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<td>Rail, Frame RH</td>
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<td>Drawbar, Gt</td>
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<td>Dash, 1PCS, Lower</td>
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<td>Screw, Thd Cut 1/4-20 x 1/2</td>
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<td>Support, Battery</td>
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<td>532 16 18-41</td>
<td>Lens LH</td>
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<td>532 12 17-94</td>
<td>Cover, Access</td>
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<td>Grille</td>
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<td>819 13 13-12</td>
<td>Washer 13/32 x 13/16 x 12 Ga.</td>
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<td>Nut, Crownlock 3/8-16</td>
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<td>Footrest, RH</td>
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<td>Bracket, Frame Pivot Rh</td>
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<td>Plate Asm Engine Chassis</td>
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<tr>
<th>KEY NO.</th>
<th>PART NO.</th>
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<td>532 17 53-15</td>
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<td>532 14 29-92</td>
<td>Stop Over Center</td>
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<td>532 18 17-87</td>
<td>Consol Fuel Window</td>
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<td>532 14 24-32</td>
<td>Screw Hex Wsh Hi-Lo 1/4-1/2 Unc</td>
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<td>Bracket Support Fuel Tank</td>
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</tbody>
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**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm
# REPAIR PARTS

**TRACTOR - - MODEL NO. GTH2350 (GTHK2350A), PRODUCT NO. 954 56 85-40**

**GROUND DRIVE**

<table>
<thead>
<tr>
<th>KEY NO.</th>
<th>PART NO.</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>1</td>
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<td>Transaxle Hydro Gear 331-3000 (Order Parts From Transaxle Manufacturer)</td>
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<td>Washer</td>
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<td>876 02 04-12</td>
<td>Pin, Cotter</td>
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<td>Wheel, Hub Assembly</td>
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<td>Bolt, Cotter</td>
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<td>Brake, Rod</td>
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<td>532 17 66-73</td>
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<td>Rod, Parking Brake</td>
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<td>Spring, Drive Ground</td>
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<td>Washer 25/32 x 1-1/4 x 16 Ga.</td>
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<td>Screw, Fin. #10-24 x 1</td>
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<td>V-Belt</td>
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<td>Bolt Fin Hex 7/16-14 x 1-1/2</td>
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<td>Console Automatic YT/GT</td>
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<td>Screw Hex Wsh. Hi-Lo 1/4-1/2</td>
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## KEY PART NO. NO. DESCRIPTION

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<td>532 13 38-35</td>
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<td>532 16 54-92</td>
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**NOTE:** All component dimensions given in U. S. inches 1 inch = 25.4 mm
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<td>Draglink, Ball Joint Solid Vgt</td>
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<td>Jam Nut RH Thread</td>
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<td>873 90.06-00</td>
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**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm
REPAIR PARTS
TRACTOR - MODEL NO. GTH2350 (GTHK2350A), PRODUCT NO. 954 56 85-40
ENGINE

SPARK ARRESTER KIT
REPAIR PARTS
TRACTOR - - MODEL NO. GTH2350 (GTHK2350A), PRODUCT NO. 954 56 85-40
ENGINE

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<td>532 16 33-05</td>
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NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm
REPAIR PARTS
TRACTOR - MODEL NO. GTH2350 (GTHK2350A), PRODUCT NO. 954 56 85-40
SEAT ASSEMBLY

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm
REPAIR PARTS
TRACTOR - MODEL NO. GTH2350 (GTHK2350A), PRODUCT NO. 954 56 85-40

KEY  PART  DESCRIPTION
NO. NO.
1  532 18 23-91 Decal, Replacement Parts
2  532 17 67-75 Decal, Engine
3  532 18 16-62 Decal, Hood, RH
4  532 18 16-63 Decal, Hood, LH
6  532 17 05-63 Decal, Warning
7  532 18 24-09 Decal, Side Panel
8  532 18 08-23 Decal, Dash
9  532 17 68-22 Decal, Fender
10 532 15 71-40 Decal, Danger
11 532 18 12-53 Decal, Foot Rest
12 532 16 03-97 Decal, V-Belt Sch
13 532 14 45-09 Rim Assembly, Front
14 532 10 62-30 Tire, Front
15 532 00 81-34 Tube, Front (Service Item Only)
16 532 12 49-57 Fitting, Grease
17 532 12 49-59 Bearing, Flange (Front Wheel Only)
18 532 17 50-39 Cap, Hub
19 532 10 55-88 Tire, Rear
20 532 00 71-54 Tube, Rear (Service Item Only)
21 532 14 45-10 Rim Assembly, Rear
22 532 14 43-34 Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm
REPAIR PARTS
TRACTOR - MODEL NO. GTH2350 (GTHK2350A), PRODUCT NO. 954 56 85-40
LIFT ASSEMBLY
## REPAIR PARTS

**TRACTOR - - MODEL NO. GTH2350 (GTHK2350A), PRODUCT NO. 954 56 85-40**

**LIFT ASSEMBLY**

<table>
<thead>
<tr>
<th>KEY</th>
<th>PART NO.</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>532 12 10-06</td>
<td>Rod Asm., Lever</td>
</tr>
<tr>
<td>2</td>
<td>532 18 00-45</td>
<td>Shaft Asm., Lift Vgt</td>
</tr>
<tr>
<td>3</td>
<td>532 15 91-89</td>
<td>Lever Asm., Lift Rh</td>
</tr>
<tr>
<td>4</td>
<td>812 00 00-22</td>
<td>E-Ring Truarc #5133-87</td>
</tr>
<tr>
<td>5</td>
<td>819 29 20-16</td>
<td>Washer 29/32 x 1-1/4 x 16 Ga.</td>
</tr>
<tr>
<td>6</td>
<td>871 11 06-24</td>
<td>Bolt, Fin Hex 3/8-16 x 1-1/2</td>
</tr>
<tr>
<td>7</td>
<td>532 12 56-31</td>
<td>Grip, Handle</td>
</tr>
<tr>
<td>8</td>
<td>532 12 45-26</td>
<td>Button, Plunger</td>
</tr>
<tr>
<td>9</td>
<td>532 12 23-64</td>
<td>Plunger, Lever Lift</td>
</tr>
<tr>
<td>10</td>
<td>532 12 48-74</td>
<td>Spring 2-1/8&quot;</td>
</tr>
<tr>
<td>11</td>
<td>532 14 67-04</td>
<td>Link Lift</td>
</tr>
<tr>
<td>12</td>
<td>532 16 35-52</td>
<td>Retainer, Spring</td>
</tr>
<tr>
<td>13</td>
<td>532 13 98-68</td>
<td>Arm Assembly Suspension Mower</td>
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<td>14</td>
<td>532 16 98-65</td>
<td>Bearing</td>
</tr>
<tr>
<td>23</td>
<td>532 12 46-70</td>
<td>Retainer, Spring</td>
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<tr>
<td>24</td>
<td>873 35 08-00</td>
<td>Nut, Jam Hex 1/2-13 Unc</td>
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<tr>
<td>26</td>
<td>873 80 08-00</td>
<td>Nut, Lock W/Wsh 1/2-13 Unc</td>
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<tr>
<td>29</td>
<td>532 15 02-33</td>
<td>Trunnion Height</td>
</tr>
<tr>
<td>30</td>
<td>532 11 08-07</td>
<td>Nut, Special</td>
</tr>
<tr>
<td>31</td>
<td>819 13 10-16</td>
<td>Washer 13/32 x 5/8 x 16 Ga.</td>
</tr>
<tr>
<td>32</td>
<td>532 13 71-50</td>
<td>Spring, Compression Inf Hgt</td>
</tr>
<tr>
<td>34</td>
<td>532 13 71-67</td>
<td>Rod, Adj Lift</td>
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<tr>
<td>35</td>
<td>532 13 80-57</td>
<td>Knob, Inf 3/8-16 Unc</td>
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<td>38</td>
<td>532 15 50-97</td>
<td>Pointer Height Indicator</td>
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<tr>
<td>39</td>
<td>532 12 39-35</td>
<td>Plug, Hole Blk. 1.485/1.515 Dia.</td>
</tr>
<tr>
<td>40</td>
<td>817 06 05-16</td>
<td>Screw 5/16-18 x 1</td>
</tr>
<tr>
<td>41</td>
<td>873 54 06-00</td>
<td>Nut Crownlock3/8-24</td>
</tr>
<tr>
<td>42</td>
<td>819 11 24-10</td>
<td>Washer 11/32 x 1-1/2 x 10 Ga.</td>
</tr>
<tr>
<td>43</td>
<td>532 12 39-34</td>
<td>Scale, Indicator Height</td>
</tr>
<tr>
<td>70</td>
<td>532 14 52-12</td>
<td>Nut Hex Flange Lock</td>
</tr>
<tr>
<td>72</td>
<td>531 11 04-52</td>
<td>Nut Push Phos &amp; Oil</td>
</tr>
<tr>
<td>73</td>
<td>873 35 06-00</td>
<td>Nut, Hex Jam 3/8-16 Unc</td>
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<tr>
<td>75</td>
<td>532 17 58-05</td>
<td>Plate, Asm, Susp, Front</td>
</tr>
<tr>
<td>76</td>
<td>532 17 55-60</td>
<td>Pin Flange</td>
</tr>
<tr>
<td>78</td>
<td>532 17 56-89</td>
<td>Trunnion, Front, Susp</td>
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<tr>
<td>80</td>
<td>532 12 66-84</td>
<td>Washer 1/4 x 5/8 x .062&quot;</td>
</tr>
<tr>
<td>82</td>
<td>532 16 94-84</td>
<td>Retainer Clip</td>
</tr>
</tbody>
</table>

**NOTE:** All component dimensions given in U.S. inches

1 inch = 25.4 mm
REPAIR PARTS
TRACTOR - MODEL NO. GTH2350 (GTHK2350A), PRODUCT NO. 954 56 85-40
MOWER DECK

[Diagram of repair parts for tractor model GTH2350]
# REPAIR PARTS

**TRACTOR - MODEL NO. GTH2350 (GTHK2350A), PRODUCT NO. 954 56 85-40**

**MOWER DECK**

<table>
<thead>
<tr>
<th>KEY NO.</th>
<th>PART NO.</th>
<th>DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>532 18 30-56</td>
<td>Deck Asm., Mower 50&quot;</td>
</tr>
<tr>
<td>2</td>
<td>873 68 05-00</td>
<td>Nut, Crownlock 5/16-18</td>
</tr>
<tr>
<td>3</td>
<td>872 11 05-06</td>
<td>Bolt RdHd Sqnk 5/16-18 Unc x 3/4</td>
</tr>
<tr>
<td>4</td>
<td>532 12 50-74</td>
<td>Runner LH</td>
</tr>
<tr>
<td>5</td>
<td>532 13 84-57</td>
<td>Bracket Asm., Sway Bar</td>
</tr>
<tr>
<td>6</td>
<td>532 12 46-70</td>
<td>Retainer, Spring</td>
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<tr>
<td>7</td>
<td>532 17 80-24</td>
<td>Bar Sway Deck</td>
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<tr>
<td>8</td>
<td>532 85 08-57</td>
<td>Bolt 3/8-24 x 1.25 Gr. 8 Patched</td>
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<tr>
<td>9</td>
<td>810 03 06-00</td>
<td>Washer, Lock Hvy 3/8 Unplated</td>
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<tr>
<td>10</td>
<td>532 14 02-96</td>
<td>Washer, Hard Blade Mower Vented</td>
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<tr>
<td>11</td>
<td>532 13 73-80</td>
<td>Blade (3 Required)</td>
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<td>12</td>
<td>532 13 75-53</td>
<td>Shaft Asm., W/Lower Brg</td>
</tr>
<tr>
<td>13</td>
<td>532 13 71-52</td>
<td>Housing, Mandrel 50&quot; Vent</td>
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<td>14</td>
<td>532 11 04-85</td>
<td>Bearing, Ball Mandrel</td>
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<td>15</td>
<td>532 17 44-93</td>
<td>Stripper, Mower Vented</td>
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<td>16</td>
<td>532 10 67-35</td>
<td>Nut, Push</td>
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<td>18</td>
<td>532 10 53-04</td>
<td>Cap Sleeve</td>
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<td>532 12 37-13</td>
<td>Spring, Torison Delector</td>
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<td>532 13 76-07</td>
<td>Bracket, Deflector</td>
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<td>21</td>
<td>532 11 05-09</td>
<td>Shield, Deflector Mower</td>
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<td>22</td>
<td>532 13 63-20</td>
<td>Runner RH</td>
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<td>24</td>
<td>872 11 06-06</td>
<td>Bolt RdHd Sht Sqnk</td>
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<tr>
<td>25</td>
<td>819 13 13-16</td>
<td>Washer 13/32 x 13/16 x 16 Ga.</td>
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<tr>
<td>26</td>
<td>532 13 28-23</td>
<td>Spacer, Spring Stop Idler</td>
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<td>27</td>
<td>873 80 05-00</td>
<td>Nut, Lock 5/16-18</td>
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<td>28</td>
<td>532 17 39-84</td>
<td>Screw Thd Rolling</td>
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<td>532 17 83-42</td>
<td>Nut, Flg Top Lock Cntr 9/16</td>
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<td>532 17 34-36</td>
<td>Pulley, Mandrel, Plated</td>
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<td>31</td>
<td>532 12 99-63</td>
<td>Washer, Spacer Mower Vented</td>
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<td>32</td>
<td>872 14 06-10</td>
<td>Bolt, Carriage 3/8-16 x 1-1/4</td>
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<td>872 11 06-16</td>
<td>Bolt, Carriage 3/8-16 x 2</td>
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<td>872 11 06-08</td>
<td>Bolt, Carriage 3/8-16 x 1 Gr. 5</td>
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<td>35</td>
<td>532 13 71-66</td>
<td>Stiffener, Arm Idler</td>
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<td>36</td>
<td>532 17 39-68</td>
<td>Keeper, Belt Idler</td>
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<td>37</td>
<td>532 17 34-38</td>
<td>Pulley, Idler Flat</td>
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<td>38</td>
<td>532 17 43-75</td>
<td>Pulley, Driven</td>
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<table>
<thead>
<tr>
<th>KEY NO.</th>
<th>PART NO.</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>42</td>
<td>872 14 05-06</td>
<td>Bolt, Carriage 5/16-18 Unc x 3/4</td>
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<td>43</td>
<td>532 13 64-60</td>
<td>Arm, Idler Secondary</td>
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<td>Spacer, Retainer</td>
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<td>45</td>
<td>873 68 06-00</td>
<td>Nut, Crownlock 3/8-16 Unc</td>
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<td>46</td>
<td>874 76 06-28</td>
<td>Bolt, Fin Hex 3/8-16 Unc x 1-3/4</td>
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<td>47</td>
<td>532 13 72-00</td>
<td>Cover, Mandrel RH</td>
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<td>48</td>
<td>532 13 77-29</td>
<td>Screw, Thd Roll 1/4-20 x 5/8</td>
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<td>49</td>
<td>532 13 65-74</td>
<td>Cover, Mandrel LH</td>
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<td>50</td>
<td>532 13 72-72</td>
<td>Arm, Idler Primary</td>
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<td>51</td>
<td>532 13 72-73</td>
<td>Spring, Secondary</td>
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<td>52</td>
<td>532 18 17-75</td>
<td>Pulley, Idler V Groove</td>
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<tr>
<td>53</td>
<td>532 18 08-07</td>
<td>Shield, Idler</td>
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<td>54</td>
<td>532 14 87-63</td>
<td>V-Belt, Mower Primary</td>
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<td>55</td>
<td>532 14 49-59</td>
<td>V-Belt, Mower Secondary</td>
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<td>532 13 86-87</td>
<td>Spring, Primary</td>
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<td>532 13 65-77</td>
<td>Bar Asm., Wheel Gauge Mower</td>
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<td>532 13 39-57</td>
<td>Wheel, Gauge</td>
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<td>532 13 76-44</td>
<td>Bolt, Shoulder</td>
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<td>60</td>
<td>532 13 90-31</td>
<td>Pin Clevis</td>
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<td>61</td>
<td>532 13 65-73</td>
<td>Bracket Gauge Wheel</td>
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<td>62</td>
<td>532 13 39-43</td>
<td>WasherHardened</td>
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<tr>
<td>63</td>
<td>872 11 06-12</td>
<td>Bolt Carriage 3/8-16 x 1-1/2</td>
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<td>64</td>
<td>819 12 14-14</td>
<td>Washer 3/8 x 7/8 x 14 Ga.</td>
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<td>532 17 39-81</td>
<td>Pulley Idler Flat Mower</td>
</tr>
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<td>66</td>
<td>532 17 39-79</td>
<td>Keeper, Belt Idler Plated</td>
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<td>67</td>
<td>873 93 06-00</td>
<td>Nut, Center Lock 3/8-16</td>
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<td>68</td>
<td>874 76 05-16</td>
<td>Bolt H 5/16-18 x 1</td>
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<td>69</td>
<td>532 17 57-46</td>
<td>Bracket, Asm. Noseroiler LH</td>
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<tr>
<td>70</td>
<td>532 17 57-47</td>
<td>Bracket, Asm. Noseroiler RH</td>
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<td>Washer 17/32 x 7/8 x 16 Ga.</td>
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<td>72</td>
<td>532 13 22-64</td>
<td>Roller, Nose</td>
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<td>73</td>
<td>872 11 06-14</td>
<td>Bolt, Carriage 3/8-16 x 1-3/4 Gr. 5</td>
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<tr>
<td>74</td>
<td>532 15 31-83</td>
<td>Reinforcement Mandrel Ring</td>
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<tr>
<td>75</td>
<td>532 14 36-51</td>
<td>Mandrel Asm (Includes Housing, Shaft, and Shaft Hardware Only - Pulley Not Included)</td>
</tr>
<tr>
<td>76</td>
<td>532 18 12-31</td>
<td>Replacement Mower, Complete</td>
</tr>
</tbody>
</table>

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm
WARRANTY STATEMENT

SECTION 1: LIMITED WARRANTY

Husqvarna Forest & Garden Company (“Husqvarna”) warrants Husqvarna product to the original purchaser to be free from defects in material and workmanship from the date of purchase for the “Warranty Period” of the product as set forth below:

Lifetime Warranty: All tiller tines against breakage, trimmer shafts, ignition coils and modules on hand held product.

3 Year Warranty: Spindles (on Zero Turn Riders and Commercial Walk-Behinds)

2 Year COMMERCIAL-Warranty: Husqvarna Commercial Turf Equipment—zero turn riders, wide area walks, and ground engaging commercial equipment.

2 Year NON-COMMERCIAL Warranty: Automatic Mower, Riding lawn mowers, yard and garden tractors, walk behind mowers, tillers, chain saws, trimmers, brushcutters, clearing saws, snow blowers, handheld blowers, backpack blowers, hedge trimmers, electrical products and power-assist collection systems for non-commercial, nonprofessional, noninstitutional or nonincome producing use, except as herein stated.

Emission control system components necessary to comply with CARB-TIER-II and EPA regulations, except for those components which are part of engine systems manufactured by third party engine manufacturers for which the purchaser has received a separate warranty with product information supplied at time of purchase.

1 Year Warranty: Power cutters, stump grinder, pole pruners and pole saws for non-commercial, non-professional, non-institutional or non-income producing use, including, but not limited to, belts, blades, blade adapters, bulbs, filters, guide bars, lubricants, rewind springs, saw chain, spark plugs, starter ropes and tines;

Batteries have a one-year prorated limited warranty with 100% replacement during the first 6 months.

90 Day Warranty: Automatic Mower, Chain saws, power cutters, stump grinders, pole saws, pole pruners, snow throwers, model series 580 & 600 walk-behind mowers and commercial turf equipment or any Husqvarna product used for commercial, institutional, professional, or income producing purposes or use except as otherwise provided herein.

Husqvarna Safety Apparel carries a 90-day warranty from the date of the customer’s original purchase for defects in material and workmanship. Normal wear, tear or abuse is not covered under warranty. Product must be returned to Charlotte with a warranty claim form. All care and maintenance instructions must be followed as stated by the manufacturer on the care label. The fit of the protective apparel/boots is not covered under warranty.

30 Day Warranty: Replacement parts, accessories including bars and chains, tools and display items.

SECTION 2: HUSQVARNA’S OBLIGATIONS UNDER THE WARRANTY

Husqvarna will repair or replace defective components without charge for parts or labor if a component fails because of a defect in material or workmanship during the warranty period.

SECTION 3: ITEMS NOT COVERED BY THIS WARRANTY

The following items are not covered by this warranty:

(1) Normal customer maintenance items which become worn through normal regular use, including, but not limited to, belts, blades, blade adapters, bulbs, filters, guide bars, lubricants, rewind springs, saw chain, spark plugs, starter ropes and tines;
(2) Natural discoloration of material due to ultraviolet light;
(3) Engine and drive systems not manufactured by Husqvarna; these items are covered by the respective manufacturer’s warranty as provided in writing with the product information supplied at the time of purchase; all claims must be sent to the appropriate manufacturer;
(4) Lawn and garden attachments are covered by a third party which gives a warranty, all claims for warranty should be sent to the manufacturer, and
(5) Emission Control System components necessary to comply with CARB-TIER-II and EPA regulations which are manufactured by third party engine manufacturer.

SECTION 4: EXCEPTIONS AND LIMITATIONS

This warranty shall be inapplicable to defects resulting from the following:

(1) Accident, abuse, misuse, negligence and neglect, including state fuel, dirt, abrasives, moisture, rust, corrosion, or any adverse reaction due to incorrect storage or use habits;
(2) Failure to operate or maintain the unit in accordance with the Owner’s/Operator’s manual or instruction sheet furnished by Husqvarna;
(3) Alterations or modifications that change the intended use of the product or affects the product’s performance, operation, safety, or durability, or causes the product to fail to comply with any applicable laws; or;
(4) Additional damage to parts or components due to continued use occurring after any of the above.

REPAIR OR REPLACEMENT AS PROVIDED UNDER THIS WARRANTY IS THE EXCLUSIVE REMEDY OF THE PURCHASER. HUSQVARNA SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES FOR BREACH OF ANY EXPRESS OR IMPLIED WARRANTY ON THESE PRODUCTS EXCEPT TO THE EXTENT PROHIBITED BY APPLICABLE LAW. ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE ON THESE PRODUCTS IS LIMITED IN DURATION TO THE WARRANTY PERIOD AS DEFINED IN THE LIMITED WARRANTY STATEMENT. HUSQVARNA RESERVES THE RIGHT TO CHANGE OR IMPROVE THE DESIGN OF THE PRODUCT WITHOUT NOTICE, AND DOES NOT ASSUME OBLIGATION TO UPDATE PREVIOUSLY MANUFACTURED PRODUCTS.

Some states do not allow the exclusion of incidental or consequential damages, or limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

SECTION 5: CUSTOMER RESPONSIBILITIES

The product must exhibit reasonable care, maintenance, operation, storage and general upkeep as written in the maintenance section of the Owner’s/Operator’s manual. Should an operational problem or failure occur, the product should not be used, but delivered as is to an authorized Husqvarna dealer for evaluation. Proof of purchase, as explained in section 6, rests solely with the customer.

SECTION 6: PROCEDURE TO OBTAIN WARRANTY CONSIDERATION

It is the Owner’s and Dealer’s responsibility to make certain that the Warranty Registration Card is properly filled out and mailed to Husqvarna Forest & Garden Company. This card should be mailed within ten (10) days from the date of purchase in order to confirm the warranty and to facilitate post-sale service.

Proof of purchase must be presented to the authorized Husqvarna dealer in order to obtain warranty service. This proof must include date purchased, model number, serial number, and complete name and address of the selling dealer.

To obtain the benefit of this warranty, the product believed to be defective must be delivered to an authorized Husqvarna dealer in a timely manner, no later than thirty (30) days from date of the operational problem or failure. The product must be delivered at the owner’s expense. Pick-up and delivery charges are not covered by this warranty. An authorized Husqvarna dealer can be normally located through the “Yellow Pages” of the local telephone directory or by calling 1-800-HUSKY62 for a dealer in your area.

HUSQVARNA
7349 Statesville Road
Charlotte, NC 28269

531 83 81-23  2002
SUGGESTED GUIDE FOR SIGHTING SLOPES FOR SAFE OPERATION

WARNING: To avoid serious injury, operate your tractor up and down the face of slopes, never across the face. Do not mow slopes greater than 15 degrees. Make turns gradually to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.

1. Fold this page along dotted line indicated above.
2. Hold page before you so that its left edge is vertically parallel to a tree trunk or other upright structure.
3. Sight across the fold in the direction of hill slope you want to measure.
4. Compare the angle of the fold with the slope of the hill.