WARNING: This tractor is equipped with an internal combustion engine and should not be used on or near any unimproved forest-covered, brush-covered or grass-covered land unless the engine’s exhaust system is equipped with a spark arrester meeting applicable local or state laws (if any). If a spark arrester is used, it should be maintained in effective working order by the operator. In the state of California the above is required by law (Section 4442 of the California Public Resources Code). Other states may have similar laws. Federal laws apply to forests on federal lands. A spark arrester for the muffler is available through your nearest Sears service center (See ENGINE ASSEMBLY section of this manual).

**REPAIR PROTECTION AGREEMENTS**

Congratulations on making a smart purchase. Your new Craftsman® product is designed and manufactured for years of dependable operation. But like all products, it may require repair from time to time. That’s when having a Repair Protection Agreement can save you money and aggravation.

**Purchase a Repair Protection Agreement now and protect yourself from unexpected hassle and expense.**

Here’s what’s included in the Agreement:
- **Expert service** by our 12,000 professional repair specialists.
- **Unlimited service and no charge** for parts and labor on all covered repairs.
- **Product replacement** if your covered product can’t be fixed.
- **Discount of 25%** from regular price of service and service-related parts not covered by the agreement; also, 25% off regular price of preventive maintenance check.
- **Fast help by phone** – phone support from a Sears representative on products requiring in-home repair, plus convenient repair scheduling.

Once you purchase the Agreement, a simple phone call is all that it takes for you to schedule service. You can call anytime day or night, or schedule a service appointment online.

Sears has over 12,000 professional repair specialists, who have access to over 4.5 million quality parts and accessories. That’s the kind of professionalism you can count on to help prolong the life of your new purchase for years to come. Purchase your Repair Protection Agreement today!

**Some limitations and exclusions apply.**

For prices and additional information call 1-800-827-6655.

**SEARS INSTALLATION SERVICE**

For Sears professional installation of home appliances, garage door openers, water heaters, and other major home items, in the U.S.A. call 1-800-4-MY-HOME®.

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**TRACTOR - MODEL NUMBER 917.203921**

**BRIGGS & STRATTON ENGINE-MODEL NUMBER 44R677, TYPE NUMBER 0019-G1**

### Key Part No. Description

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**NOTE:** All component dimensions given in U.S. inches 1 inch = 25.4 mm
TRACTOR - MODEL NUMBER 917.203921
BRIGGS & STRATTON ENGINE-MODEL NUMBER 44R677, TYPE NUMBER 0019-G1

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**NOTE:** All component dimensions given in U.S. inches

1 inch = 25.4 mm
TRACTOR - - MODEL NUMBER 917.203921

GROUND DRIVE

DECALS

KEY PART NO. NO. DESCRIPTION
1 581894601 Decal, Steering
2 585767601 Decal, Hood LH/RH
3 587392021 Decal, Fender
4 582624201 Decal, Engine HP
5 581578801 Decal, Fender Warning
6 581724502 Decal, Mower Caution
7 421534 Decal, V-Belt Schematic Drive
8 434996 Decal, Battery Dnge/Poi
9 434995 Decal, Battery
10 586105601 Decal, Replacement
11 585571401 Decal, Customer Maint.
12 581580002 Decal, Mower V-Belt SCH.

WHEELS & TIRES

1 59192 Cap, Valve, Tire
2 65139 Stem, Valve
3 106732X613 Rim Assembly, Front
4 59904 Tube, Front
5 106222X Tire, Front 15 x 6-6
6 278H Fitting, Grease
7 9040H Bearing, Flange
8 104757X428 Cap, Axle
9 122082X Tire, Rear 20 x 10-8
10 7152J Tube, Rear
11 10610X613 Rim Assembly, Rear
12 144334 Sealant, Tire (10 oz. Tube)

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm
### Lift Assembly

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#### Notes:
- All component dimensions given in U.S. inches.
- 1 inch = 25.4 mm

### Ground Drive

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#### Notes:
- All component dimensions given in U.S. inches.
- 1 inch = 25.4 mm
### Engine

- **Model Number:** 917.203921

### Mower Deck

#### Key Part

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<th>Description</th>
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<td>Cover Mandrel LH</td>
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<td>Blade High Lift</td>
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<td>Rod Anti-Sway</td>
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<td>Shaft Asm.</td>
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<td>7</td>
<td>Housing, Mandrel</td>
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<td>8</td>
<td>Bearing, Mandrel</td>
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<td>Pin Cotter 5/16 Bow Tie Lock</td>
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<td>10</td>
<td>Baffle Vortex</td>
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<td>11</td>
<td>Stripper Mandrel</td>
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<td>Cap Sleeve</td>
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<td>Spring, Torsion</td>
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<td>Nut, Push</td>
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<td>Nut, Flg, Top Lock</td>
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<td>Bolt Hex WSHRHD 313-18 x 1.19</td>
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<td>Screw, Throttle 1/4-20 x 5/8</td>
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<td>22</td>
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<td>Pulley Idler 4.50 RAW</td>
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<td>Nut, Lock Flg 3/8-16 UNC</td>
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<td>25</td>
<td>Screw TT 3/8-16 x 2-1/4</td>
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<td>26</td>
<td>Pulley Idler 48° Primary</td>
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<td>Belt Carr. Sh 3/8-16 x 1-1/2 Gr. 5</td>
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#### Key Part

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<td>Washer Hardened</td>
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<td>Spring Drive</td>
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<td>113</td>
<td>Bolt Rhod Spn 5/16-18 x 3/4</td>
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<td>114</td>
<td>Rod Tension Relief</td>
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<tr>
<td>116</td>
<td>Bolt, Shoulder</td>
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<td>117</td>
<td>Gauge Wheel</td>
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<td>Bushing Tension Relief</td>
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<td>Nut Lock Flange 7/16-14 Gr. 5</td>
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<td>Stud Fastener w/&quot;D&quot; Anti-Rotation</td>
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<td>Nut Lock Hex Flange</td>
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<td>Arm Susp. Mower Rear</td>
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<td>190</td>
<td>Bolt Shoulder</td>
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<td>194</td>
<td>Bolt Hex Washer Head</td>
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<td>Screw 5/16-18 x 3/4</td>
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<td>241</td>
<td>Screw TT #10-32.5 3/8 Flange</td>
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<td>242</td>
<td>Port, Washout</td>
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<td>113</td>
<td>Mandrel Assembly (Includes housing (key #14), shaft assembly (key #13), and bearing only (key #15) and (key #33) - pulley/nut/washer and blade bolt/washers not included)</td>
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<td>199859</td>
<td>Replacement Mower, Complete</td>
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**Note:** All component dimensions given in U.S. inches

1 inch = 25.4 mm
Engine Power Rating Information

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3060 RPM; horsepower values are derived at 3600 RPM. Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net power). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.
### Steering Assembly

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<td>Washer 25/32 x 1-5/8 x 16 Ga.</td>
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### Seat Assembly

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<td>Washer 13/32 x 2-3/8 x 12 Ga.</td>
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**NOTE:** All component dimensions given in U.S. inches

1 inch = 25.4 mm