Please read the operator's manual carefully and make sure you understand the instructions before using the machine.

Por favor lea cuidadosamente y comprenda estas instrucciones antes de usar esta máquina.
HOW TO USE THIS MANUAL
This manual is designed to provide the customer with a means to identify the parts on his/her tractor when ordering repair parts. The illustrations may or may not represent the actual assemblies; therefore, it is not recommended to use this manual as a guide to assemble or disassemble the tractor. Some hardware and parts are drawn larger in order to more readily identify them.
Each tractor has its own model number. The model number for your tractor can be found on the fender under the seat.

Support / Help
If you require assistance or have questions concerning the application, operation, maintenance or parts for your product:
• Visit our website: www.husqvarna.com
• Call Us Toll Free: 1-800-487-5951

When ordering parts, always give the following information:
• Product - “TRACTOR”
• MODEL NUMBER - “TS 348D*(96043028400)“
• Part Number
• Part Description

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COMO UTILIZAR ESTE MANUAL
Este manual está diseñado para brindarle al comprador un medio para identificar las piezas del tractor para cuando necesite hacer el pedido de un repuesto. Las ilustraciones pueden o no representar los ensambles reales; por lo tanto, no se recomienda utilizar este manual como una guía para ensamblar o desarmar el tractor. Algunos accesorios y piezas están dibujados en tamaños más grandes para identificarlos con mayor facilidad.
Cada tractor tiene su propio número de modelo. El número de modelo del tractor se encuentra en el guardabarros debajo del asiento.

Soporte / Ayuda
Si necesita asistencia o tiene alguna pregunta acerca de la aplicación, operación, mantenimiento o piezas de su producto:
• Visite nuestro sitio web: www.husqvarna.com
• Lámenos de manera gratuita al: 1-800-487-5951

Cuando haga el pedido de una pieza, siempre brinde la siguiente información:
• Producto: "TRACTOR"
• NÚMERO DE MODELO: “TS 348D*(96043028400)“
• Número de pieza
• Descripción de la pieza

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TRACTOR - MODEL NO. TS 348D (96043028400), PRODUCT NO. 960 43 02-84
SCHEMATIC

CHASSIS HARNESS

FUSE

BATTERY

SOLENOID

STARTER

ELECTRIC CLUTCH

CLUTCH/BRAKE (PEDAL UP)

IGNITION UNIT

HOUR METER

CHARGING SYSTEM OUTPUT

SPARK PLUGS GAP

(2 PLUGS ON TWIN CYL. ENGINES)

IGNITION SWITCH

PTO SWITCH (MATING SIDE)

WIRING INSULATED CLIPS

NOTE: IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE RE-INSTALLED TO PROPERLY SECURE YOUR WIRING.

SCH27
## ELECTRICAL

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<tr>
<th>KEY PART</th>
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<td>532 16 34-65 Battery</td>
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<td>582 04 28-01 Solenoid</td>
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<td>817 06 05-12 Screw Thdrol 5/16-18 x 3/4</td>
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<td>100</td>
<td>819 09 14-16 Washer 9/32 x 7/8 x 16 Ga.</td>
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<td>532 40 44-54 Harness</td>
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<td>105</td>
<td>532 40 75-68 Switch Reverse</td>
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**NOTE:** All component dimensions given in U.S. inches

1 inch = 25.4 mm
### Chassis Components

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<td>Grille</td>
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<td>Screw #10 x 0.750 BOS Thread</td>
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<td>Screw 5/16-18 x 1/2</td>
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<td>Stud Fastener</td>
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<td>Bracket Fender</td>
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<td>Spacer Fender</td>
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<td>Clip X-mas Tree</td>
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<td>Plate Deck Lift</td>
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**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm
TRACTOR - MODEL NO. TS 348D (96043028400), PRODUCT NO. 960 43 02-84

DRIVE
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<td>874 49</td>
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**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm
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<td>501 83 26-02</td>
<td>Keeper Belt Engine</td>
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<td>587 24 14-01</td>
<td>Clutch</td>
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<td>532 19 43-43</td>
<td>Pulley Engine</td>
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<td>532 43 80-21</td>
<td>Tank Fuel</td>
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<td>Control Throttle</td>
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<td>8</td>
<td>532 41 63-58</td>
<td>Screw # 10 x 0.750</td>
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<td>873 51 04-00</td>
<td>Nut Keps Hex 1/4-20 unc</td>
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<td>15</td>
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<td>Shield Heat</td>
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<td>Exhaust tube RH</td>
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<td>Tube Drain Oil Easy</td>
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<td>23</td>
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<td>Screw 3/8-16 x 1</td>
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<td>817 00 05-12</td>
<td>Screw 5/16-18 x 3/4 SMGML</td>
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<td>27</td>
<td>532 42 08-28</td>
<td>Valve Fuel Reserve</td>
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</table>

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm

For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:
Kohler Co. 1-800-544-2444
TRACTOR - MODEL NO. TS 348D (96043028400), PRODUCT NO. 960 43 02-84
STEERING ASSEMBLY
### TRACTOR - MODEL NO. TS 348D (96043028400), PRODUCT NO. 960 43 02-84
STEERING ASSEMBLY

<table>
<thead>
<tr>
<th>KEY PART NO.</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>1</td>
<td>532 43 97-40 Wheel, Steering</td>
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<tr>
<td>2</td>
<td>532 19 59-68 Axle Asm., Front</td>
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<tr>
<td>4</td>
<td>532 40 30-89 Spindle Asm. LH</td>
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<td>5</td>
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<td>6</td>
<td>532 12 49-31 Bearing, Race Thrust Harden</td>
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<td>532 12 17-48 Washer 25/32 x 1-5/8 x 16 Ga.</td>
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<td>8</td>
<td>812 00 00-29 Ring, Clip #T5304-75</td>
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<td>532 12 12-32 Cap, Spindle</td>
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<td>532 12 17-49 Washer 25/32 x 1-1/4 x 16 Ga.</td>
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<td>539 99 01-18 Washer, Lock Hvy Hlcl Spr 3/8</td>
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<td>15</td>
<td>873 54 06-00 Nut, Crown Lock 3/8-24 unf</td>
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<td>587 01 60-02 Steering Shaft</td>
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<td>21</td>
<td>586 84 02-01 Adapter Wheel Steering</td>
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<td>585 02 99-01 Bearing</td>
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<td>532 43 97-43 Insert, Wheel Steering</td>
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<td>819 21 16-16 Washer</td>
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<td>28</td>
<td>817 00 06-12 Screw 3/8-16 x 3/4</td>
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<td>35</td>
<td>532 19 47-32 Gear, Sector Plate</td>
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<td>45</td>
<td>587 01 64-01 Washer 3/8 ID 2-3/8 OD 12 Ga. PLTD</td>
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<td>50</td>
<td>873 90 06-00 Nut Lock Fig 3/8-16 unc</td>
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<td>53</td>
<td>532 18 89-67 Washer Hardened .793 x 1.637 x .060</td>
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<td>874 76 06-36 Bolt Hex 3/8-16 unc x 2-1/4</td>
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<td>532 41 47-36 Bolt Hex 3/8-16 unc x 2-1/4</td>
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<td>532 19 47-47 Bolt Shoulder Sector Pivot CfM</td>
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<td>60</td>
<td>873 97 10-00 Nut Flange Lock 5/8-11</td>
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<td>61</td>
<td>588 79 44-01 Draglink, LH</td>
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<td>62</td>
<td>588 79 45-01 Draglink, RH</td>
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<td>817 00 05-12 Screw 5/16-18 x 3/4</td>
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<td>64</td>
<td>532 19 98-49 Retainer Clip Spring Steering</td>
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<td>65</td>
<td>532 19 47-34 Brace Axle Front</td>
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<td>66</td>
<td>871 02 07-48 Bolt Hex Fghd 7/16-14 x 3 Serr</td>
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<td>532 19 47-37 Bushing PM Front Axle</td>
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<td>873 90 07-00 Nut Lock Flange 7/16-14 Gr. 5</td>
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<td>69</td>
<td>532 19 91-62 Washer 1.5 x .505 x .118</td>
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<td>70</td>
<td>585 33 88-01 Bracket Deck Susp. Front</td>
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<td>580 68 37-01 Pinion</td>
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<td>76</td>
<td>580 68 36-01 Screw Head Sock</td>
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<td>532 05 70-79 Washer Thrust</td>
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<td>532 44 49-62 Cap Gear Sector</td>
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**NOTE:** All component dimensions given in U.S. inches 1 inch = 25.4 mm
# MOWER DECK

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<th>PART NO.</th>
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<td>532 18 76-90</td>
<td>Washer-Spacer</td>
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<td>532 17 34-34</td>
<td>Pulley, Mandrel</td>
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<td>532 40 02-34</td>
<td>Nut Flange Lock Top</td>
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<td>588 98 07-01</td>
<td>Deflector Asm. 48&quot;</td>
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<td>587 35 47-01</td>
<td>Spring - Torsion</td>
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<td>588 81 10-02</td>
<td>Blade</td>
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<td>Bolt Washer Assy 7/16-20</td>
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<td>539 11 55-74</td>
<td>Eyebolt 5/16 x 3-1/2</td>
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<td>539 99 05-85</td>
<td>Nut 5/16-18 Hx</td>
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<td>Ball Bearing</td>
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<td>532 40 03-37</td>
<td>Rod Anti-Sway</td>
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<td>819 13 13-12</td>
<td>Washer 13/32 x 13/16 x 12 Ga.</td>
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<td>Screw 1/4-20 x 5/8 Hx Self Tap ZD</td>
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<td>584 95 39-01</td>
<td>Bolt Hex Washer Head .313-18 x 1.19</td>
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<td>Rod Hinge</td>
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<td>532 13 77-29</td>
<td>Screw Thdrl 1/4-20 x 5/8</td>
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<td>532 17 01-65</td>
<td>Bolt 5/16</td>
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<td>532 10 53-04</td>
<td>Cap Sleeve</td>
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<td>532 41 64-05</td>
<td>Connect Quick Coupling</td>
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**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm
**TRACTOR - MODEL NO. TS 348D (96043028400), PRODUCT NO. 960 43 02-84**

**MOWER LIFT**

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<td>Shaft Asm., Lift</td>
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<td>3</td>
<td>532 19 52-30</td>
<td>Lever Asm., Lift RH</td>
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<td>580 96 23-01</td>
<td>Grip, Lever</td>
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<td>532 19 63-14</td>
<td>Spring Torsion</td>
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<td>41</td>
<td>532 17 59-94</td>
<td>Nut Lift Link</td>
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<td>87</td>
<td>532 19 42-09</td>
<td>Pin Cotter 7/16 Bow Tie Lock</td>
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<td>532 19 53-04</td>
<td>Spring Lift Assist</td>
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<td>819 19 19-12</td>
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<td>Link Lift Susp Mower Rear</td>
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<td>96</td>
<td>532 19 52-63</td>
<td>Bushing Spherical</td>
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<td>97</td>
<td>817 00 06-12</td>
<td>Screw 3/8-16 x .75</td>
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<td>98</td>
<td>574 82 25-01</td>
<td>Link Lift Susp. Front Mower</td>
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<tr>
<td>114</td>
<td>873 36 07-00</td>
<td>Nut Jam 7/16-20</td>
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**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm
### KEY PART NO. DESCRIPTION
1. 590 33 73-01 Seat
2. 590 33 66-02 Bracket Pivot Fender
3. 590 77 76-02 Brkt, Asm Fender
6. 521 99 65-01 Nut 3/8-16 Hex Fig Nyloc
7. 590 81 23-01 Spring, Seat Cprsn
8. 532 17 18-77 Bolt 5/16-18 unc x 3/4 w/Sems
10. 590 48 17-02 Seat, Plate, Brkt.
19. 590 69 15-01 Knob Seat 5/16-18 x 3/4

### KEY PART NO. DESCRIPTION
21. 532 16 96-12 Bolt, Shoulder 5/16-18
37. 539 11 28-99 Nut, Hex 5/16-18 unc
42. 532 19 93-71 Washer Cup
47. 590 35 11-01 Washer Nylon 50 x 1.12 x 003

**NOTE:** All component dimensions given in U.S. inches
1 inch = 25.4 mm
TRACTOR - MODEL NO. TS 348D (96043028400), PRODUCT NO. 960 43 02-84

DECATOS

NOTE:
All component dimensions given in U.S. inches
1 inch = 25.4 mm
Nota sobre las abrazaderas de aislamiento del cableado: si se quitan las abrazaderas de aislamiento del cableado para hacer el mantenimiento de la unidad, se las deberá instalar nuevamente para proteger el cableado adecuadamente.

Conexiones no desmontables

Conexiones desmontables
TRACTOR MODELO NO. TS 348D (96043028400), PRODUCTO NO. 960 43 02-84
DIAGRAMA ELÉCTRICO

Toma de 12 V (si está equipada)

Recordatorio de mantenimiento (si está equipado)

Indicador de carga (si está equipado)
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<th>PIEZA No.</th>
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<td>532 16 34-65</td>
<td>Batería</td>
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<td>874 76 04-12</td>
<td>Perno de cabeza hexagonal de 1/4-20 x 3/4</td>
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<td>587 20 51-01</td>
<td>Caja de la batería</td>
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<td>532 17 61-38</td>
<td>Interruptor corta corriente a presión</td>
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<td>532 40 02-52</td>
<td>Cableado del enchufe para la luz</td>
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<td>532 00 41-52</td>
<td>Bombilla de luz</td>
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<td>585 55 56-01</td>
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<td>25</td>
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<td>873 51 04-00</td>
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<td>532 19 27-49</td>
<td>Interruptor del asiento</td>
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<td>532 19 33-50</td>
<td>Interruptor de encendido</td>
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<td>532 41 19-35</td>
<td>Llave/cadena</td>
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<td>532 13 15-63</td>
<td>Cubierta de la terminal</td>
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<td>Solenoide</td>
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<td>586 16 18-01</td>
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<td>Tornillo de 5/16-18 x 3/4</td>
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<td>580 51 30-01</td>
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<td>580 36 64-01</td>
<td>Bloqueo de diferencial de encendido / apagado</td>
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<td>532 17 52-42</td>
<td>Enchufe de cierre por torsión del ensamble de la bombilla</td>
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<td>90</td>
<td>532 43 53-95</td>
<td>Tapa de los bornes de la batería</td>
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<td>99</td>
<td>817 67 04-12</td>
<td>Tornillo 1/4-20 x 3/4</td>
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<td>Arandela</td>
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**NOTA:** Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm
<table>
<thead>
<tr>
<th>CÓDIGO</th>
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**NOTA:** Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm
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**NOTA:** Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm.
TRACTOR MODELO NO. TS 348D (96043028400), PRODUCTO NO. 960 43 02-84
MOTOR

EQUIPO APAGACHISPAS

Engine-tex_Kohl-2cyl_65_r1
### TRACTOR MODELO NO. TS 348D (96043028400), PRODUCTO NO. 960 43 02-84

#### MOTOR

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<td>Tornillo 5/16-18 x 3/4</td>
</tr>
<tr>
<td>117</td>
<td>532 42 08-28</td>
<td>válvula de la reserva del combustible</td>
</tr>
</tbody>
</table>

**NOTA:** Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm

Para realizar el mantenimiento del motor y para obtener repuestos, llame al número gratuito del fabricante de su motor que se enumera a continuación:

Kohler Co. 1-800-544-2444
<table>
<thead>
<tr>
<th>CÓDIGO No.</th>
<th>PIEZA No.</th>
<th>DESCRIPCIÓN</th>
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<tbody>
<tr>
<td>1</td>
<td>532 43  97-40</td>
<td>Volante de dirección</td>
</tr>
<tr>
<td>2</td>
<td>532 19  59-68</td>
<td>Ensamble del eje delantero</td>
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<td>4</td>
<td>532 40  30-89</td>
<td>Ensamble del husillo izquierdo</td>
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<td>5</td>
<td>532 40  30-90</td>
<td>Ensamble del husillo derecho</td>
</tr>
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<td>6</td>
<td>532 12  49-31</td>
<td>Pista del rodamiento para reforzar el impulso</td>
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<td>7</td>
<td>532 12  17-48</td>
<td>Arandela de 25/32 x 1-5/8 calibre 16</td>
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<td>8</td>
<td>812 00  00-29</td>
<td>Abrazadera del aro No. T5304-75</td>
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<td>9</td>
<td>532 12  12-32</td>
<td>Tapa del husillo</td>
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<td>13</td>
<td>532 12  17-49</td>
<td>Arandela de 25/32 x 1-1/4 calibre 16</td>
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<td>14</td>
<td>539 99  01-18</td>
<td>Arandela de presión de 3/8</td>
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<td>15</td>
<td>873 54  06-00</td>
<td>Tuerca de 3/8-24 unf</td>
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<td>16</td>
<td>587 01  60-02</td>
<td>Eje de dirección</td>
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<td>532 19  47-29</td>
<td>Placa de dirección</td>
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<td>21</td>
<td>586 84  02-01</td>
<td>Adaptador del volante de dirección</td>
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<td>22</td>
<td>585 02  99-01</td>
<td>Rodamiento</td>
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<td>26</td>
<td>532 43  97-43</td>
<td>Inserto del volante de dirección</td>
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<td>27</td>
<td>819 21  16-16</td>
<td>Arandela</td>
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<td>28</td>
<td>817 00  06-12</td>
<td>Tornillo de 3/8-16 x 3/4</td>
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<tr>
<td>35</td>
<td>532 19  47-32</td>
<td>Engranaje del sector de la placa</td>
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<td>45</td>
<td>587 01  64-01</td>
<td>Arandela 3/8 ID 2-3/8 OD calibre 12 PLTD</td>
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<td>50</td>
<td>873 90  06-00</td>
<td>Tuerca 3/8-16 unc</td>
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<td>53</td>
<td>532 18  89-67</td>
<td>Arandela reforzada de, 793 x 1,637 x 0,060</td>
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<tr>
<td>54</td>
<td>874 76  06-36</td>
<td>Tornillo 3/8-16 unc x 2-1/4</td>
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<td>55</td>
<td>532 41  47-36</td>
<td>Tornillo 3/8-16 unc x 2-1/4</td>
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<td>58</td>
<td>532 19  47-47</td>
<td>Perno de tope del sector del pivote CFM</td>
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<td>59</td>
<td>532 19  47-48</td>
<td>Arandela de empuje del sector de dirección</td>
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<td>60</td>
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<td>Tuerca de 5/8-11</td>
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<td>61</td>
<td>588 79  44-01</td>
<td>Barra de acoplamiento izquierda</td>
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<td>588 79  45-01</td>
<td>Barra de acoplamiento derecha</td>
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<td>64</td>
<td>532 19  98-49</td>
<td>Abrazadera de retención del resorte de la dirección</td>
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<td>65</td>
<td>532 19  47-34</td>
<td>Apoyo del árbol delantero</td>
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<td>66</td>
<td>871 02  07-48</td>
<td>Perno de cabeza hexagonal con brida acanalada de 7/16-14 x 3</td>
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<td>67</td>
<td>532 19  47-37</td>
<td>Buje PM del eje delantero</td>
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<td>68</td>
<td>873 90  07-00</td>
<td>Tuerca de 7/16-14 grado 5</td>
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<td>69</td>
<td>532 19  91-62</td>
<td>Arandela de 1,5 x 0,505 x 0,118</td>
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<td>70</td>
<td>585 33  88-01</td>
<td>Soporte de la plataforma delantera</td>
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<tr>
<td>75</td>
<td>580 68  37-01</td>
<td>Piñón</td>
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<td>76</td>
<td>580 68  36-01</td>
<td>Tornillo</td>
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<td>78</td>
<td>532 05  70-79</td>
<td>Tuerca</td>
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<td>122</td>
<td>532 44  49-62</td>
<td>Tapa</td>
</tr>
</tbody>
</table>

**NOTA:** Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm
### NOTA:
Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm
### CÓDIGO PIEZA DESCRIpción

<table>
<thead>
<tr>
<th>Código</th>
<th>Pieza No.</th>
<th>Descripción</th>
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<tbody>
<tr>
<td>2</td>
<td>532 42 20-27</td>
<td>Ensamble del eje de la elevación</td>
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<tr>
<td>3</td>
<td>532 19 52-30</td>
<td>Ensamble de la palanca de elevación derecha</td>
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<td>7</td>
<td>580 96 23-01</td>
<td>Mango de la palanca</td>
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<td>10</td>
<td>532 19 63-14</td>
<td>Resorte de torsión</td>
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<td>41</td>
<td>532 17 59-94</td>
<td>Tuerca</td>
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<td>87</td>
<td>532 19 42-09</td>
<td>Pasador de chaveta de 7/16 con bloqueo en forma de mariposa</td>
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<tr>
<td>88</td>
<td>532 19 53-04</td>
<td>Resorte de ayuda de la elevación</td>
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<td>89</td>
<td>819 19 19-12</td>
<td>Arandela de zinc transparente</td>
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### CÓDIGO PIEZA DESCRIpción

<table>
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<th>Código</th>
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<th>Descripción</th>
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<tbody>
<tr>
<td>91</td>
<td>532 40 34-07</td>
<td>Ensamble del acoplamiento Elevación trasera</td>
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<td>96</td>
<td>532 19 52-63</td>
<td>Buje</td>
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<tr>
<td>97</td>
<td>817 00 06-12</td>
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<td>98</td>
<td>574 82 25-01</td>
<td>Acoplamiento frontal de la elevación de la cortadora de césped</td>
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<tr>
<td>114</td>
<td>873 36 07-00</td>
<td>Tuerca 7/16-20</td>
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</tbody>
</table>

**NOTA:** Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm
TRACTOR MODELO NO. TS 348D (96043028400), PRODUCTO NO. 960 43 02-84
ENSAMBLE DEL ASIENTO

NOTA:
Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm
### WHEELS AND TIRES

<table>
<thead>
<tr>
<th>Código</th>
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<th>Descripción</th>
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<tbody>
<tr>
<td>1</td>
<td>532 05 91-92</td>
<td>Tapa de la válvula del neumático</td>
</tr>
<tr>
<td>2</td>
<td>532 06 51-39</td>
<td>Vástago de la válvula</td>
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<tr>
<td>3</td>
<td>532 18 18-39</td>
<td>Ensamble de las llantas delanteras</td>
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<tr>
<td>4</td>
<td>532 00 81-34</td>
<td>Cámara delantera</td>
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<tr>
<td>5</td>
<td>532 10 62-30</td>
<td>Neumático delantero 16 x 6.5</td>
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<td>6</td>
<td>532 12 49-57</td>
<td>Accesorio para engrasar (sólo para la rueda delantera)</td>
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<td>7</td>
<td>532 12 49-59</td>
<td>Rodamiento de la brida (sólo para la rueda delantera)</td>
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<td>8</td>
<td>532 17 50-39</td>
<td>Tapa del eje frente</td>
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<td>9</td>
<td>532 10 55-88</td>
<td>Neumático trasero 23 x 10.5-12</td>
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<td>10</td>
<td>532 00 71-54</td>
<td>Cámara trasera (Mantenimiento sólo)</td>
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<td>11</td>
<td>532 14 45-10</td>
<td>Ensamble trasero de la llanta</td>
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<td>501 50 31-01</td>
<td>Tapa del eje trasero negro</td>
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<tr>
<td>- -</td>
<td>532 14 43-34</td>
<td>Sellador para neumáticos (tubo de 10 onzas [283 gr])</td>
</tr>
</tbody>
</table>

**NOTA:** Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25.4 mm